

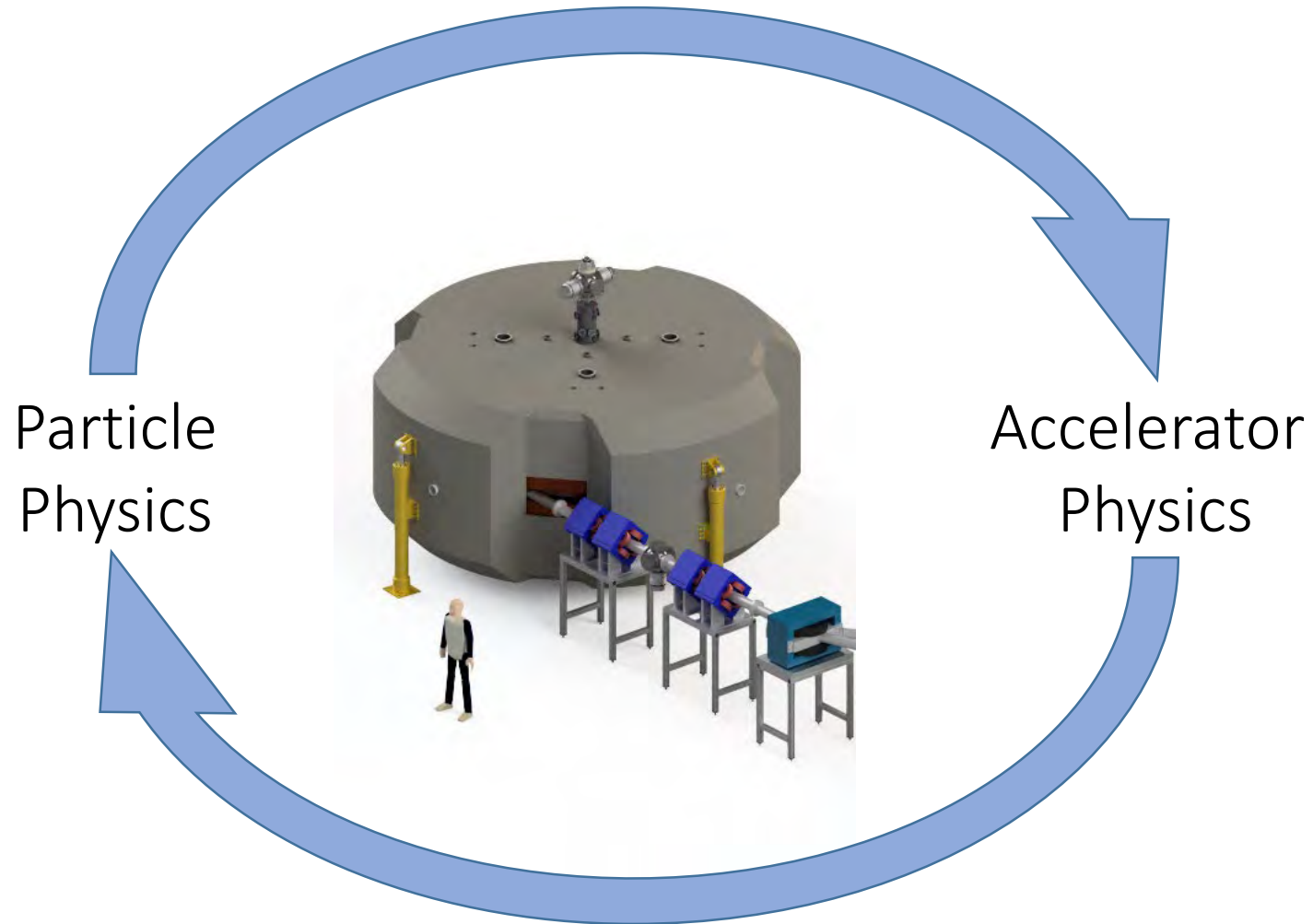
DAEDALUS
IsoDAR



High-Current H_2^+ Compact Cyclotrons for Particle Physics and Beyond

Daniel Winklehner, MIT
PSI Colloquium – May 12th, 2022

This is a talk about synergy between particle physics and accelerator physics...





...but also a talk about why I am excited about this photo...

Outline

- Original Motivation: IsoDAR neutrino physics
 - In a few years this will yield very exciting particle physics
- Cyclotrons “101”
- The physics challenges of high intensity beams
 - How we are changing the game
- More Applications:
 - Medical Isotopes, Materials, ...
 - Multi-Megawatt beams for Particle Physics and ADS

Lingo
Typical accelerator
parlance

IsoDAR Collaboration

Co-spokesperson: Josh Spitz (spitzj@umich.edu)

Co-Spokesperson: Daniel Winklehner (winklehn@mit.edu)



Industry Partners



Thanks to all postdocs, postbachs and students!

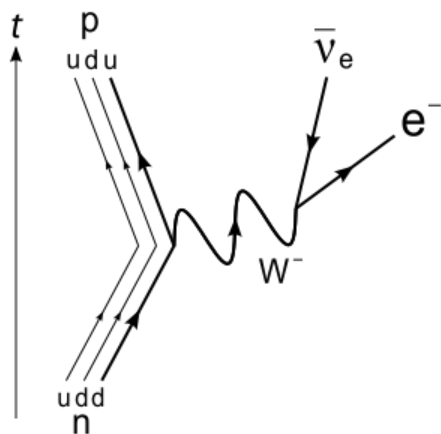
- Postdocs: Jungbae Bahng, Daniel Koser, Medani Sangroula, Matthias Frey,
- Graduate Students: Spencer Axani, Jakob Jonnerby, Sonali Mayani
Joseph Smolsky, Loyd Waites, Philip Weigel,
- Postbachs: Devin Schoen, Thomas Wester
- Undergraduate Students: Patrick Bedard, Anastasia Bershanska, Monica Busza,
Jesus Corona, Frances Hartwell, Abutalib Namazov, Janette Park,
Aashish Tripathee, Maria Yampolskaya, Ryan Yang

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Three “massless” neutrinos in the Standard Model

- Three “known” neutrino flavors
- Part of the lepton weak doublets
- Only interact via weak force
- Example: Beta-Decay:

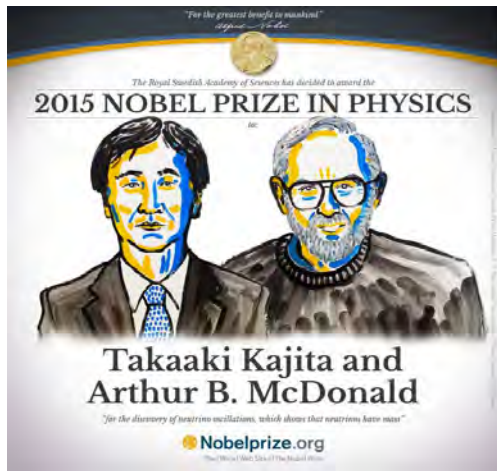


Standard Model of Elementary Particles

		three generations of matter (fermions)				
		I	II	III		
mass		$\approx 2.4 \text{ MeV}/c^2$	$\approx 1.275 \text{ GeV}/c^2$	$\approx 172.44 \text{ GeV}/c^2$	0	$\approx 125.09 \text{ GeV}/c^2$
charge		$2/3$	$2/3$	$2/3$	0	0
spin		$1/2$	$1/2$	$1/2$	1	0
	QUARKS	u up	c charm	t top	g gluon	H Higgs
		d down	s strange	b bottom	γ photon	
	LEPTONS	e electron	μ muon	τ tau	Z Z boson	
		ν_e electron neutrino	ν_μ muon neutrino	ν_τ tau neutrino	W W boson	
		$\approx 0.511 \text{ MeV}/c^2$	$\approx 105.67 \text{ MeV}/c^2$	$\approx 1.7768 \text{ GeV}/c^2$	$\approx 91.19 \text{ GeV}/c^2$	
		-1	-1	-1	0	
		$1/2$	$1/2$	$1/2$	1	
		$< 2.2 \text{ eV}/c^2$	$< 1.7 \text{ MeV}/c^2$	$< 15.5 \text{ MeV}/c^2$	$\approx 80.39 \text{ GeV}/c^2$	
		0	0	0	± 1	
		$1/2$	$1/2$	$1/2$	1	
	SCALAR BOSONS					
	GAUGE BOSONS					

Source: wikipedia.org

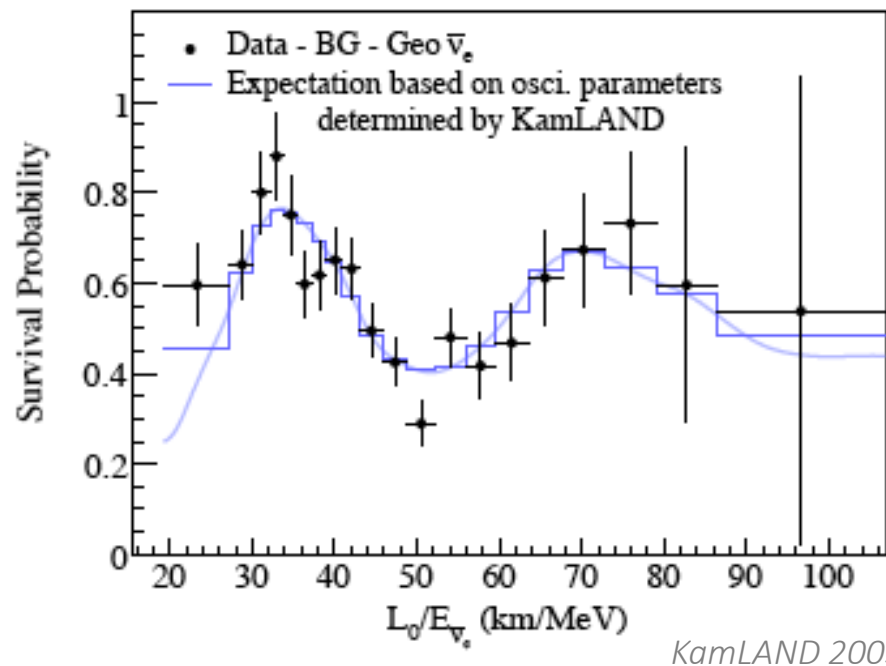
We now know neutrinos have mass and mix!



- Confirmed in SuperK and SNO for solar & atmospheric neutrinos.
- Mass and Flavor Eigenstates are not aligned → Mixing

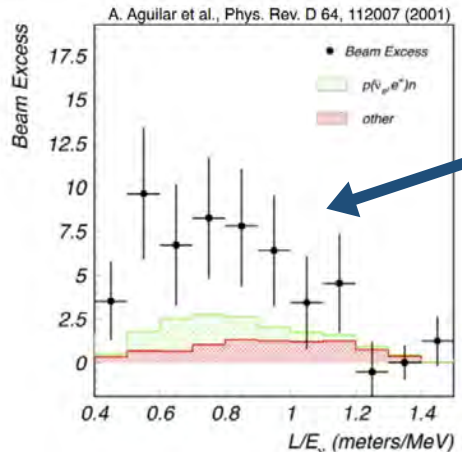
$$\begin{pmatrix} \nu_e \\ \nu_\mu \\ \nu_\tau \end{pmatrix} = U \begin{pmatrix} \nu_1 \\ \nu_2 \\ \nu_3 \end{pmatrix}$$

Now observed in many consistent experiments



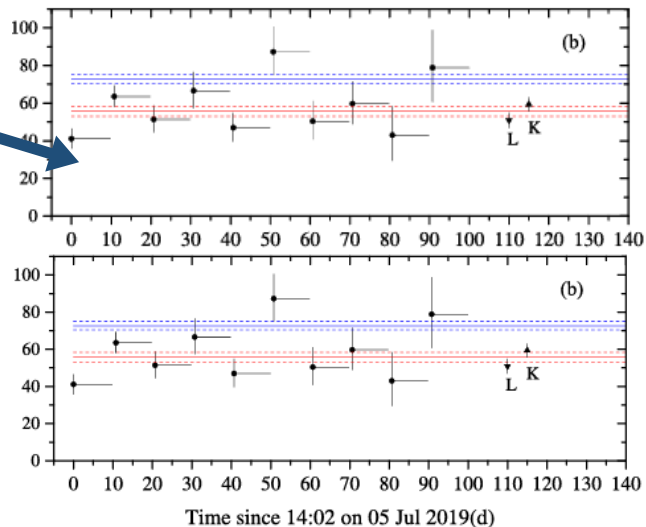
"Wave" in Rate vs L/E (distance/energy)
Only observed across multiple cycles in KamLAND

But the picture is not tidy → New Physics?



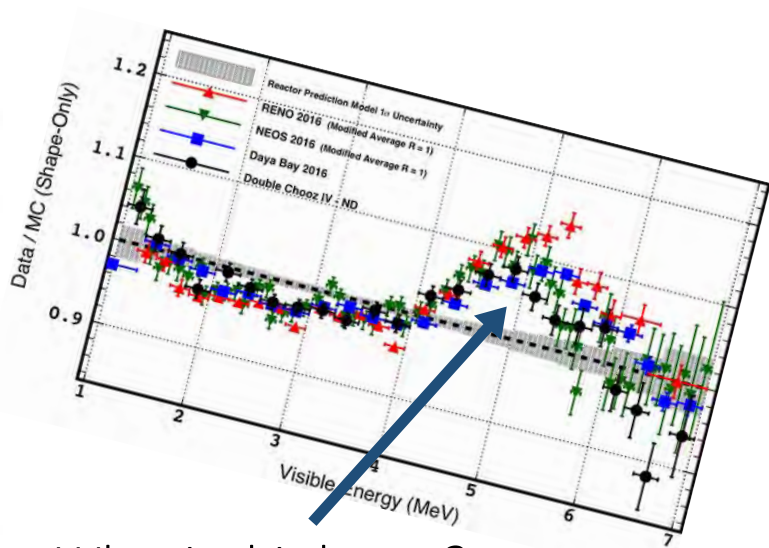
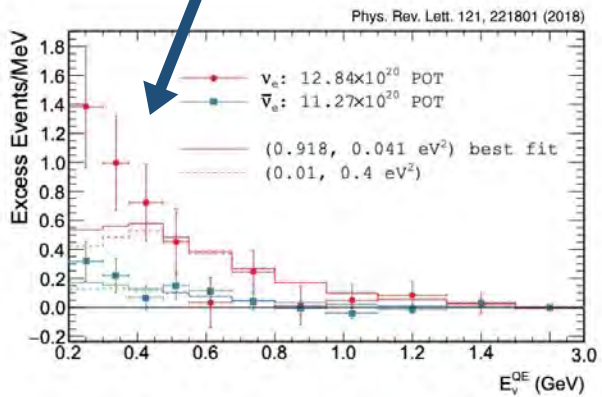
What is this bump?

What is this deficit?



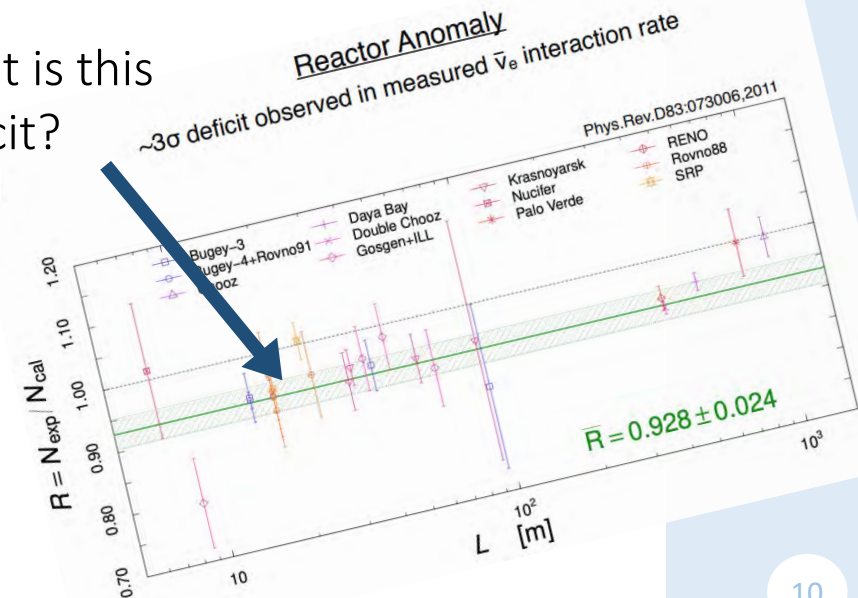
Experiments with "short baseline"

What is this bump?



What is this bump?

What is this deficit?

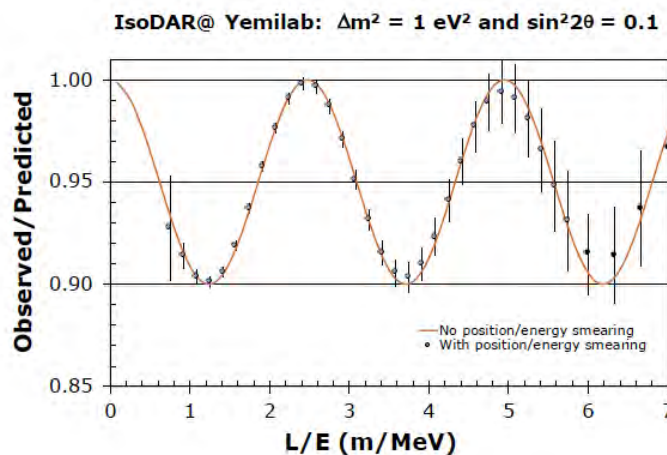


We need a really decisive follow-up!

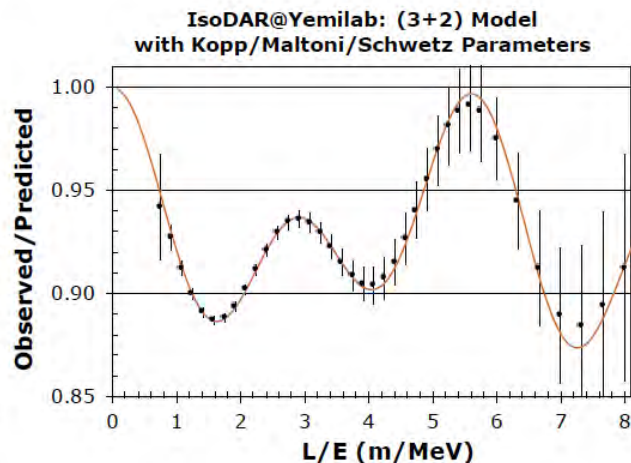
If it is oscillation related
then it will produce some kind of wave in L/E

If there is....

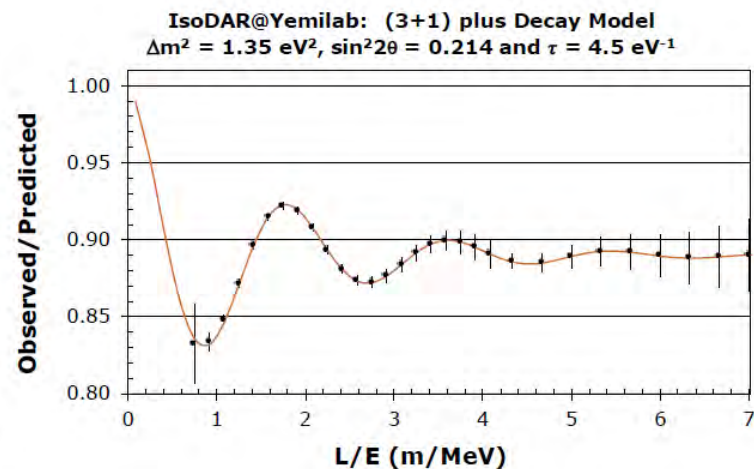
One exotic neutrino



two exotic neutrinos



one that decays...

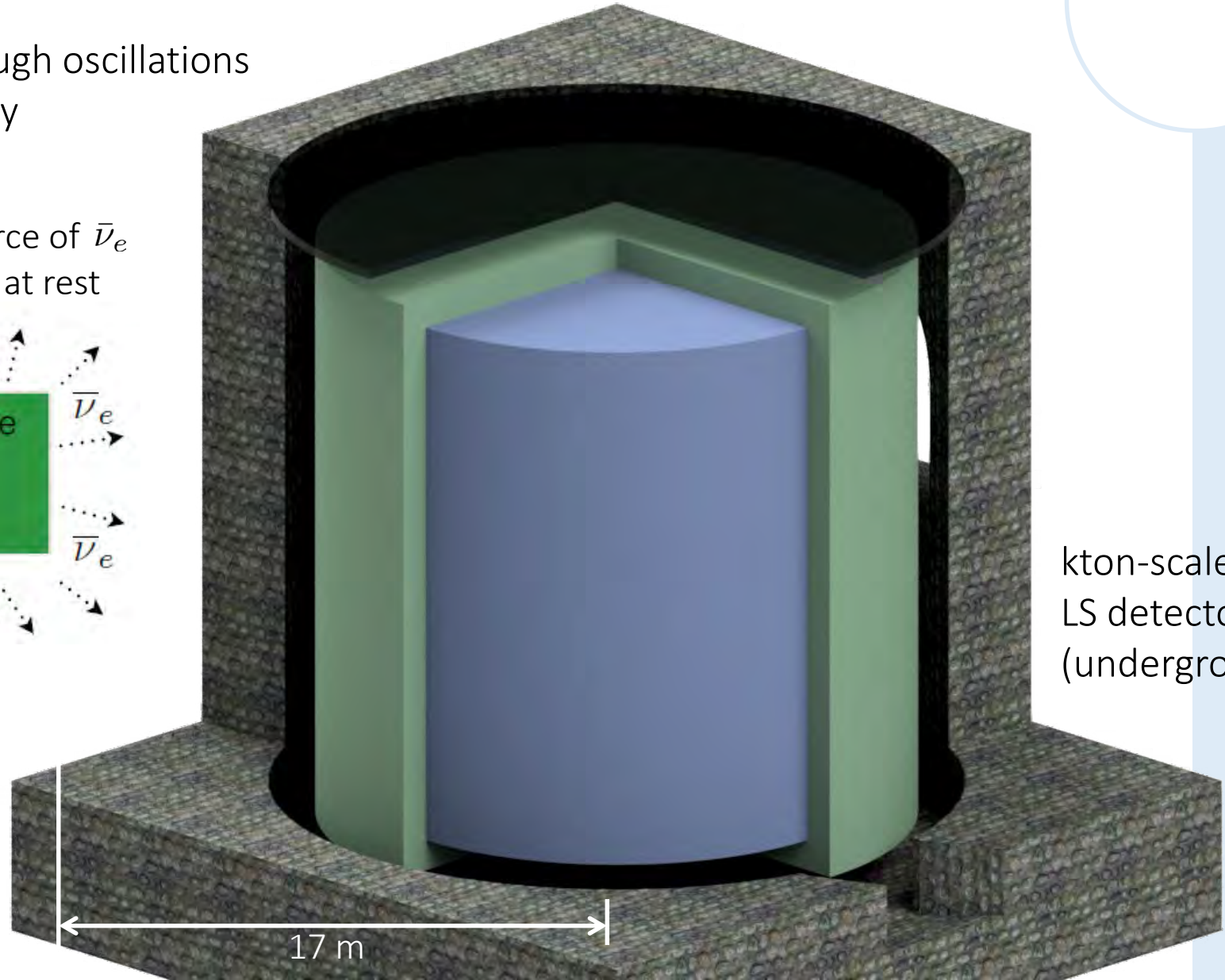
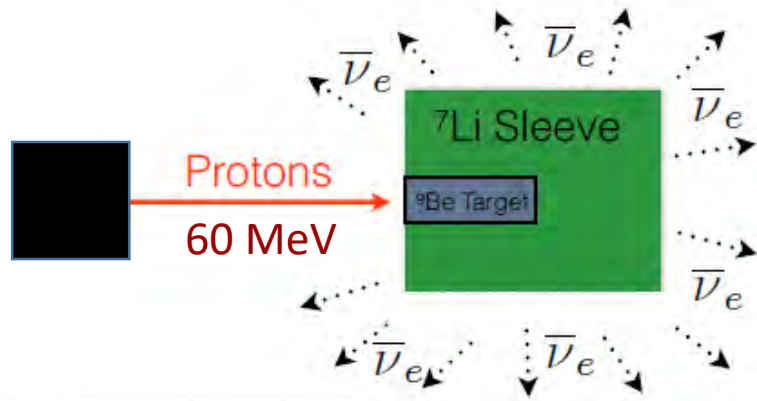


Requires: Very high statistics, well understood neutrino flux

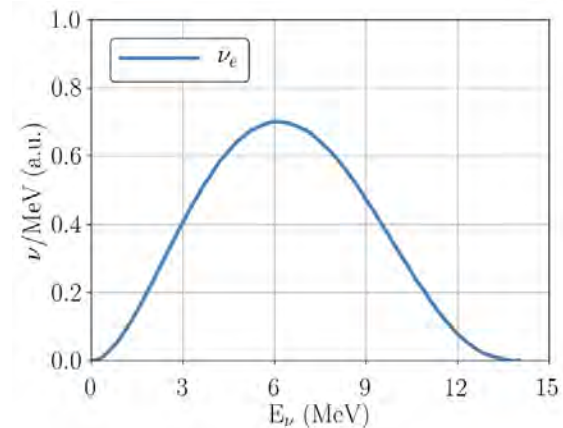
IsoDAR – Isotope Decay At Rest @ Yemilab

Search for sterile neutrinos through oscillations at short distances and low energy

Isotropic source of $\bar{\nu}_e$ through decay at rest



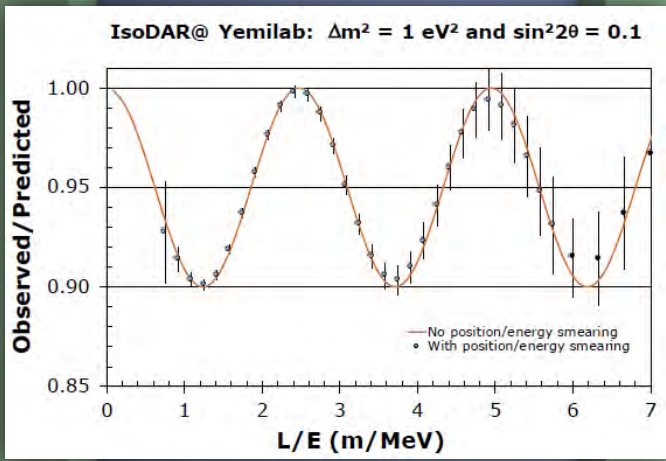
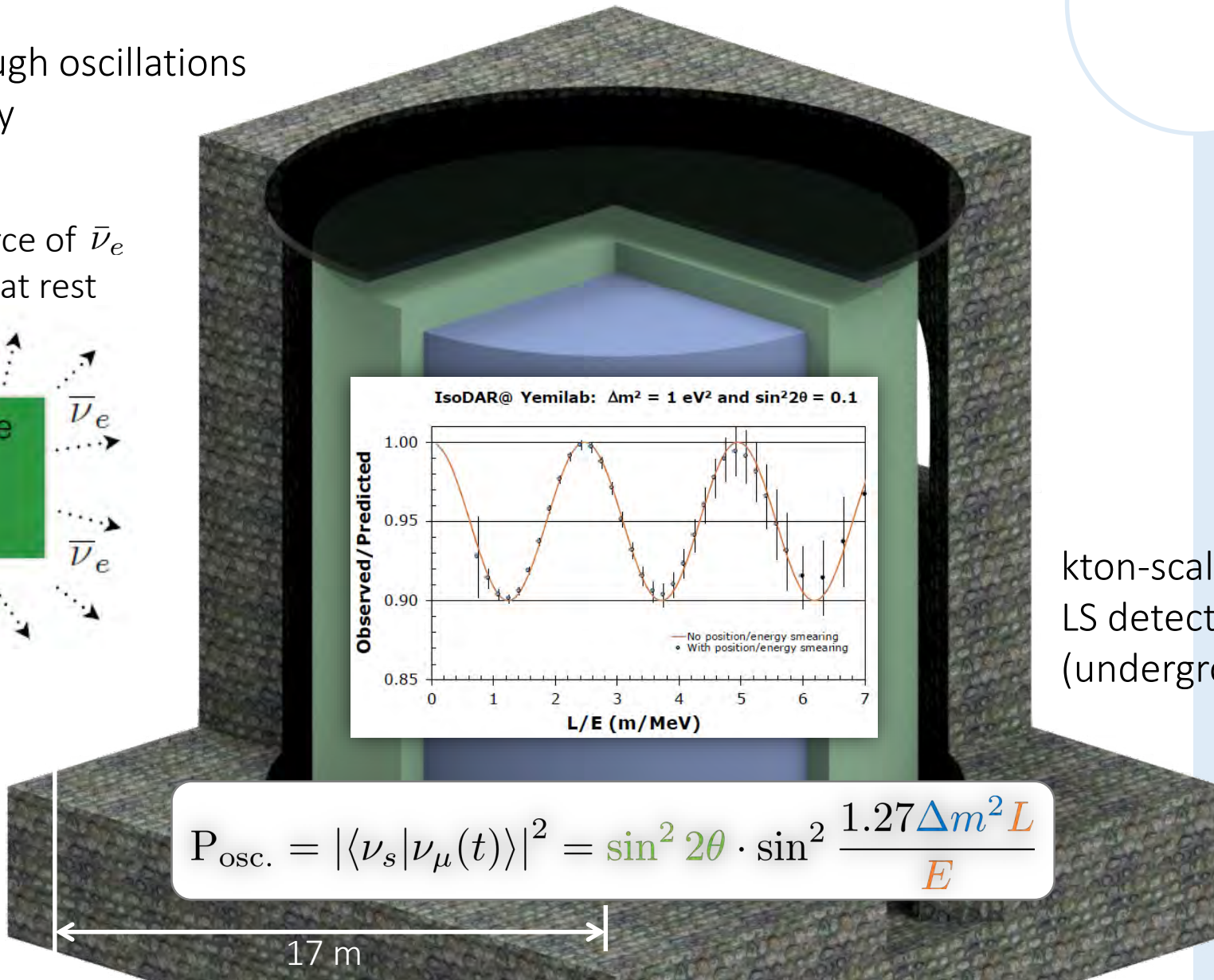
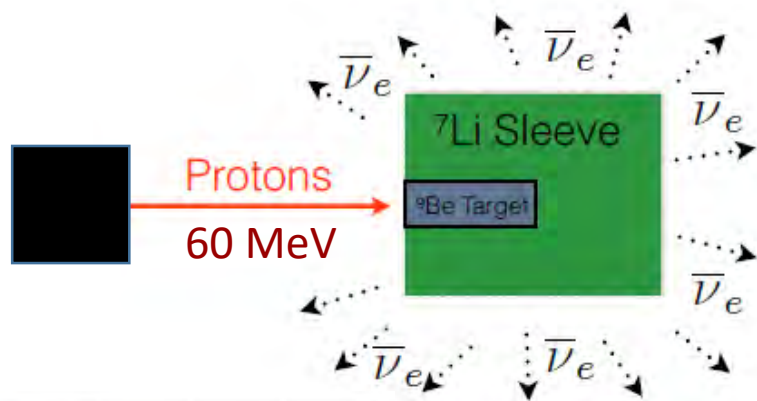
kton-scale
LS detector
(underground)



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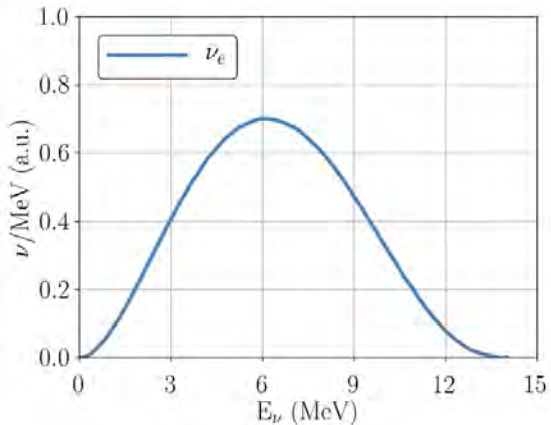
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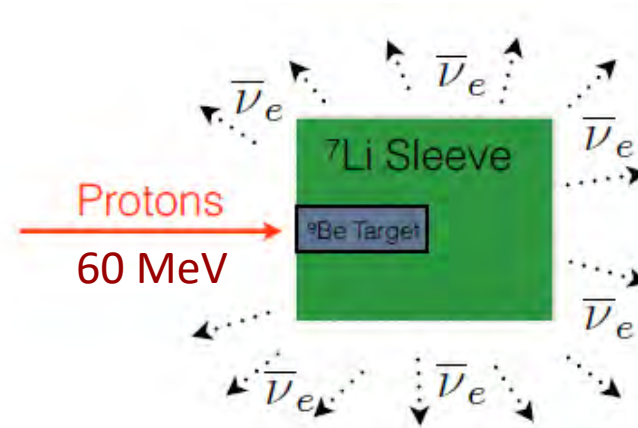
kton-scale LS detector (underground)

$$P_{\text{osc.}} = |\langle \nu_s | \nu_\mu(t) \rangle|^2 = \sin^2 2\theta \cdot \sin^2 \frac{1.27 \Delta m^2 L}{E}$$



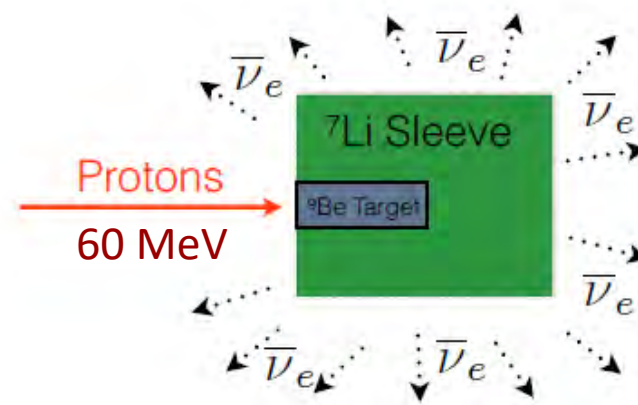
All of this is great, but...

- Where do the protons come from?
- High intensity neutrino sources require high intensity proton sources
10 mA = 10x more than commercial machines!
- Even more, this one has to be built underground at a reasonable cost

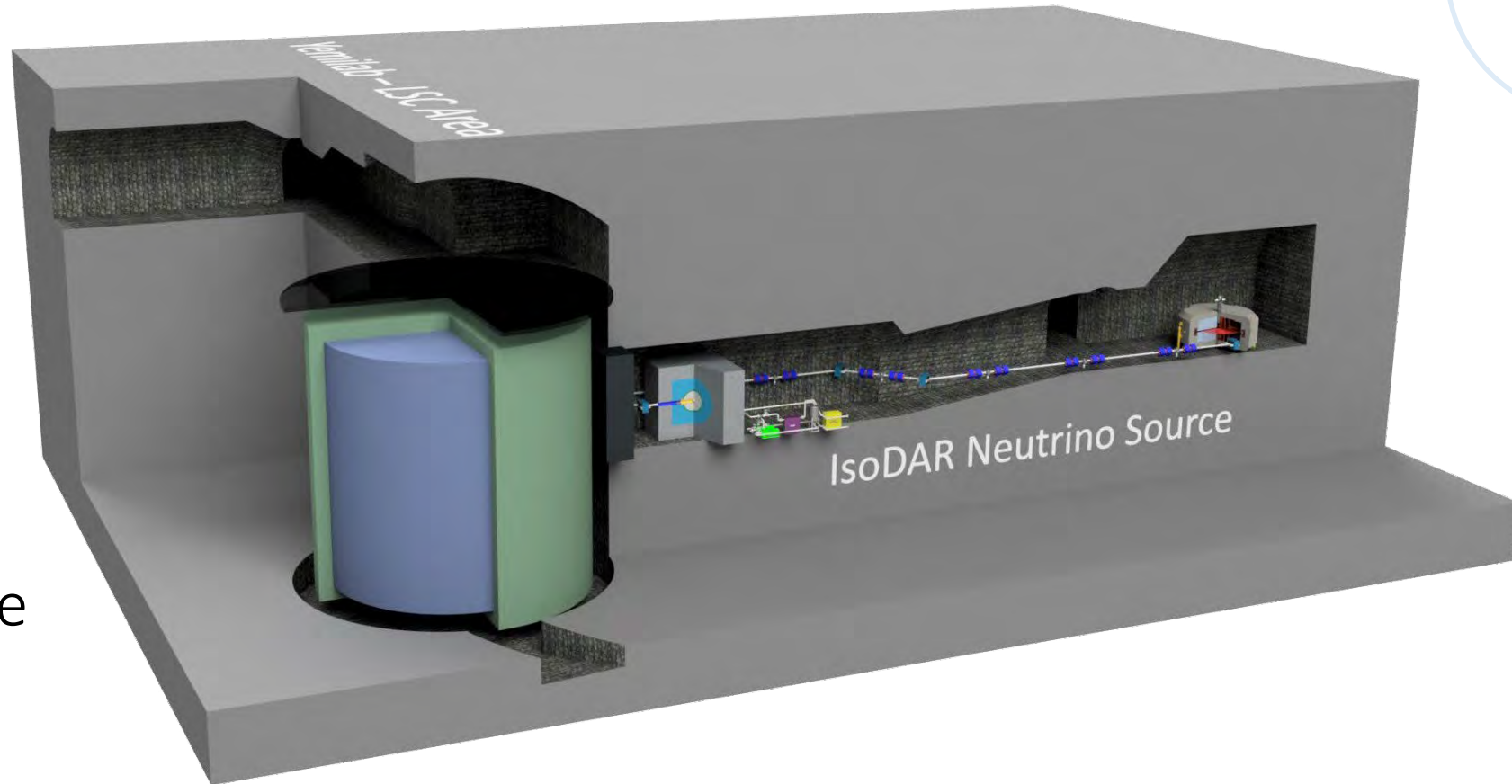


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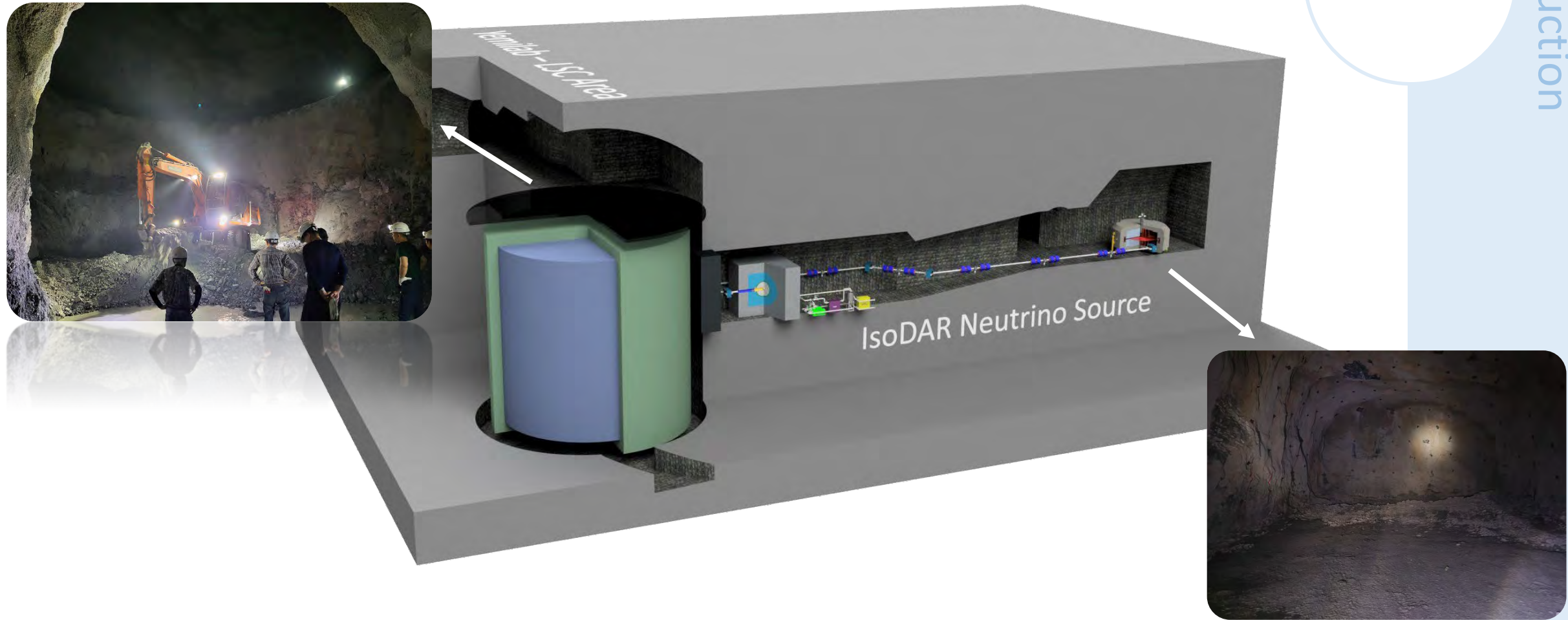


Cyclotrons are the best suited accelerators



- Cost-effective
- Compact
- Alternatives:
 - Linac (Linear Accelerator): Long, Expensive
 - FFA (Fixed-Field Alternating-Gradient): Larger Ring, Pre-accelerate, High-Intensity not established

Success! → Pre-approval to run at Yemilab in Korea



Caverns are already constructed
Now we need to put the cyclotron in it

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The cyclotron as seen by the inventor

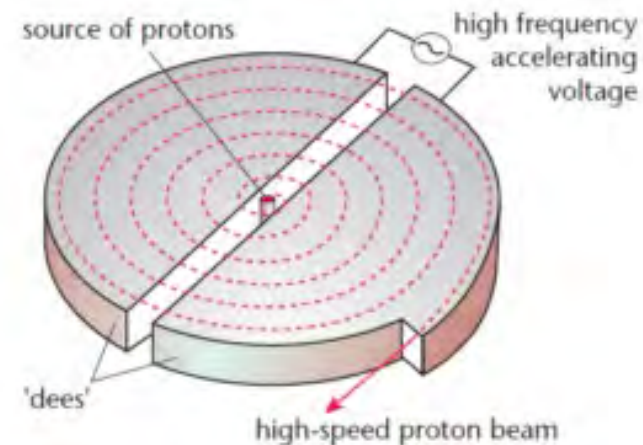
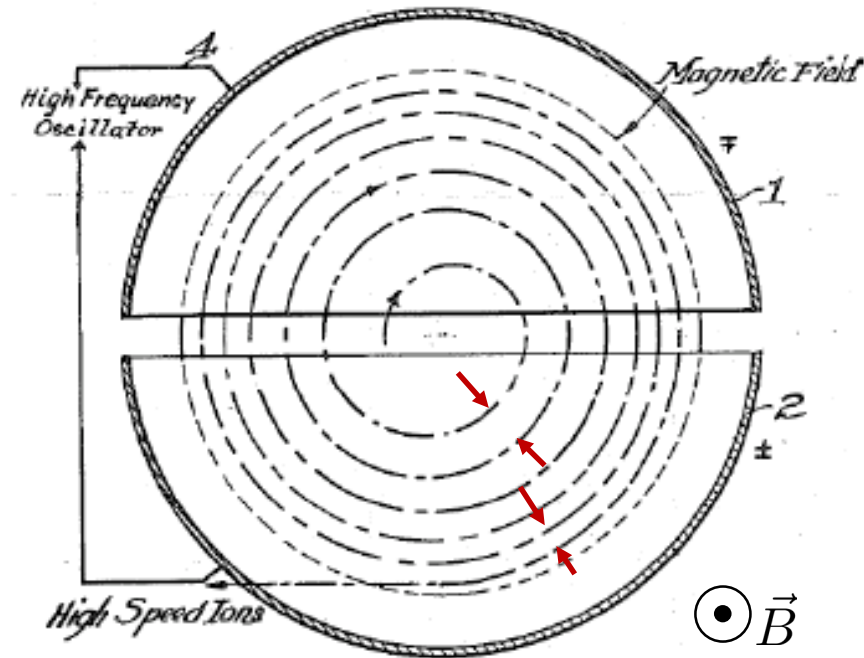
- B-field forces particles on circular orbit:

$$r = \frac{mv}{qB}$$

$$\omega_{RF} = 2\pi f = \frac{qB}{m}$$

- Oscillating “Dee” voltage accelerates

$$V(t) = V_{\max} \cdot \cos(\omega_{RF} \cdot t - \Phi_S)$$



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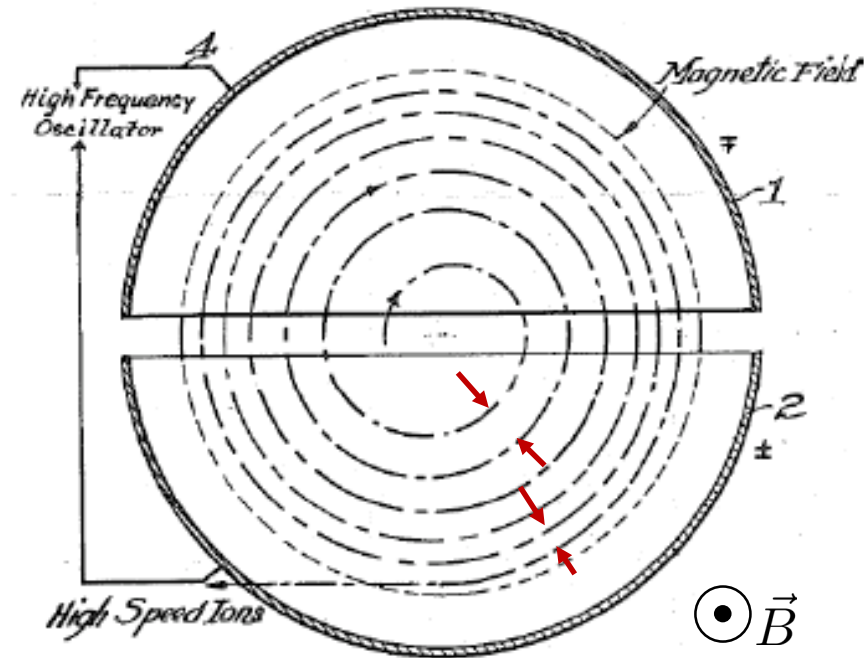
~~$$\omega_{RF} = 2\pi f = \frac{qB}{m}$$~~

$$r = \frac{\gamma\beta m_0 c}{qB}$$

$$\omega_{RF} = \frac{qB}{\gamma m_0}$$

- Oscillating “Dee” voltage accelerates

$$V(t) = V_{\max} \cdot \cos(\omega_{RF} \cdot t - \Phi_S)$$



Turn Separation

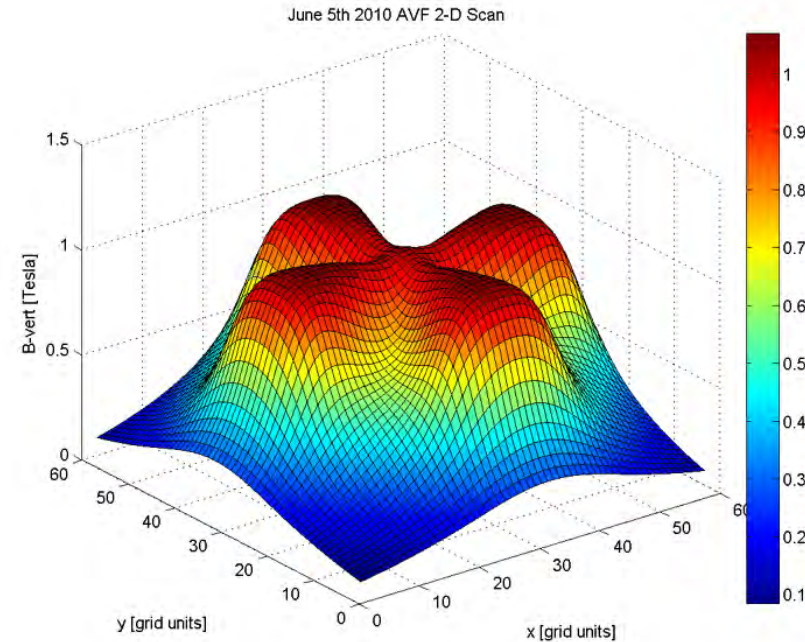
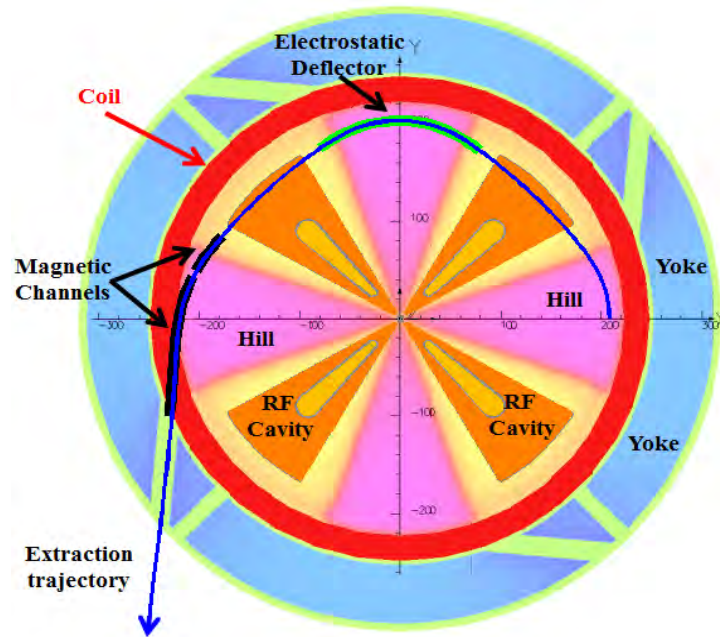
Distance between neighboring turns

Synchronicity

How close the design particle stays to the synchronous phase

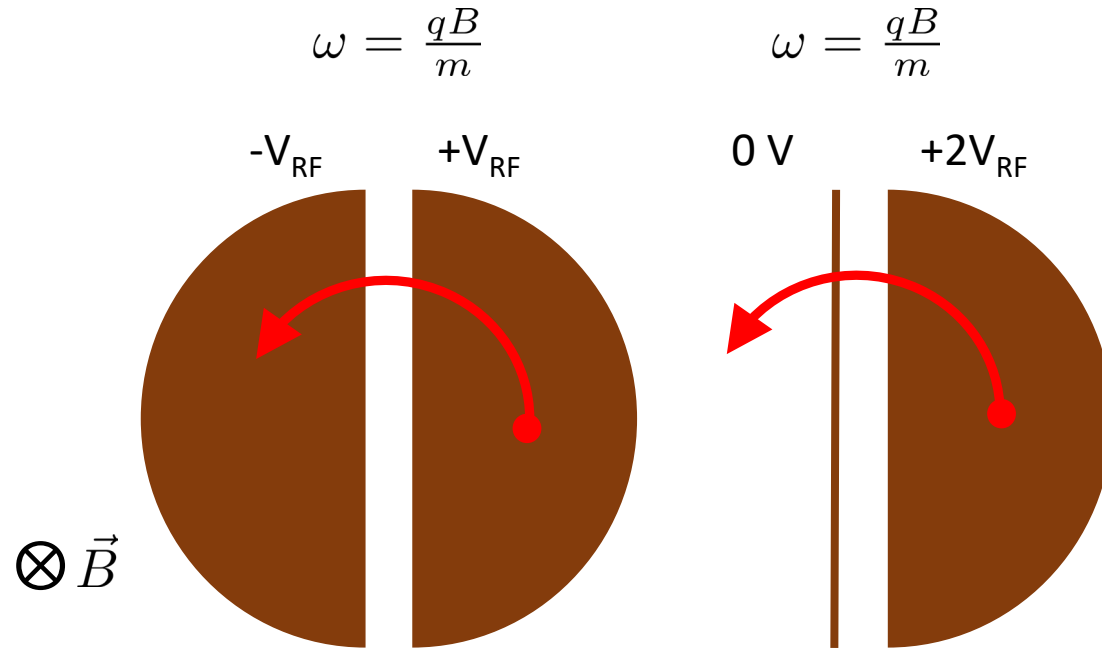
Most modern cyclotrons are isochronous

- Increase B-Field with radius to counter relativistic effects
- Use Azimuthally Varying Field (AVF) for vertical focusing



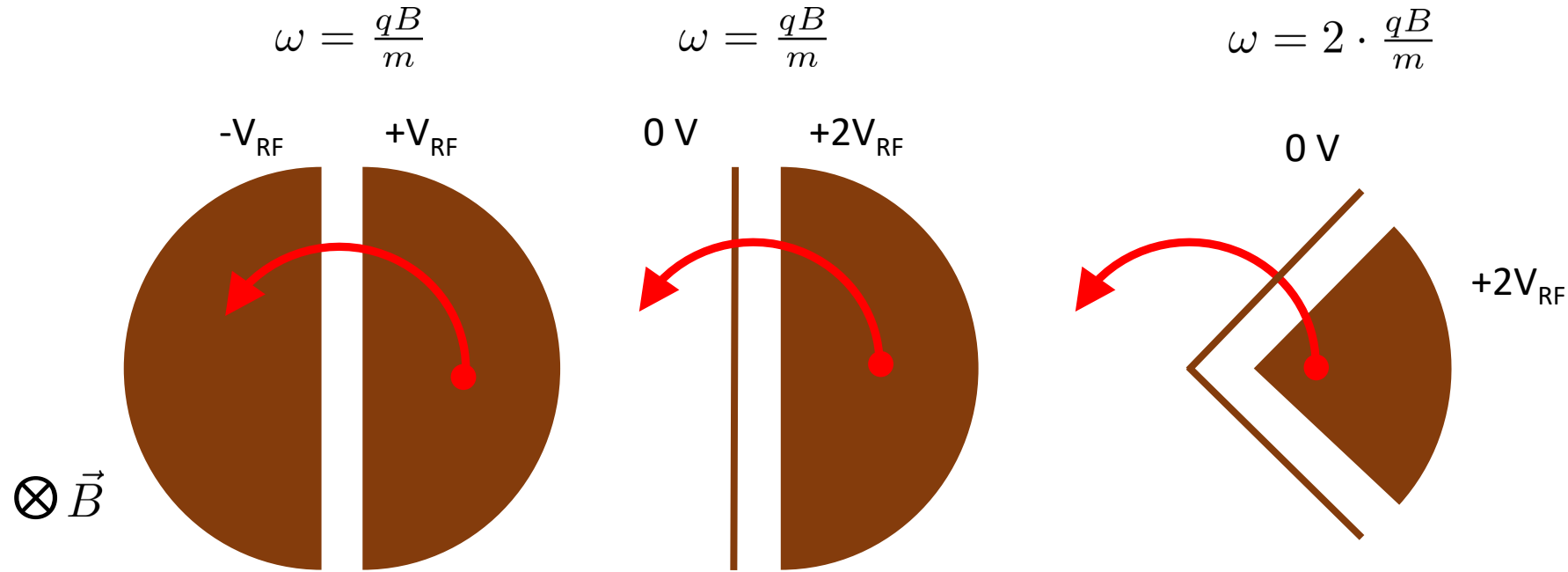
Higher energy gain per turn with harmonics

- Dee doesn't have to be "D"-shaped:



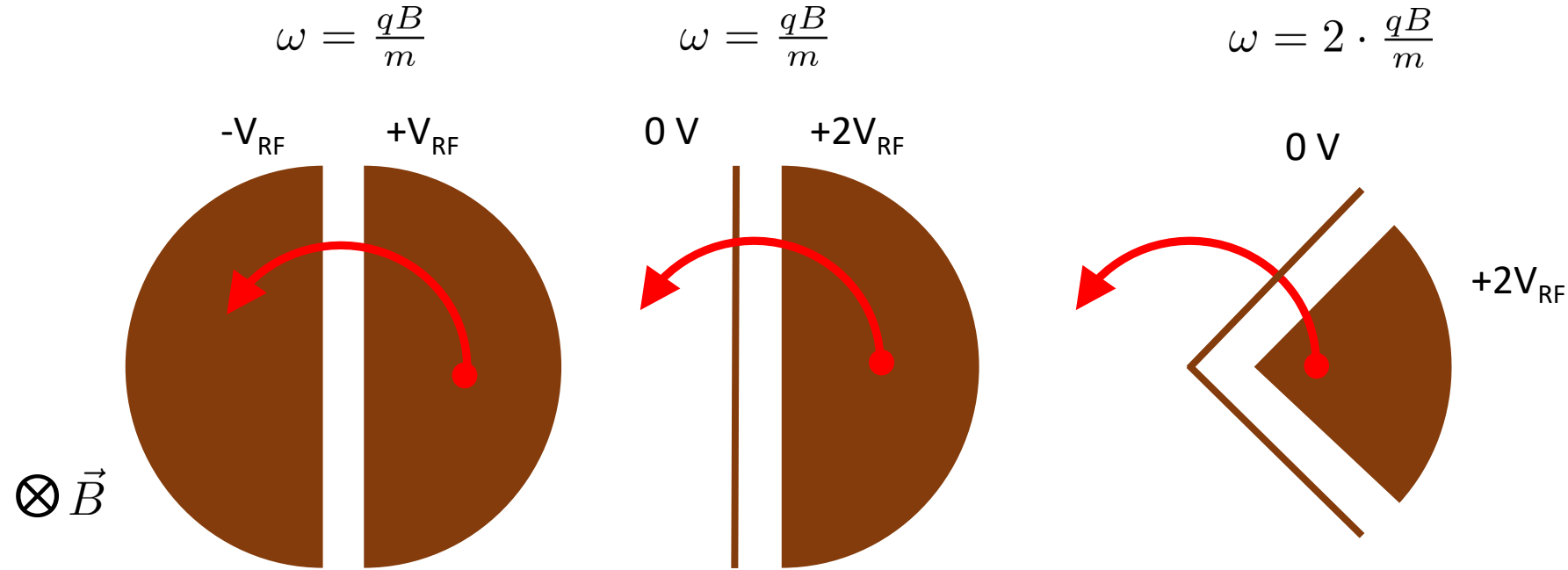
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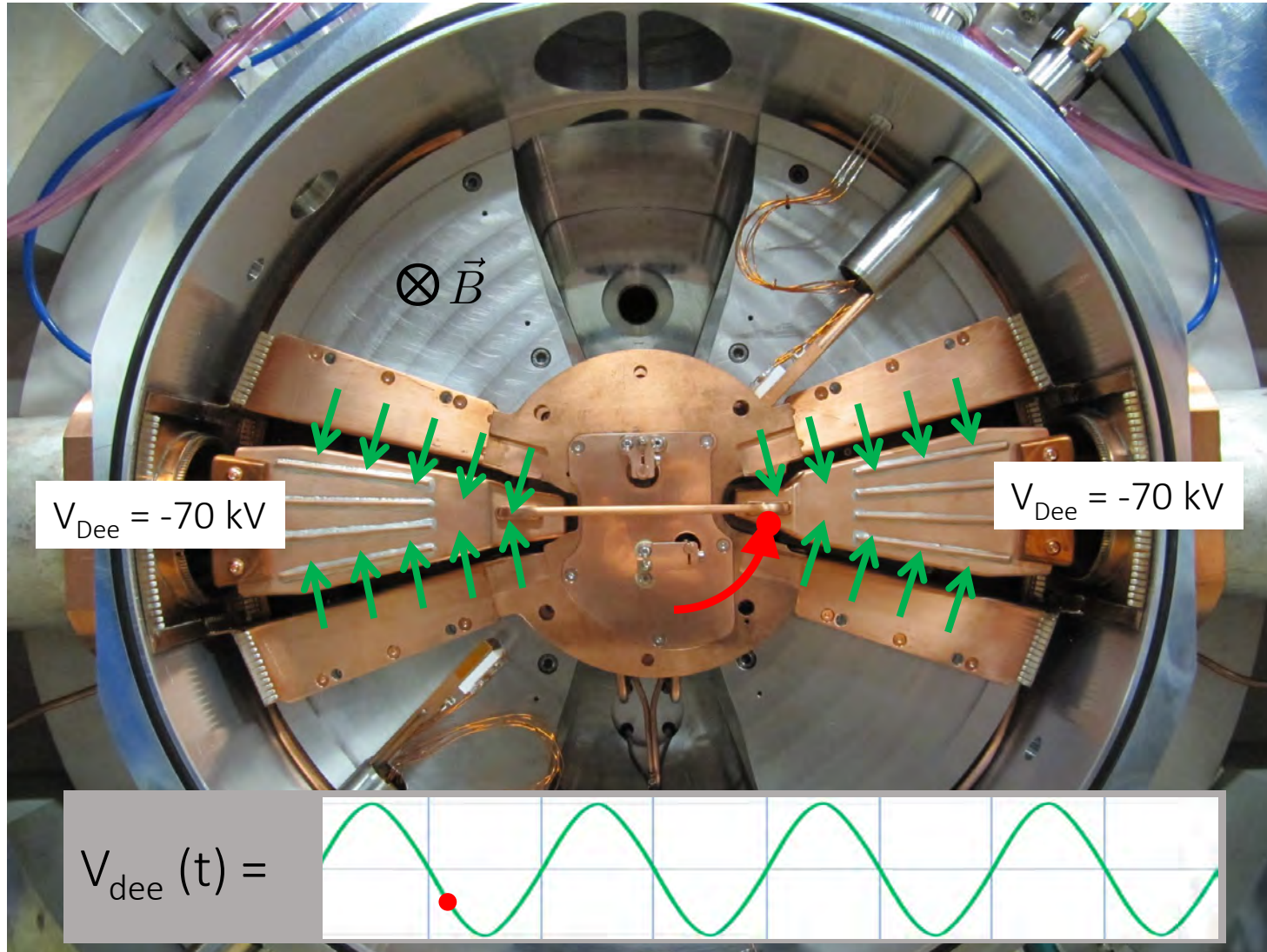
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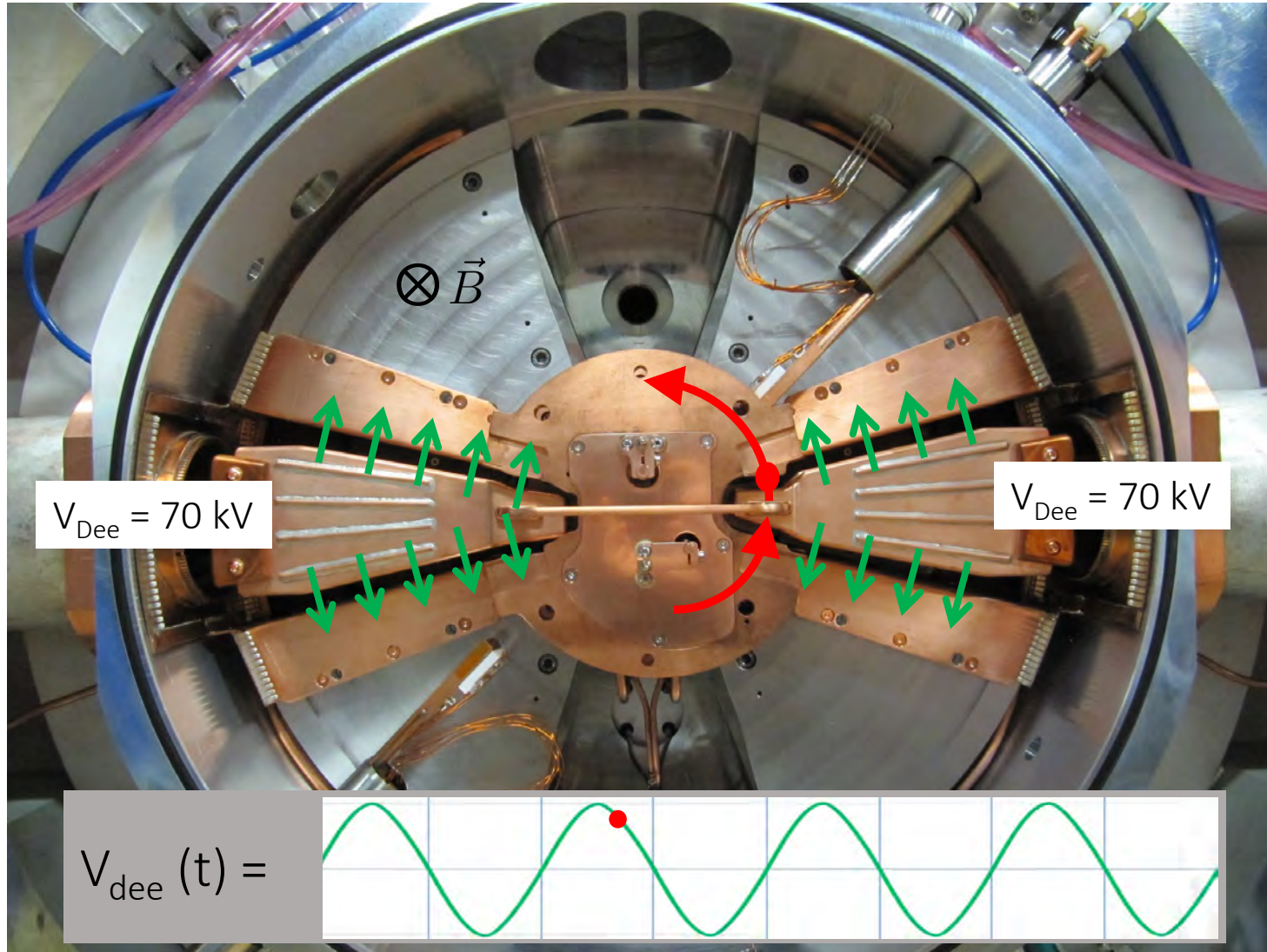
- In general: $\omega = h \cdot \frac{qB}{m}$, RF frequency can be any integer multiple of particle frequency.
- Dees can be made into double gap cavities with angle = $180/h$

Harmonic
Integer multiple
of base frequency

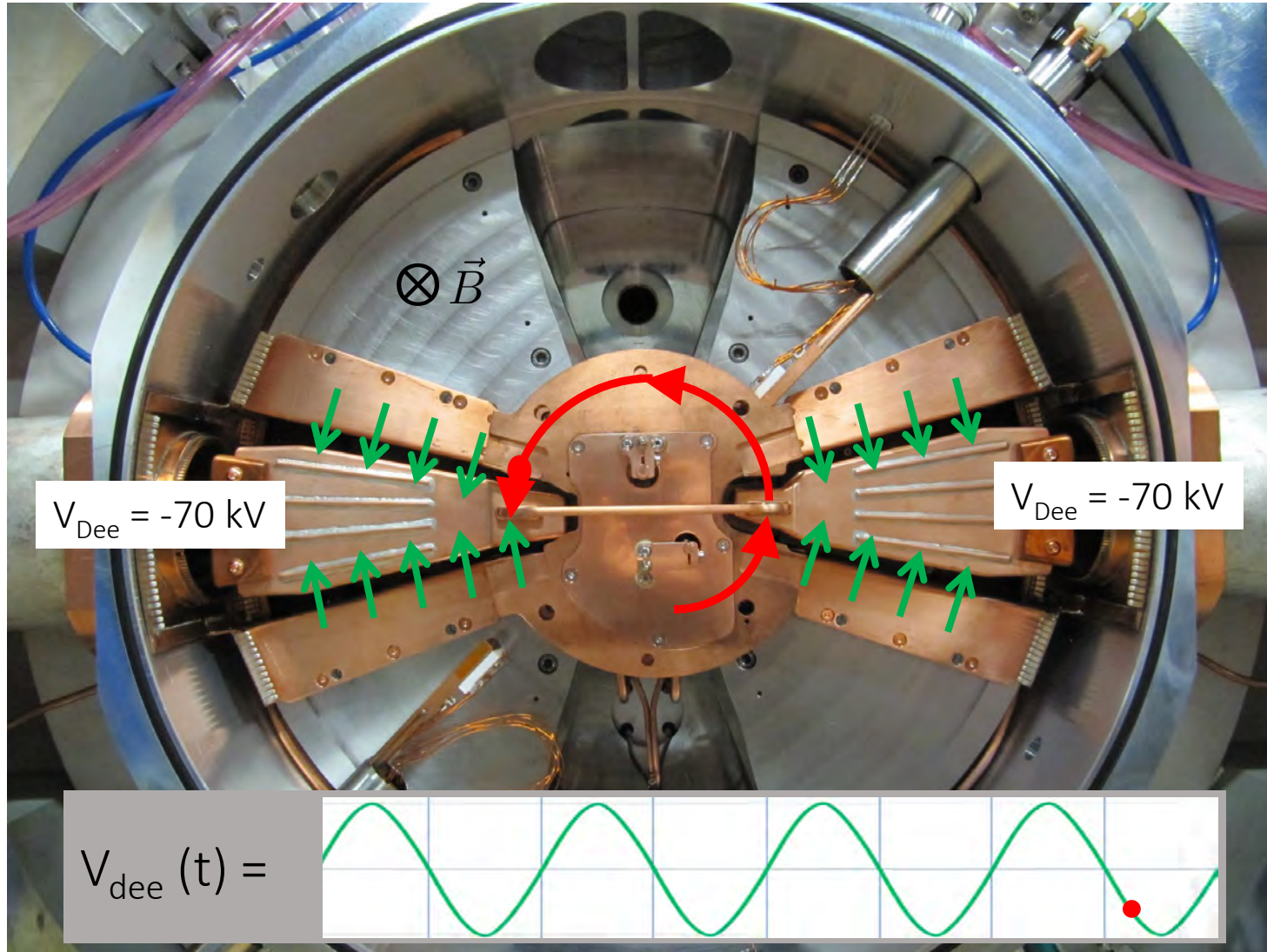
Acceleration (harmonic 6)



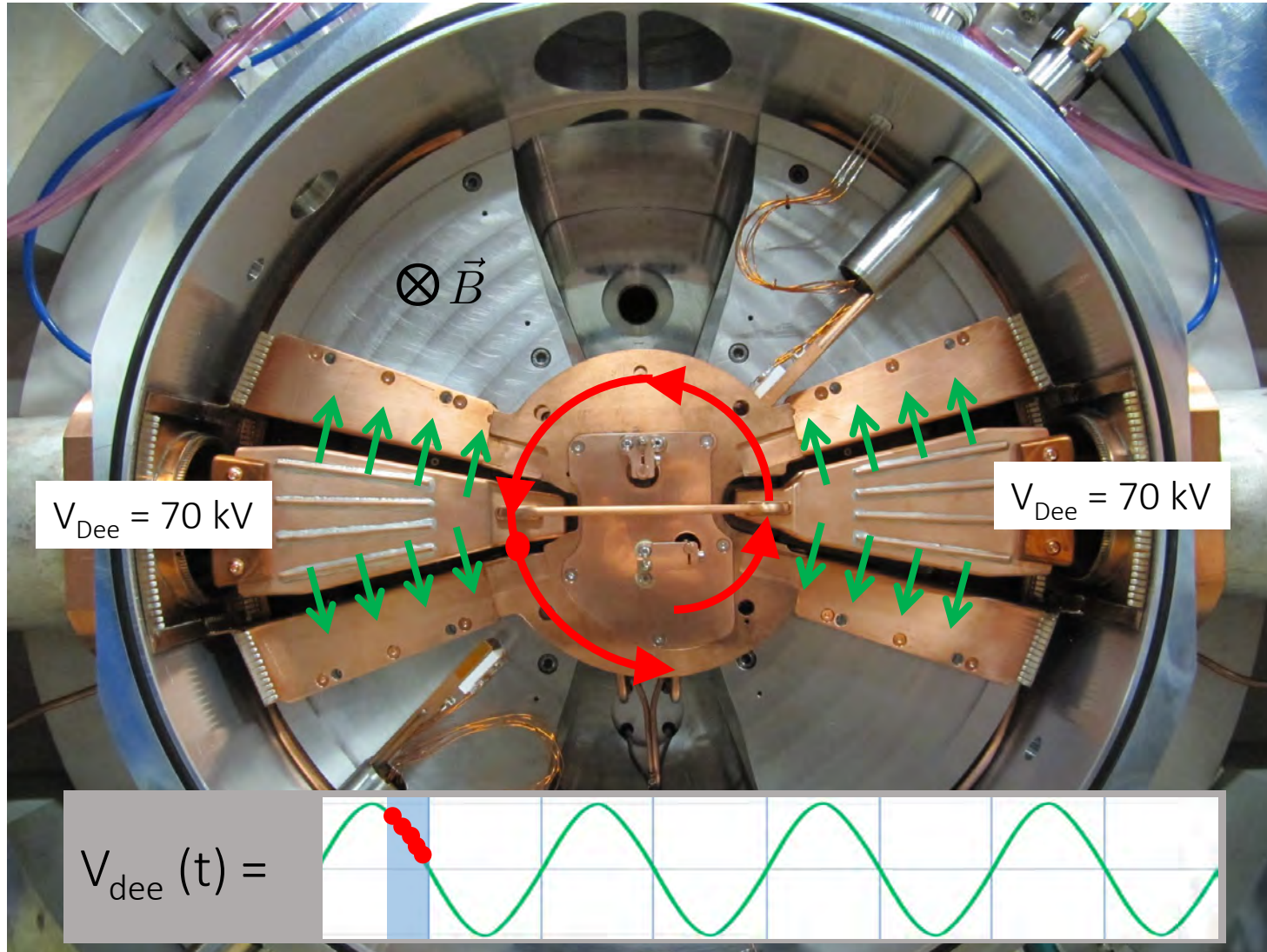
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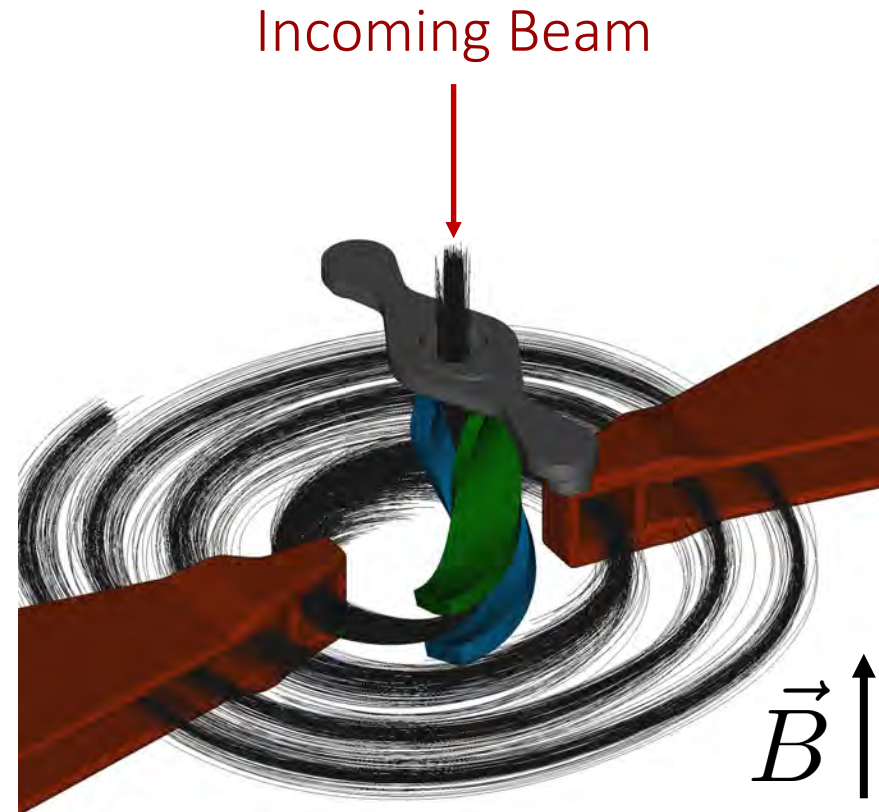
Only a narrow phase window can be populated



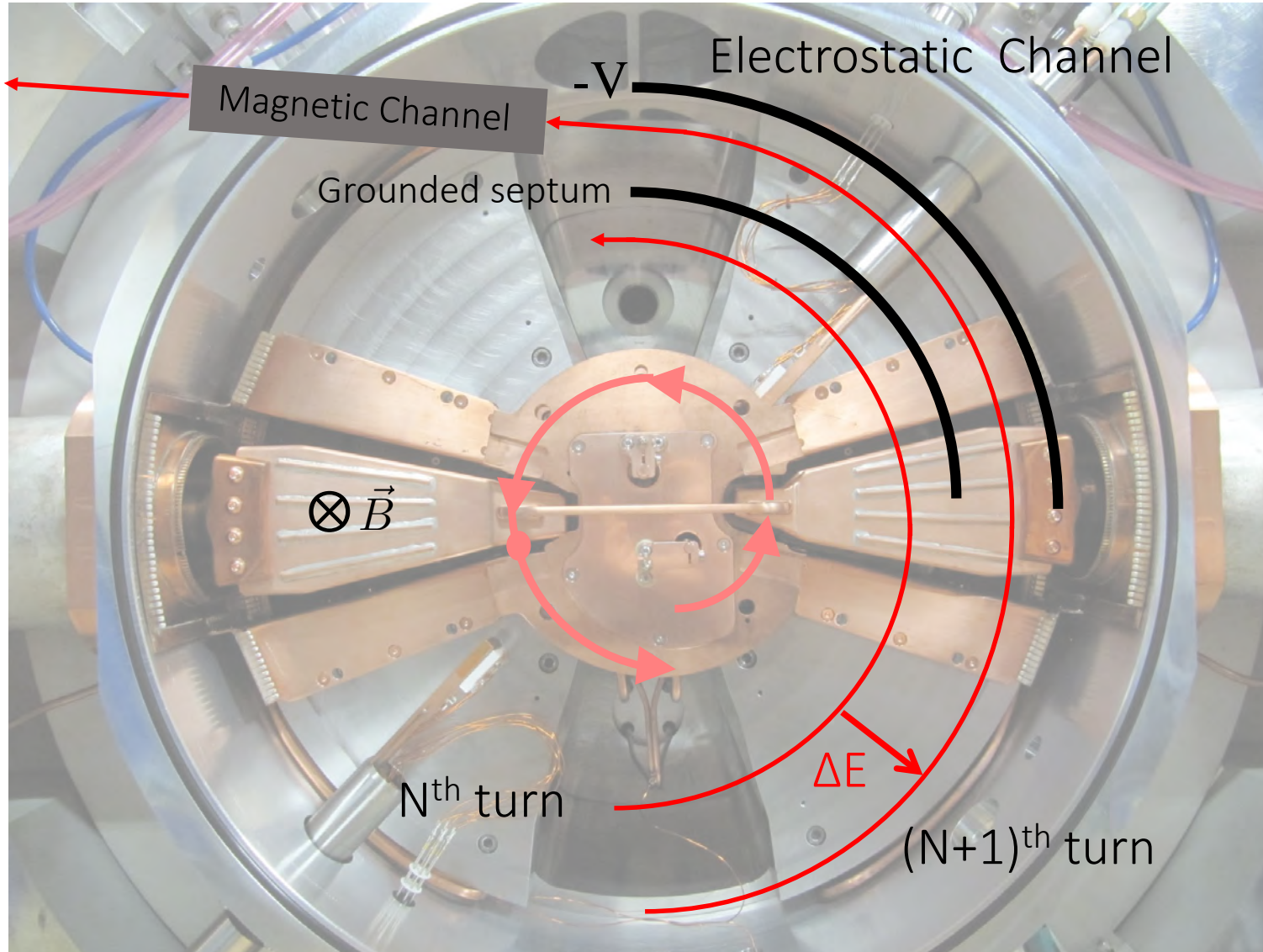
Phase Acceptance Window in RF phase space that can safely be populated

Injection through a spiral inflector

- Cyclotron Main B-Field
- Electrostatic Field from Spiral Electrodes
- Combination guides particles
- Difficult to simulate precisely

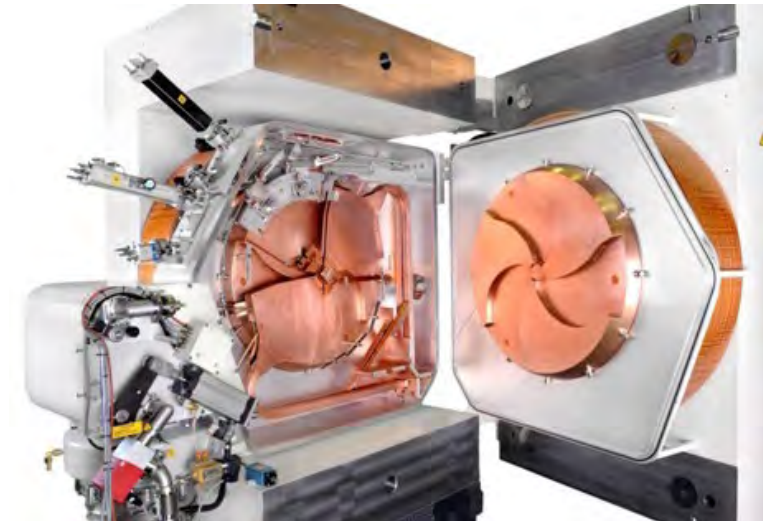
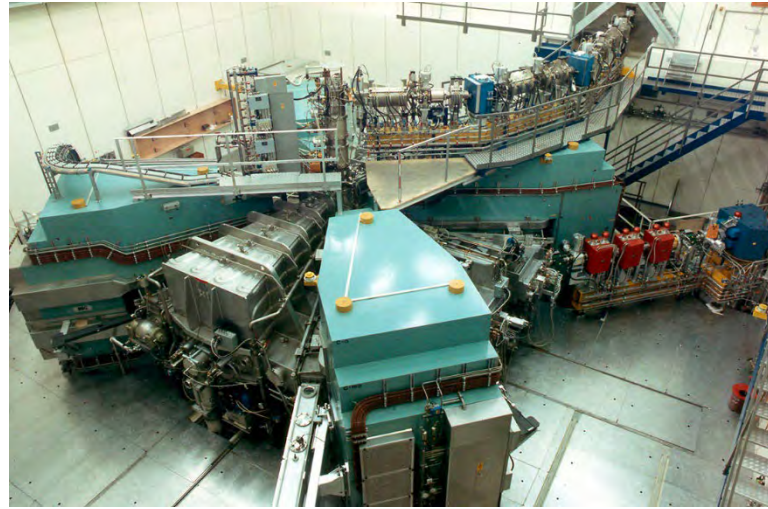


Extraction from a compact cyclotron



State of the art in high intensity cyclotrons

- PSI Injector II:
 - 2.7 mA of protons
 - 72 MeV
 - Separated Sector Cyclotron
 - Very large! Radius= 5 m
- Commercial Cyclotrons:
 - Isotope Production
 - ~1 mA of H⁻
 - Compact! Radius < 1 m
- We need:
 - Compact, and
 - with more beam (10 mA!)



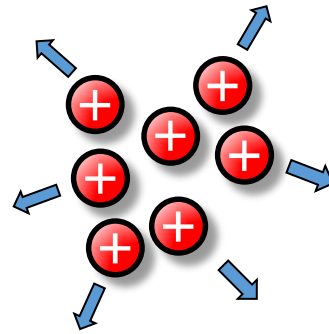
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What is the basic limitation?

- “Space charge” and the associated problems

10 mA of protons do not want to be crowded together in a bunch!



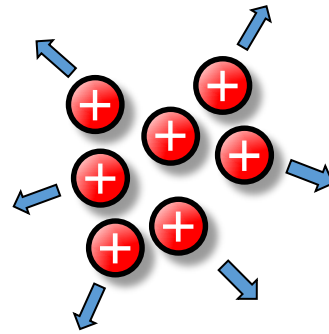
This is a dynamic problem,
the shape of the beam is constantly changing as you accelerate.

- But also *controlled* and *uncontrolled* beam loss!

What is the basic limitation?

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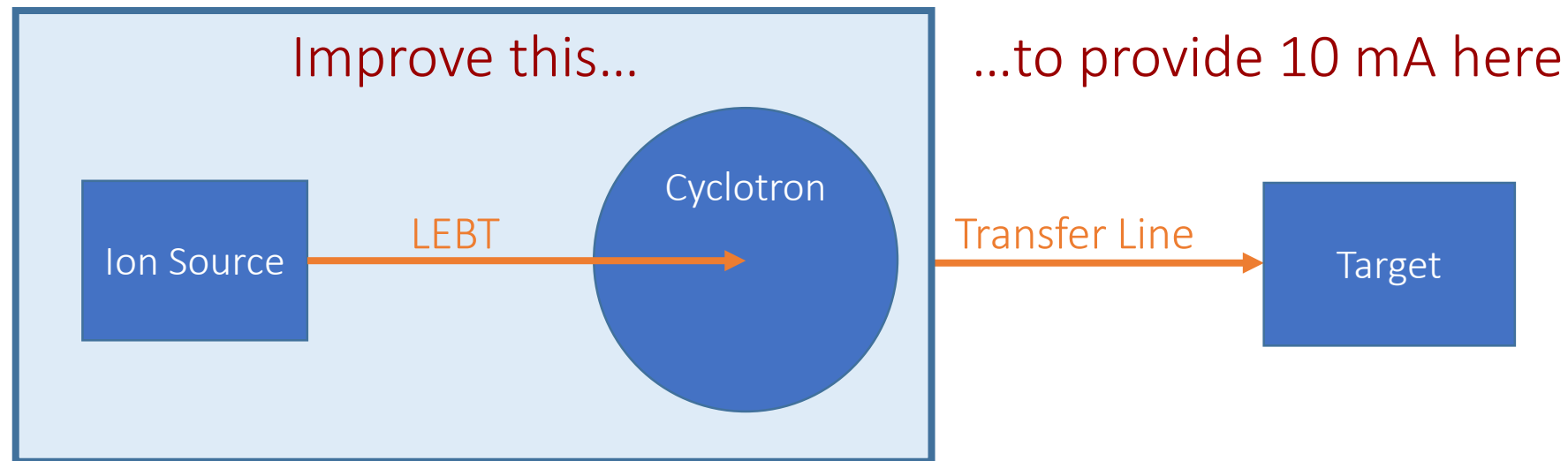


What building blocks can we improve?

- Ion Source
- Low Energy Beam Transport (LEBT)
- Accelerator (Cyclotron)
 - Injection
 - Acceleration
 - Extraction

LEBT
Low Energy Beam
Transport = Connection
between ion source and
accelerator

We must consider
space charge at every step!



Trajectory equations with linear space-charge

M. Reiser, Wiley-VCH 2008

Trajectory Equations:

$$x'' + \kappa_{x0}x - \frac{2K}{x_m(x_m + y_m)}x = 0$$

$$y'' + \kappa_{y0}y - \frac{2K}{y_m(x_m + y_m)}y = 0$$

$\kappa_{x0}, \kappa_{y0} \dots$ focusing functions

Envelope equations:

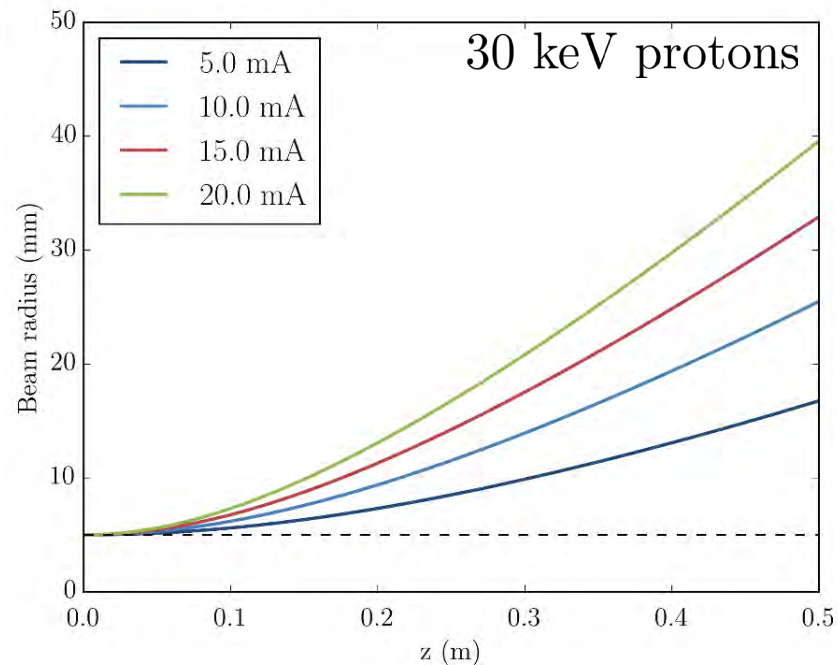
$$x_m'' + \kappa_{x0}x_m - \frac{2K}{x_m + y_m} - \frac{\epsilon_x^2}{x_m^3} = 0$$

$$y_m'' + \kappa_{y0}y_m - \frac{2K}{x_m + y_m} - \frac{\epsilon_y^2}{y_m^3} = 0$$

$x_m, y_m \dots$ beam edge

Generalized Perveance:

$$K = \frac{qI \cdot (1 - \gamma^2 f_e)}{2\pi\epsilon_0 m_0 c^3 \gamma^3 \beta^3}$$



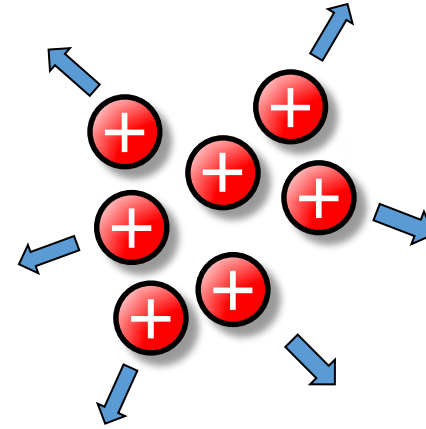
Emittance
Figure of merit for how quickly beam will spread out

There are “particle knobs” to turn

Generalized Perveance:

$$K = \frac{qI \cdot (1 - \gamma^2 f_e)}{2\pi\epsilon_0 m_0 c^3 \gamma^3 \beta^3}$$

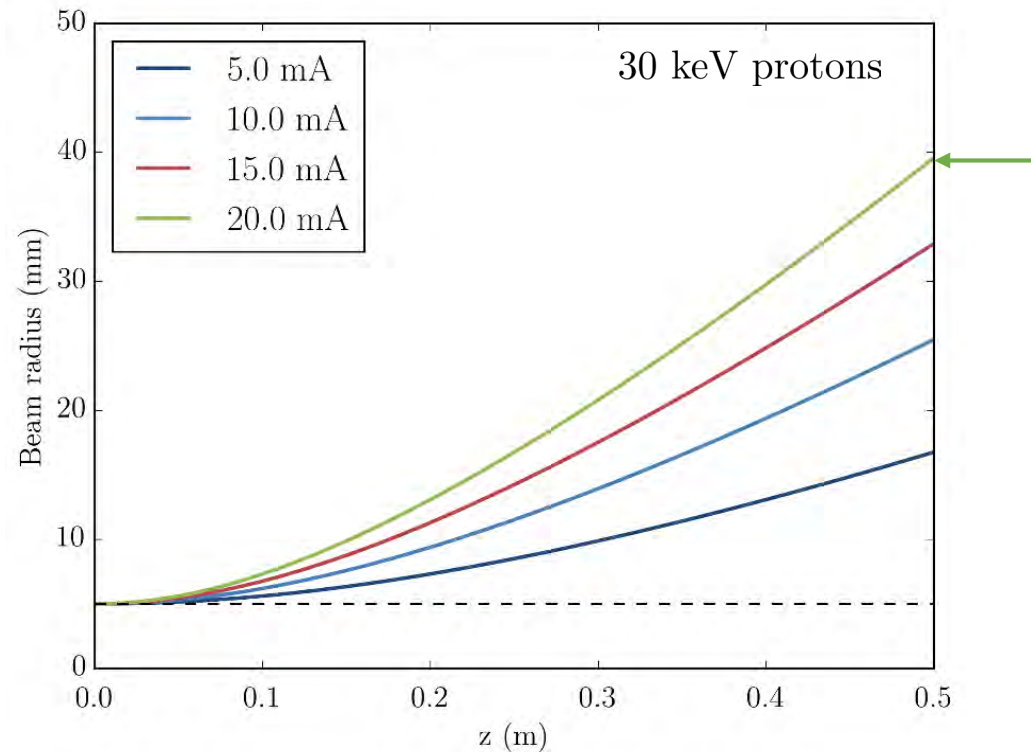
a measure for space-charge



*If we want to increase I, we can change m and E to keep
The perveance as low as possible*

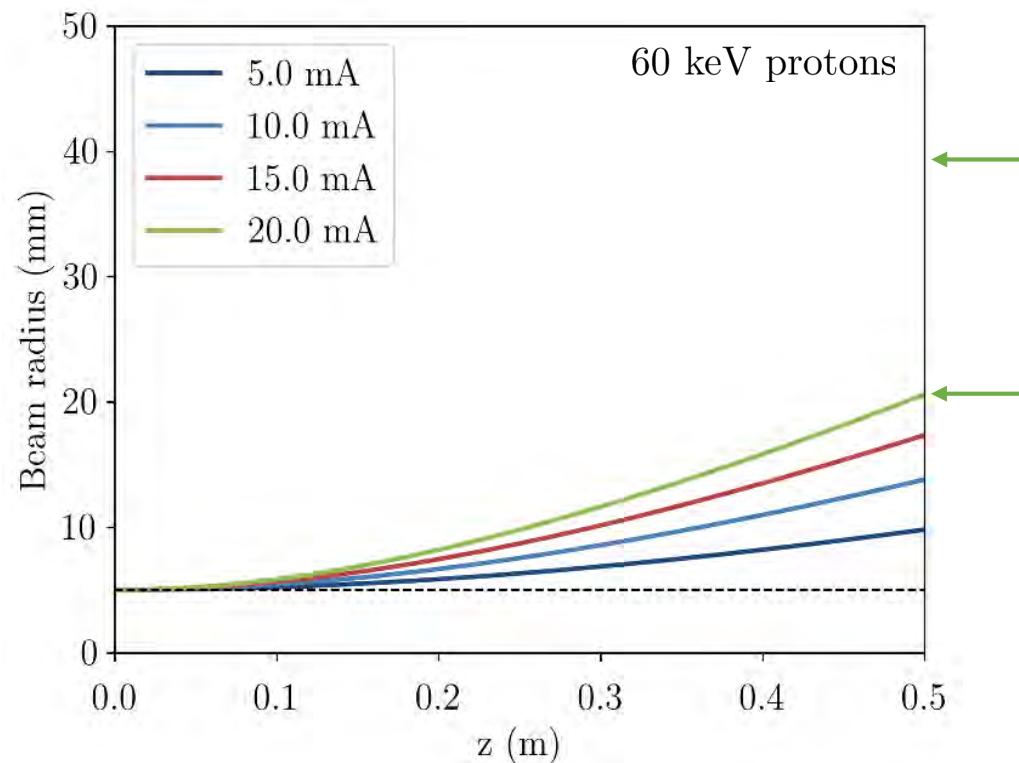
Space-charge makes injection difficult

- This becomes most problematic in the spiral inflector
- And Low Energy Beam Transport



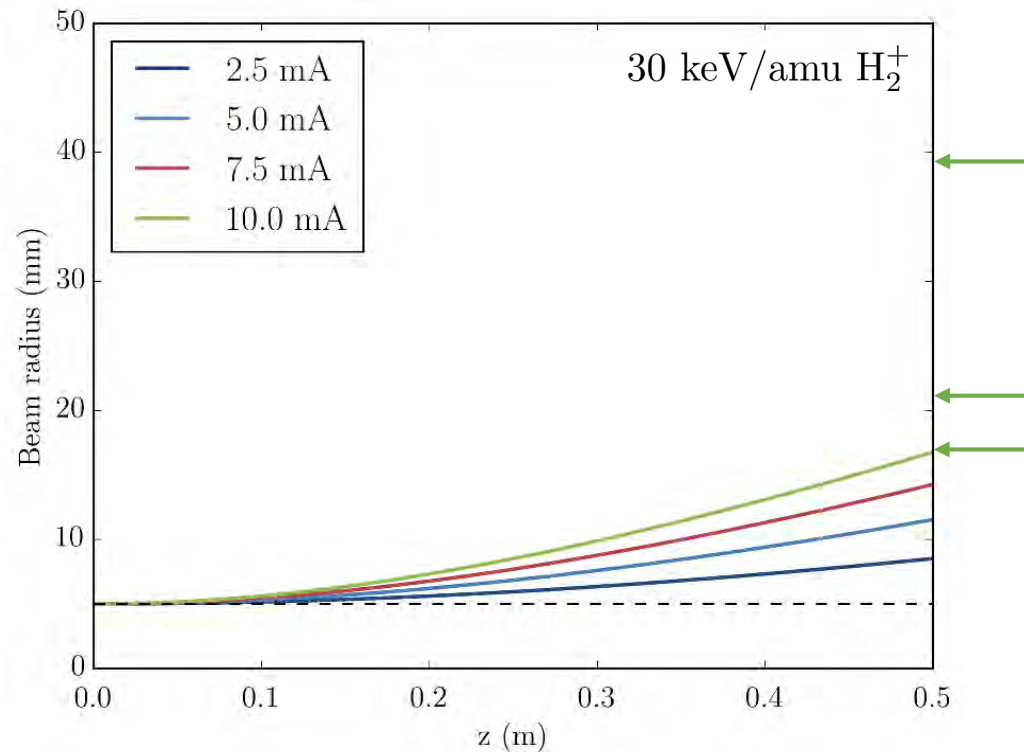
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- Let's increase energy



Space-charge makes injection difficult

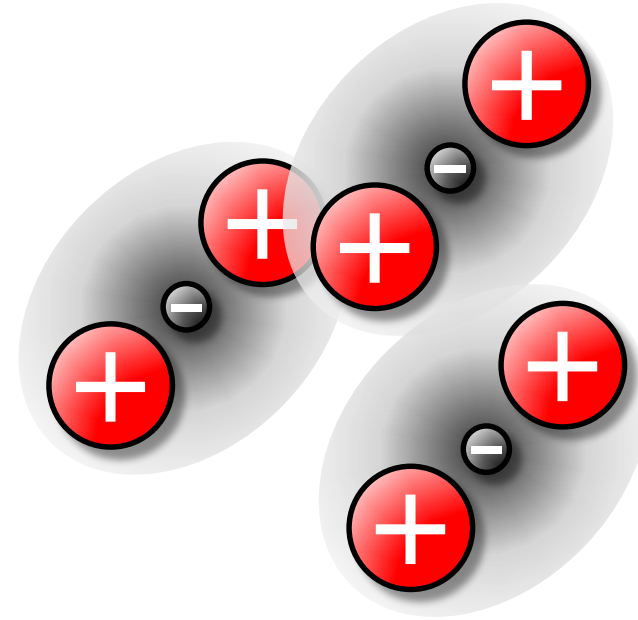
- This becomes most problematic in the spiral inflector
- And Low Energy Beam Transport
- Let's increase energy ... and change the ion?



Note:
 • 5 mA H₂⁺ = 10 mA p⁺

Innovation #1: H_2^+ instead of protons

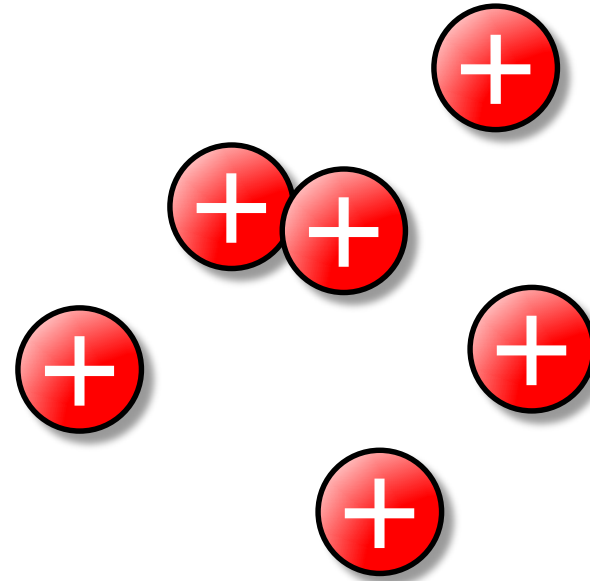
- Two units of charge for one!
- Remove electron by stripping



Note:
• $5 \text{ mA } H_2^+ = 10 \text{ mA } p^+$

Innovation #1: H_2^+ instead of protons

- Two units of charge for one!
- Remove electron by stripping
→ get two protons per H_2^+
- Helps with Injection
- Helps with Low Energy Beam Transport
- And there are additional exciting ways to exploit this!

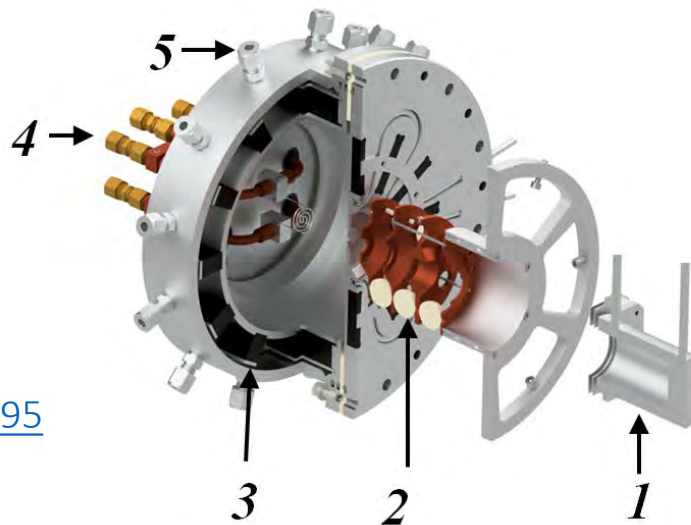
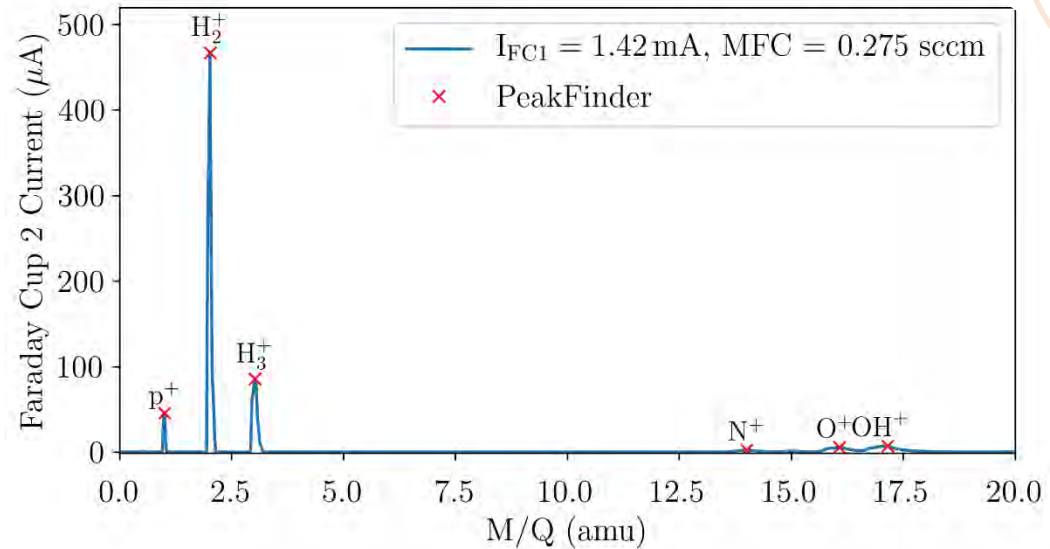


Note:
• $5 \text{ mA } \text{H}_2^+ = 10 \text{ mA } \text{p}^+$

Innovation #2: H_2^+ ion source (MIST-1)

→ commissioned at 25% power at MIT (PSFC)

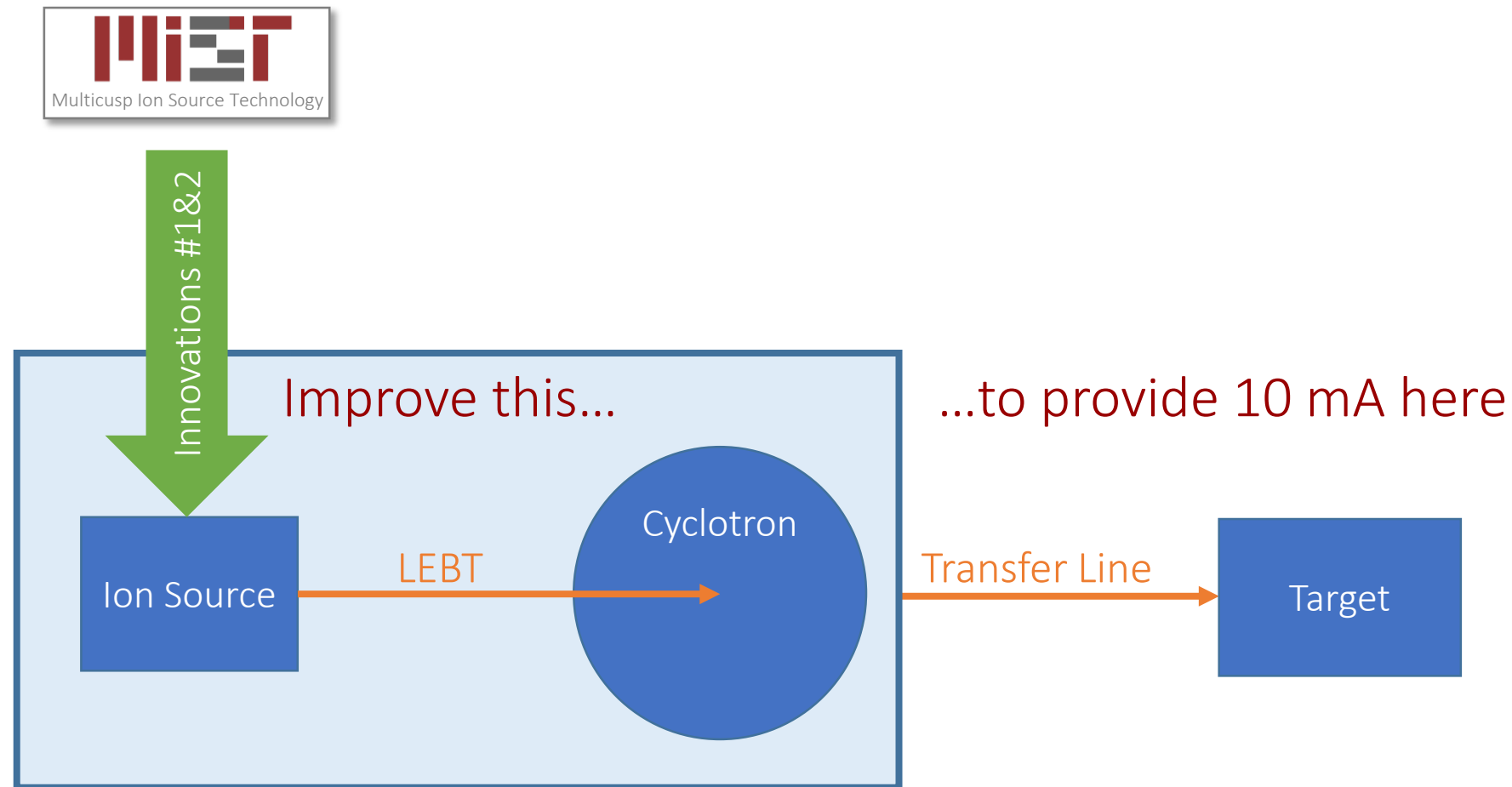
- Filament-driven multicusp ion source
- > 1 mA of H_2^+
- 80% purity
- High quality beam emittance: $0.05 \pi\text{-mm-mrad}$ (RMS, norm.)
- Now ramping up to 100% power



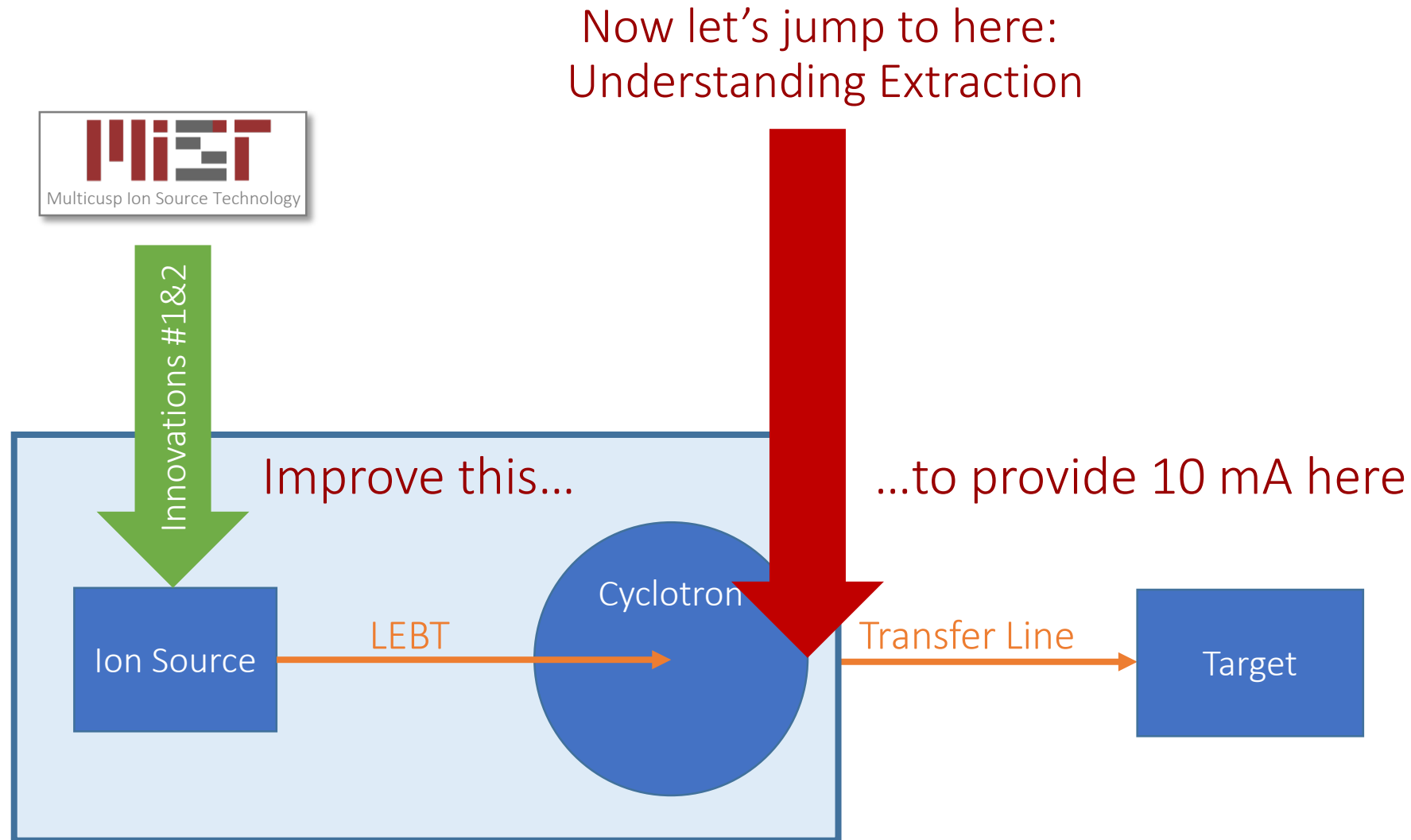
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Figure of merit for how quickly beam will spread out

Axani, DW et al. RSI (2016) <https://aip.scitation.org/doi/10.1063/1.4932395>
 DW et al., AIP Conf. Proc. (2017) <https://arxiv.org/abs/1811.01868>
 DW et al. RSI (2021) <https://arxiv.org/abs/2008.12292>

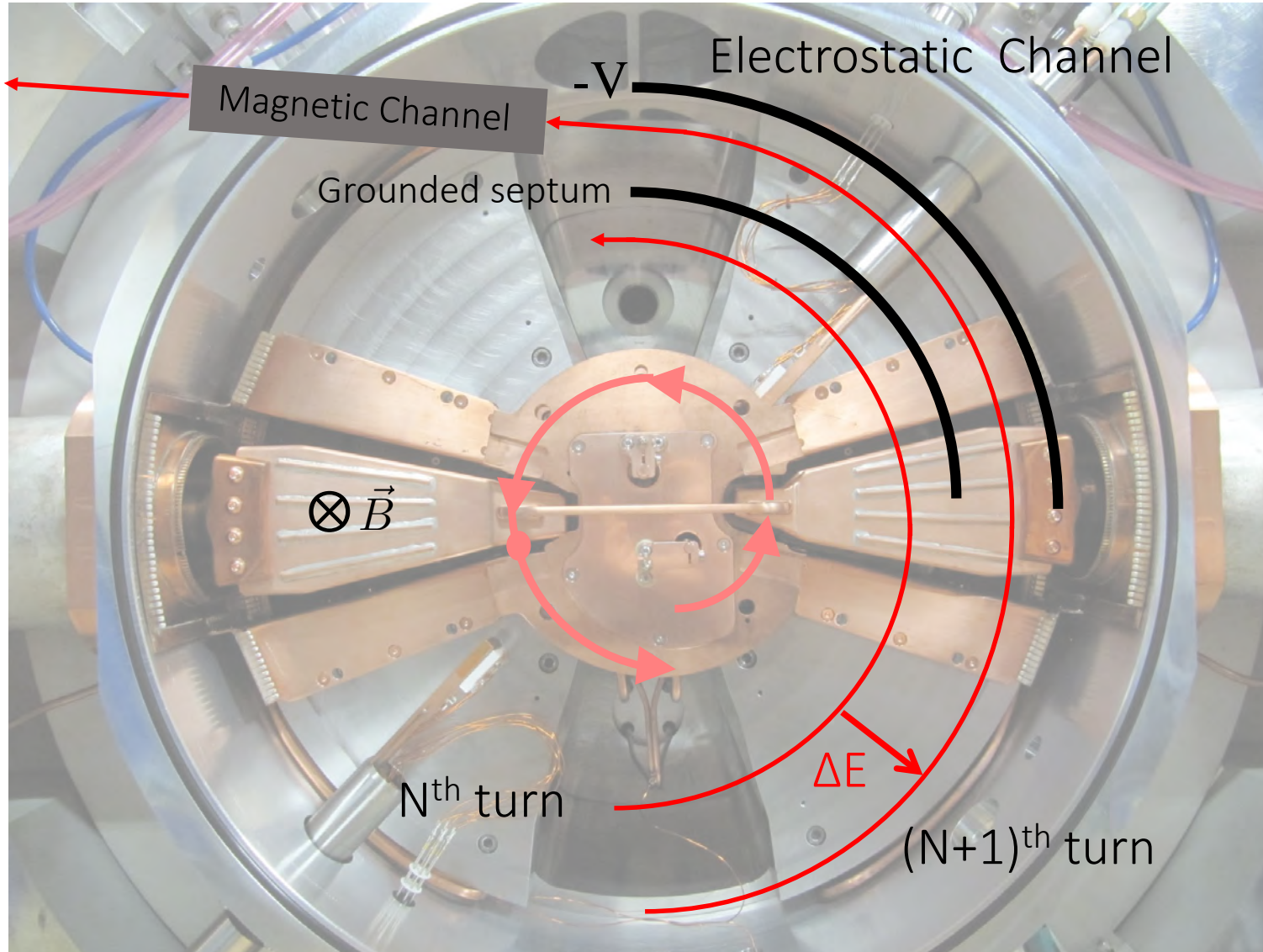
What building blocks can we improve?



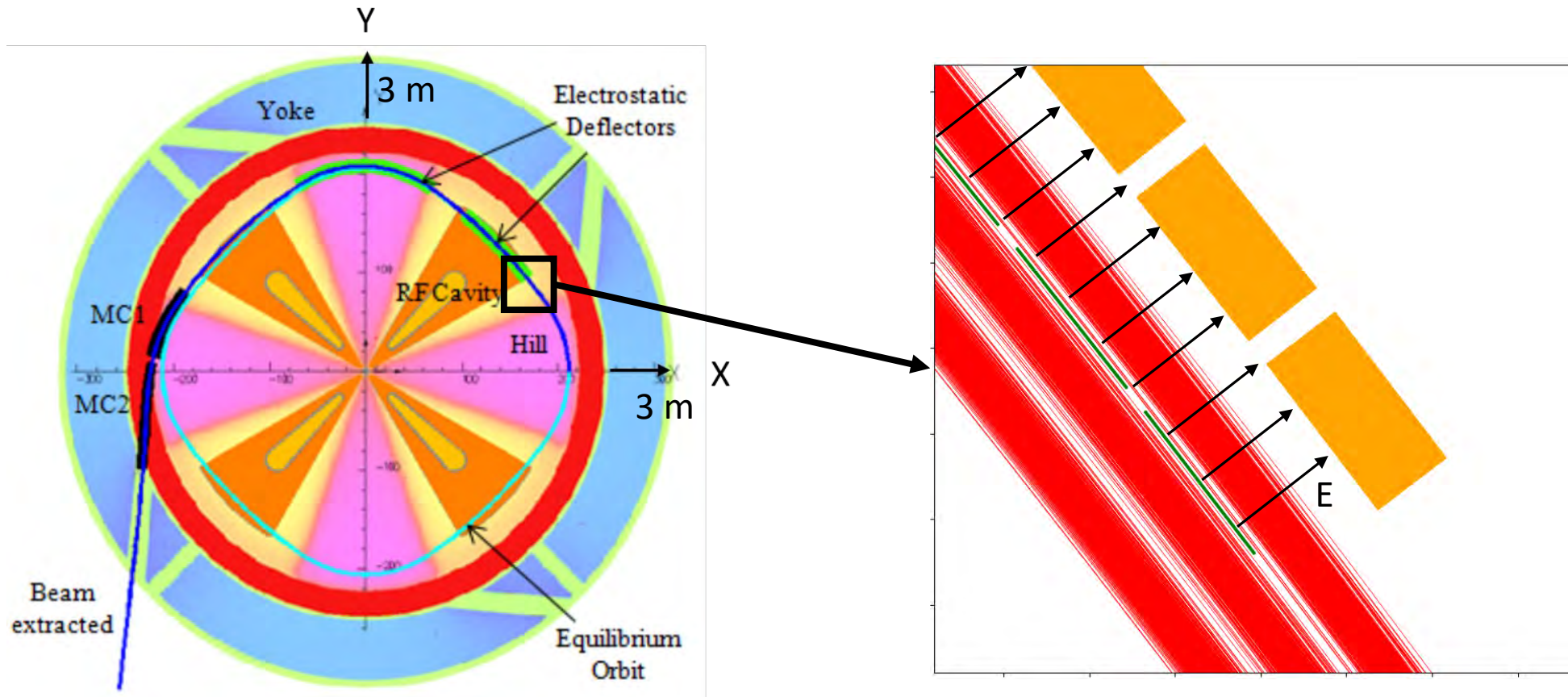
What building blocks can we improve?



Extraction from a compact cyclotron

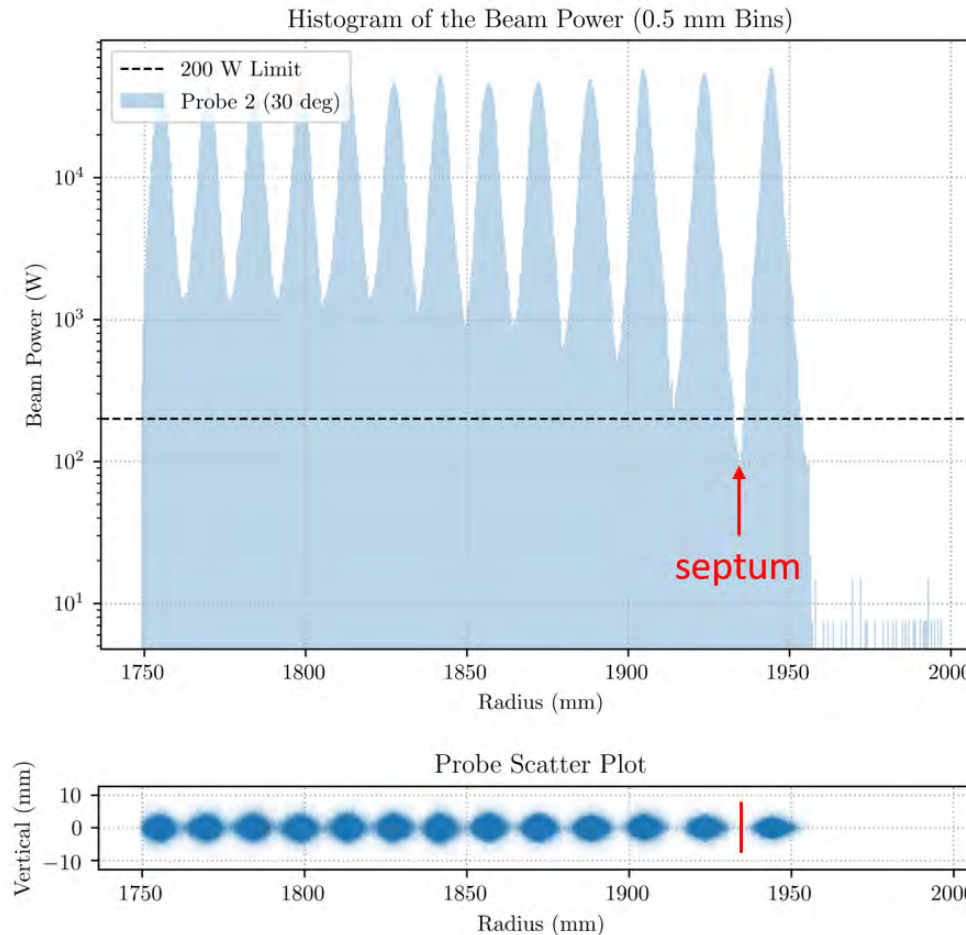
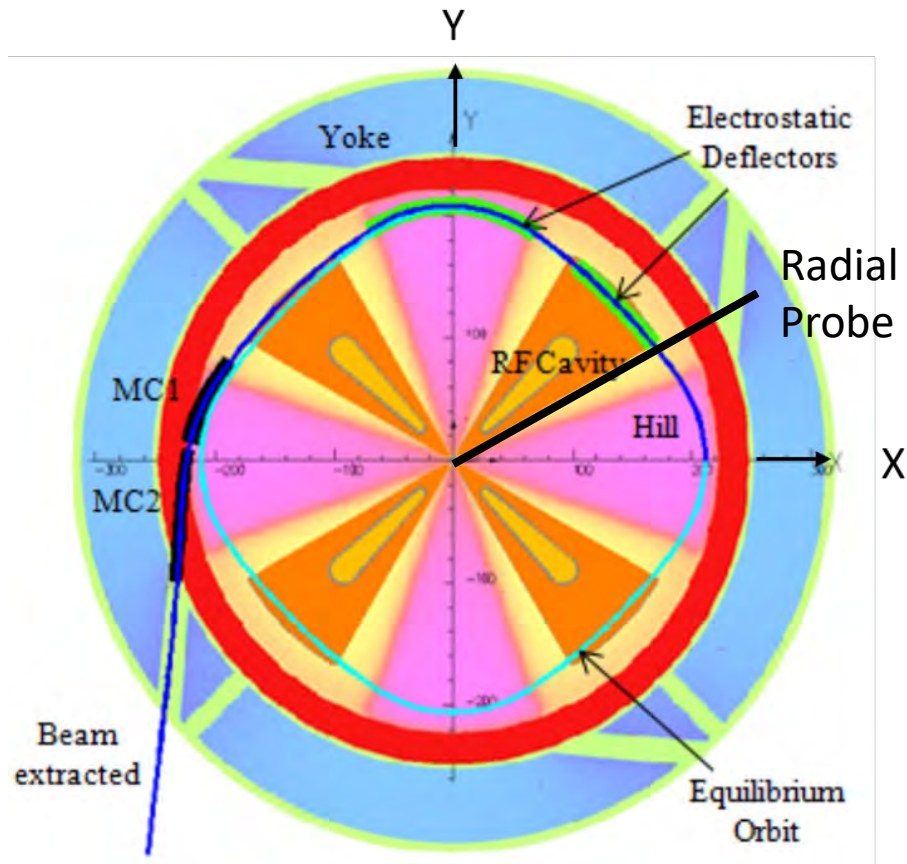


To run and perform routine maintenance, beam loss must be minimized (< 200 W)



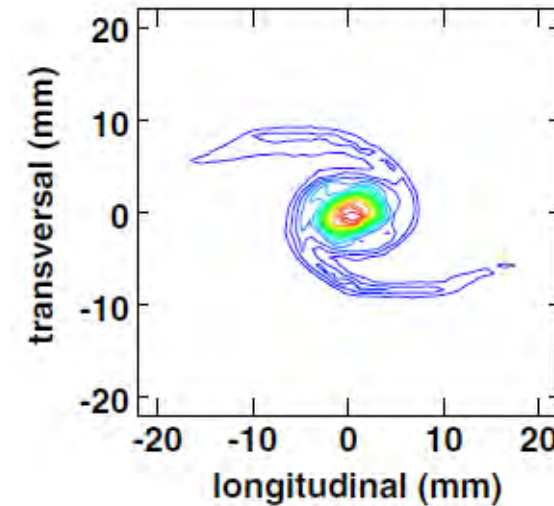
To run and perform routine maintenance, beam loss must be minimized (< 200 W)

- Safety limit adopted from PSI: 200 W or ~ 1 in 10k particles at 60 MeV/amu
- Otherwise there is too much activation



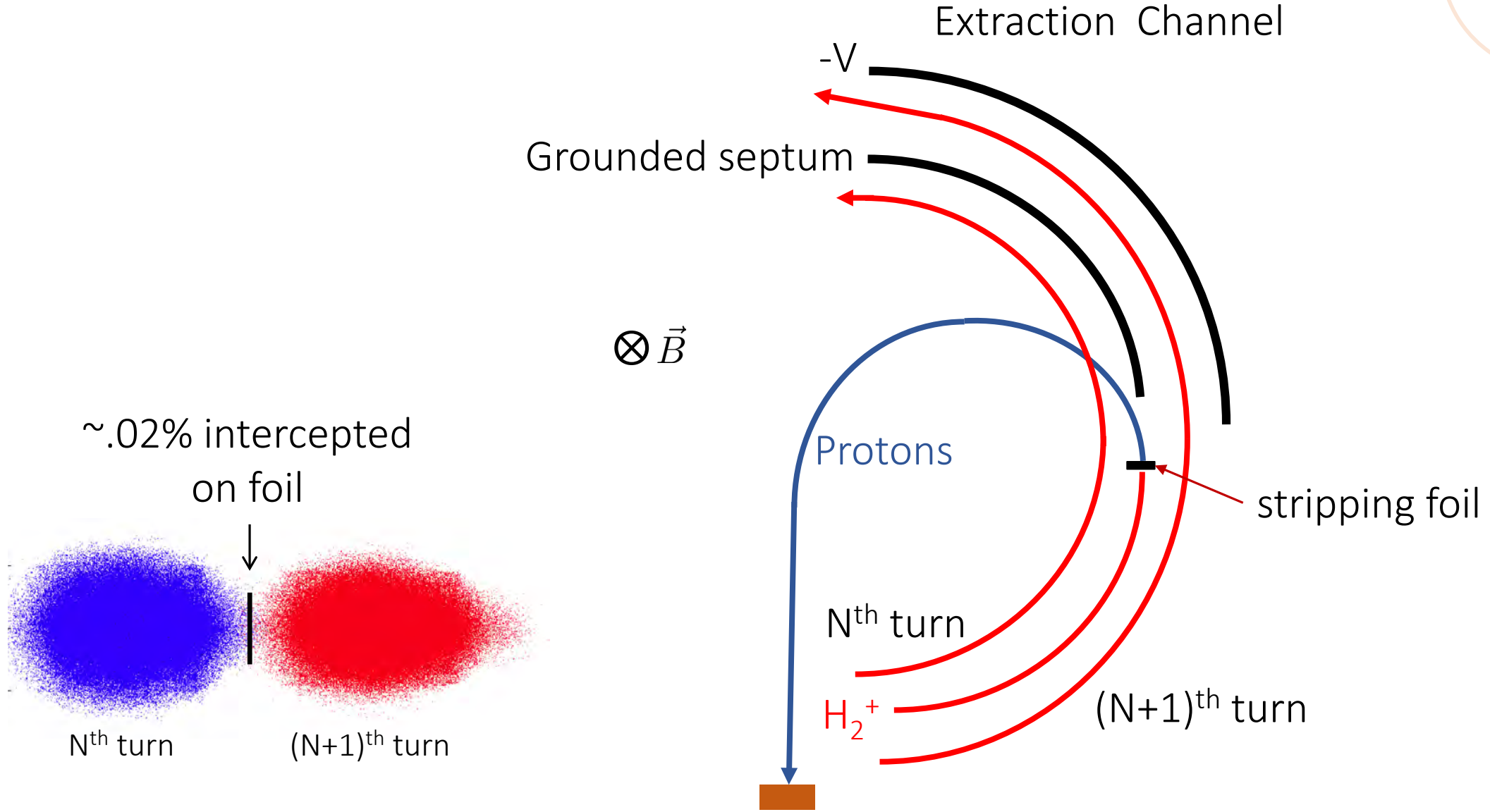
Three ways to maximize the turn separation and minimize losses

- Maximize Energy Gain/turn
250 kV V_{dee} , 4 Dees (8 gaps)
→ almost 2 MeV/turn
- Excite Precession through Resonance
- Beam Dynamics: Vortex Motion
 - Vortex-like curling up of the beam into a circle in longitudinal-transverse space
 - Only happens in **isochronous cyclotrons**
 - Beam needs to be well matched

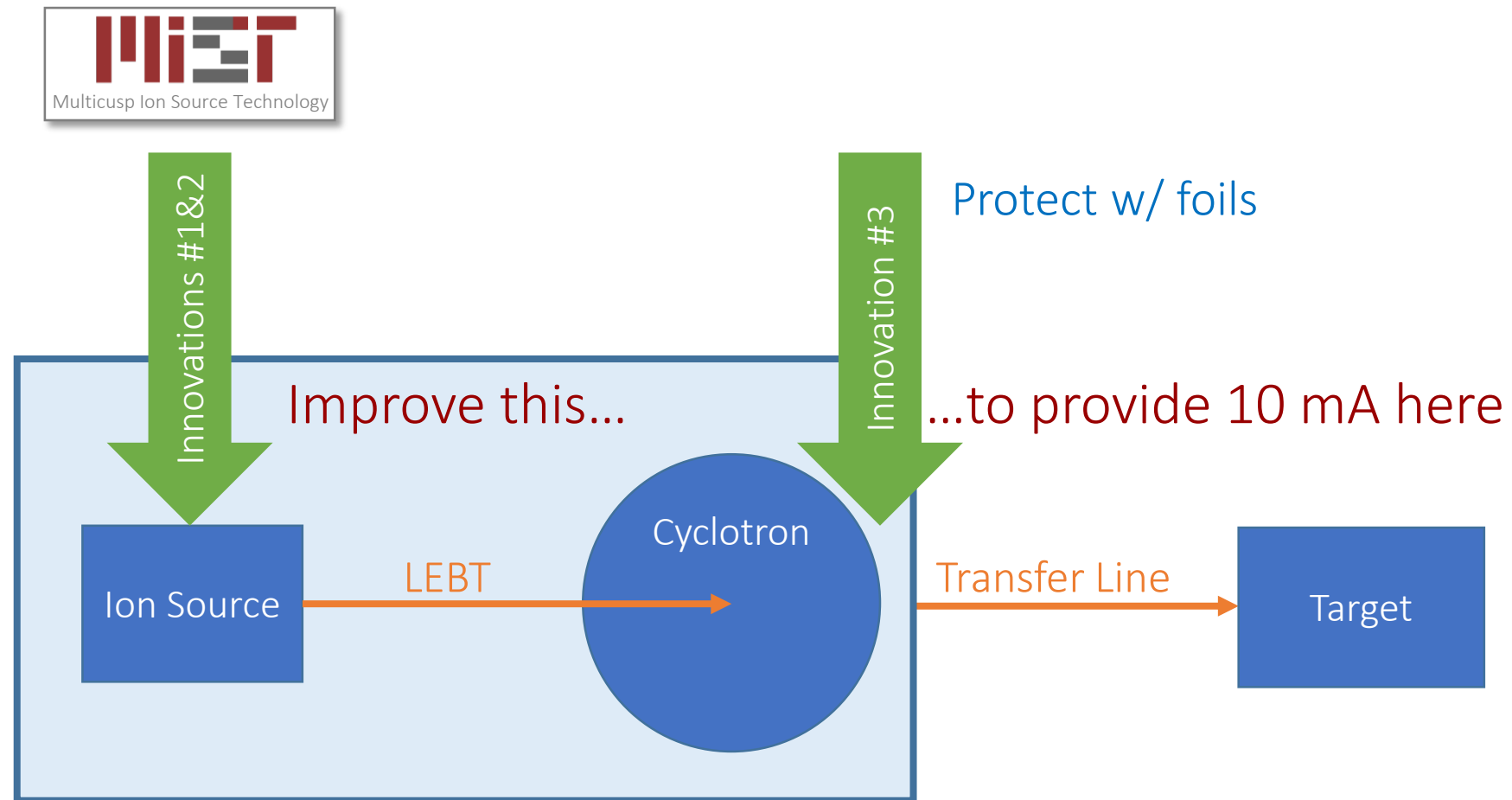


Matched
Initialize vortex
motion as quickly as
possible with minimal
halo generation

A carbon stripping foil can protect the septum

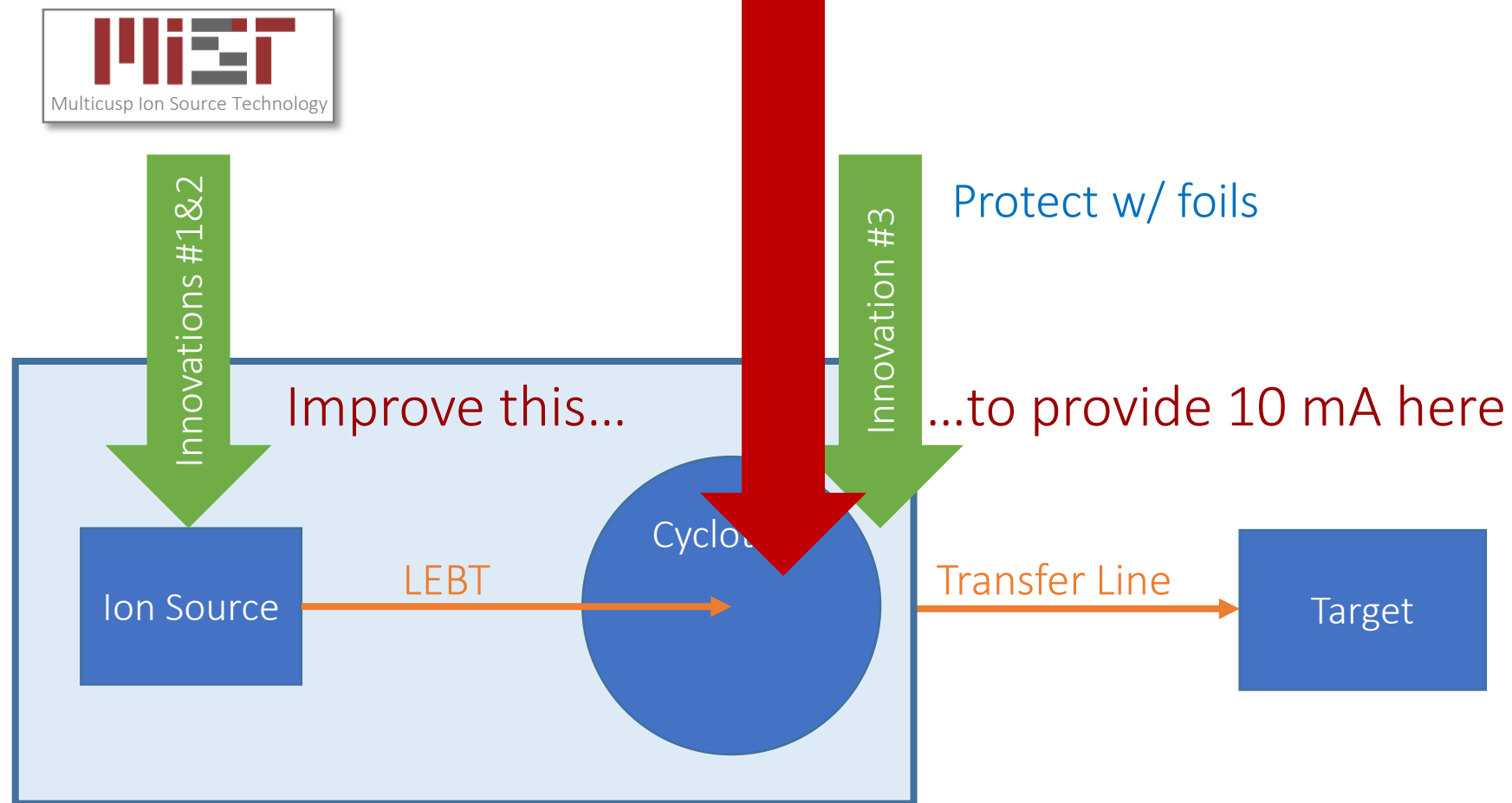


What building blocks can we improve?

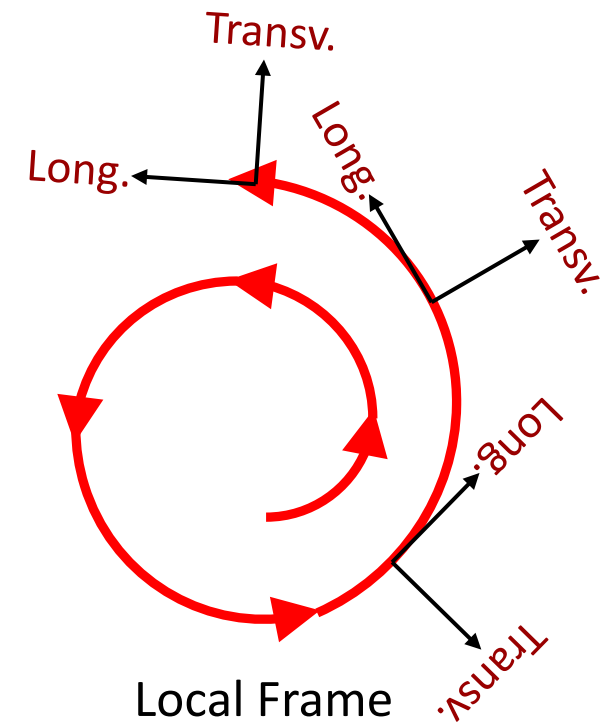
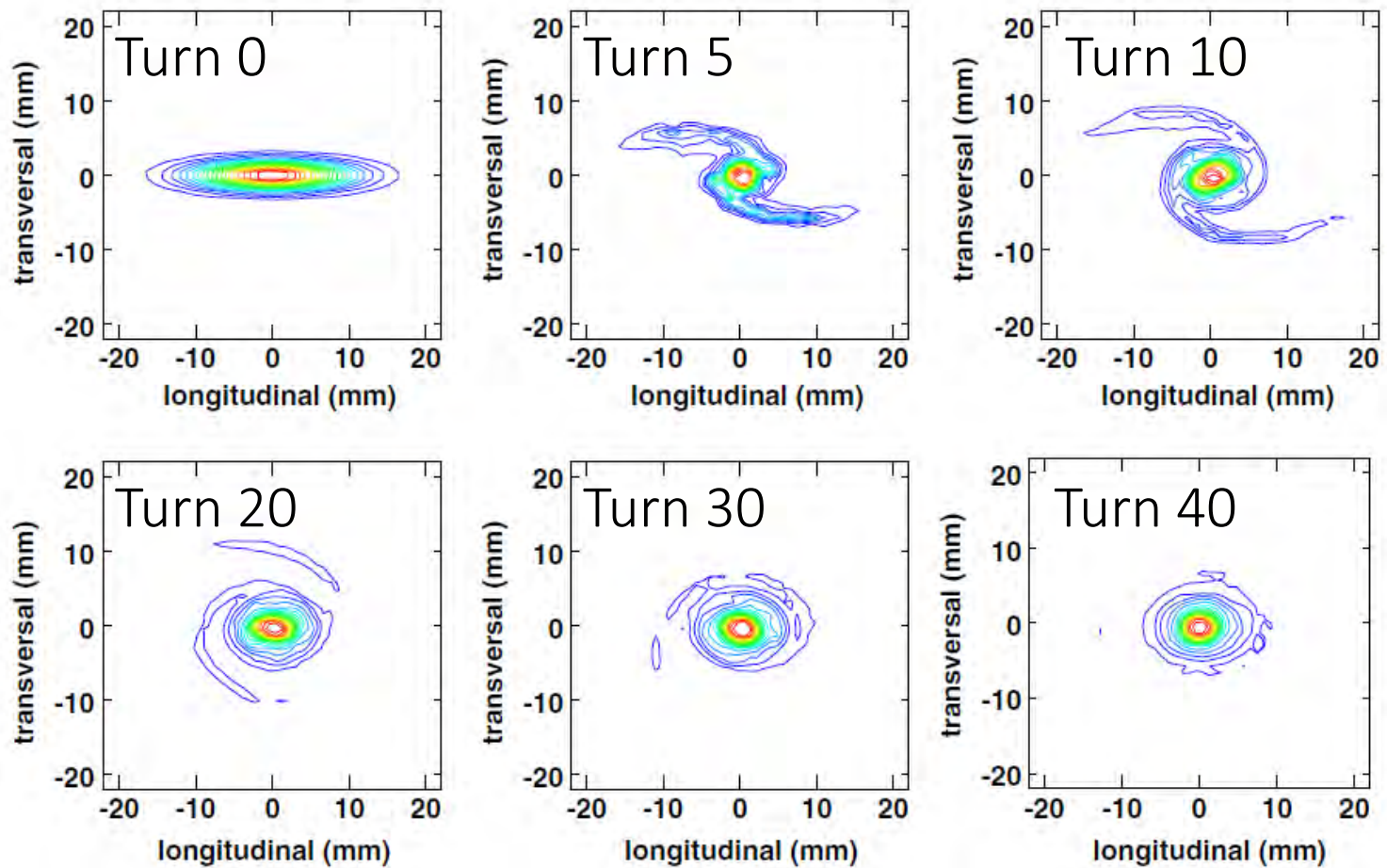


What building blocks can we improve?

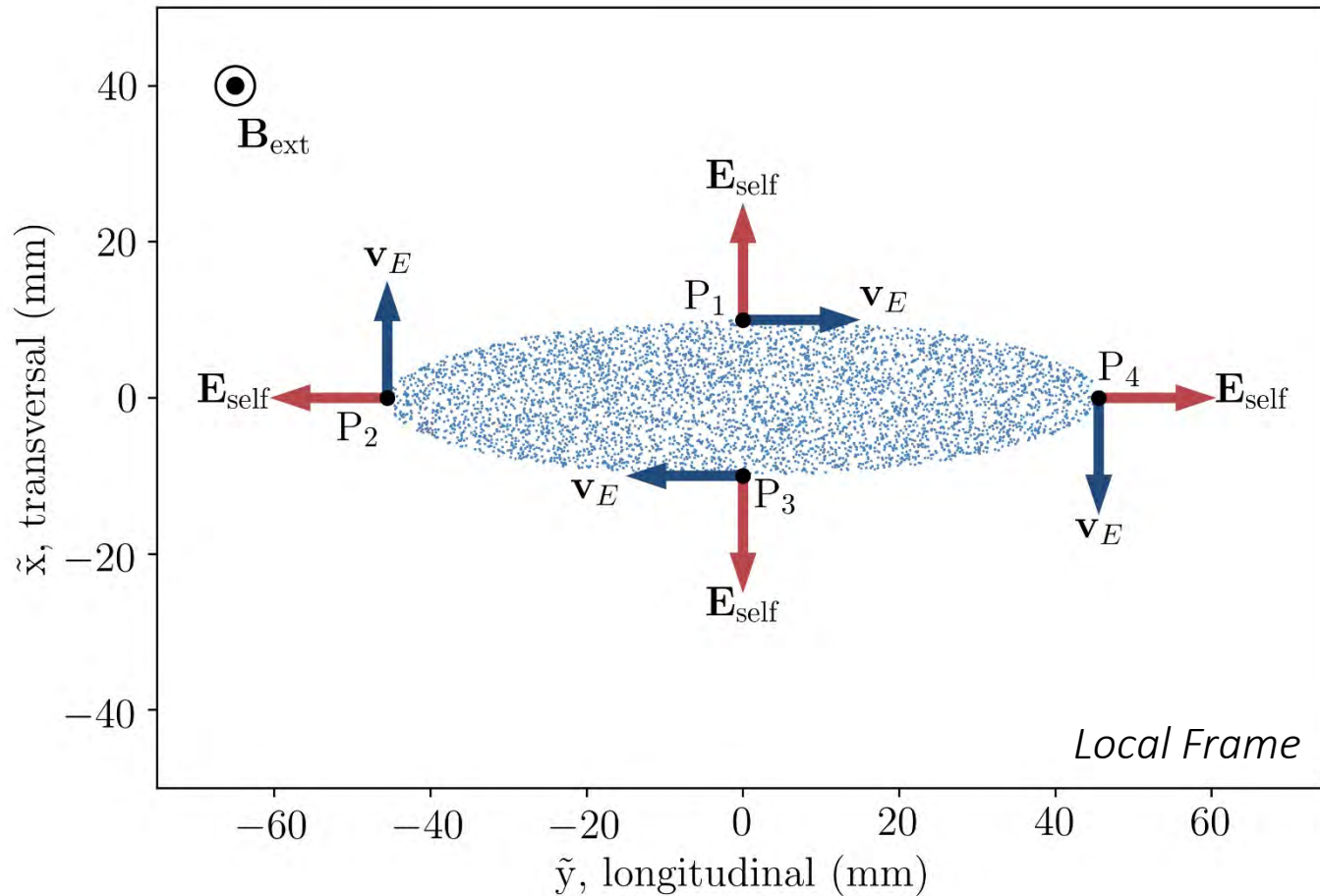
Now let's jump to here:
Beam Dynamics



Vortex motion – OPAL Simulations for PSI Injector II



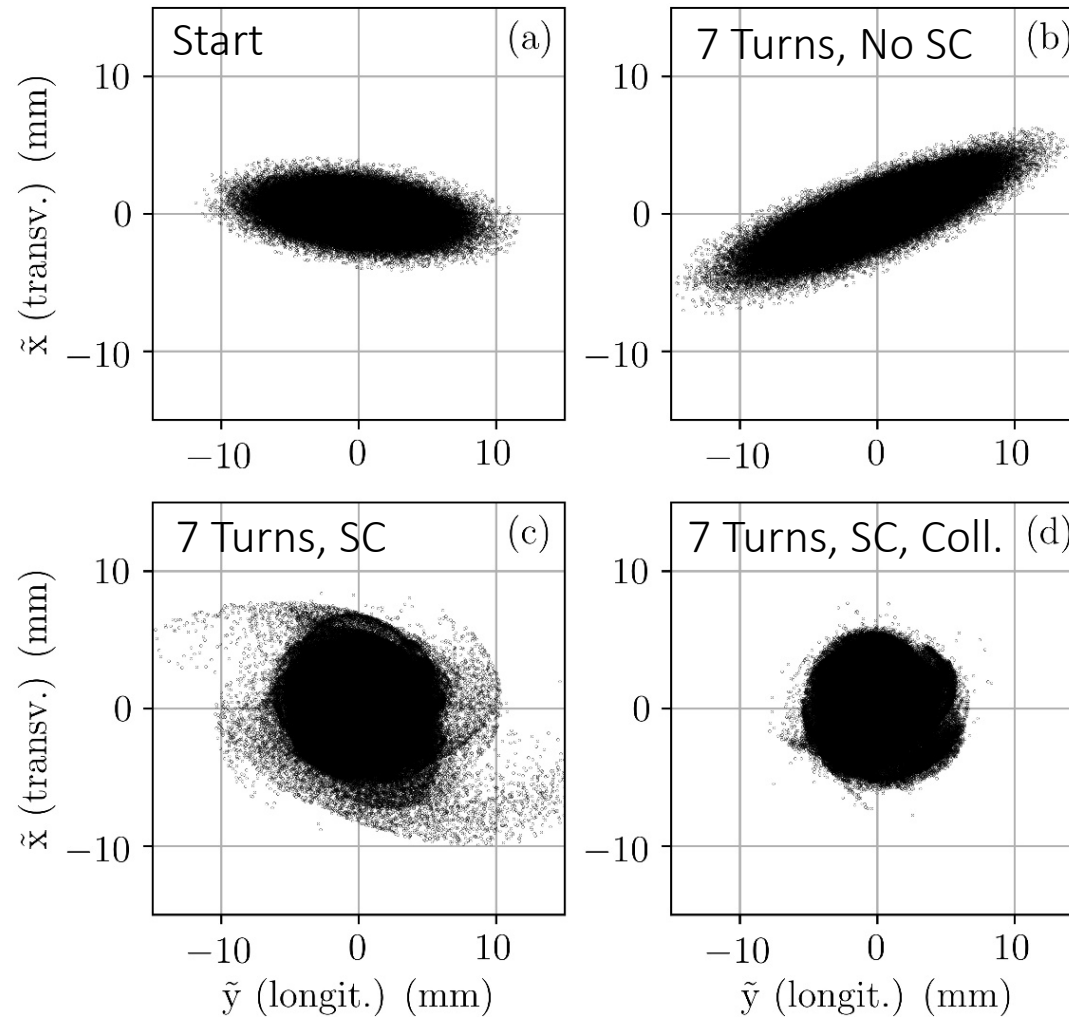
Vortex Motion - The “Intuitive” Picture



Lorentz force: $\mathbf{F} = q \cdot (\mathbf{v} \times \mathbf{B}_{\text{ext}}) + q \cdot \mathbf{E}_{\text{self}}$

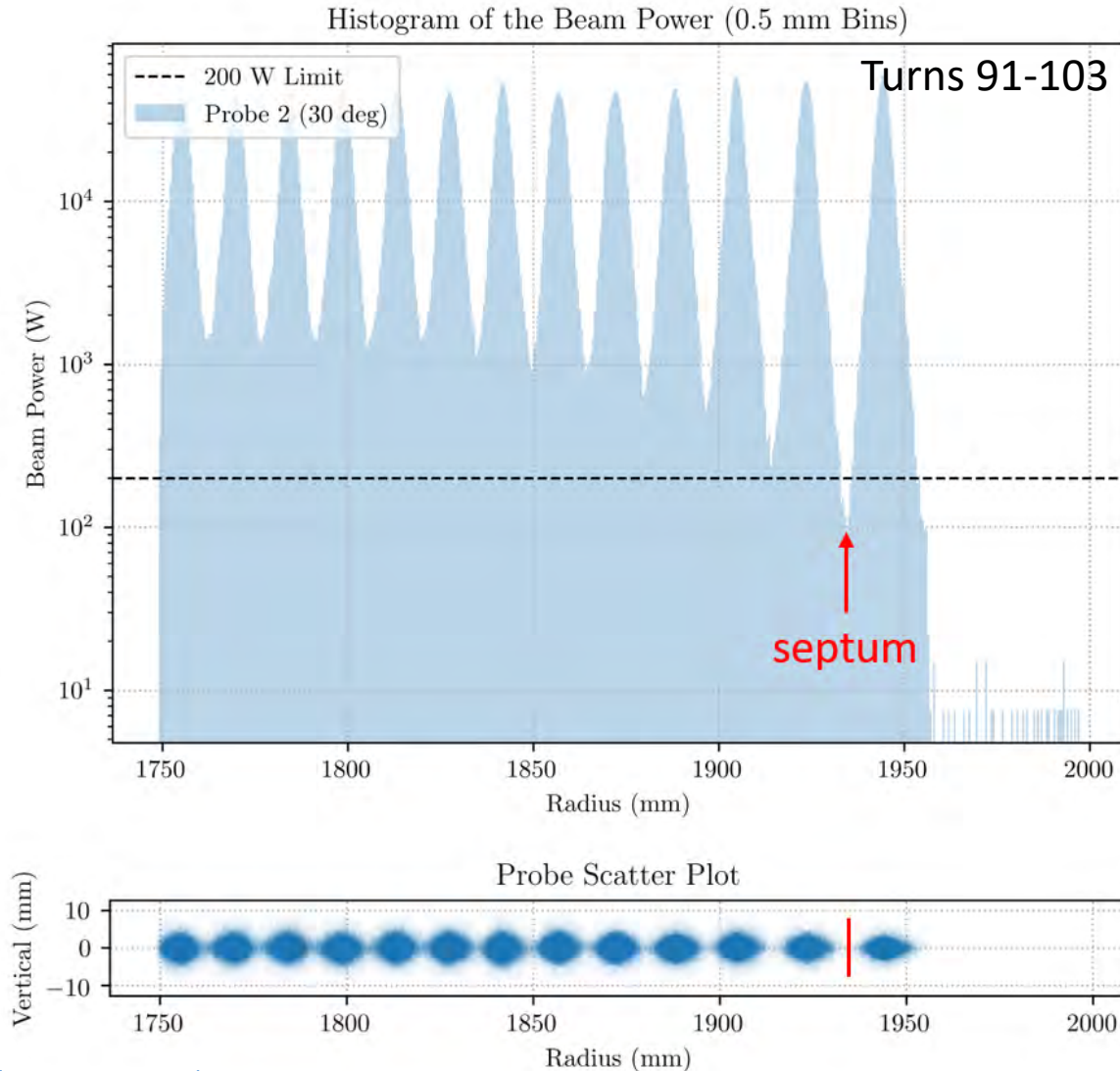
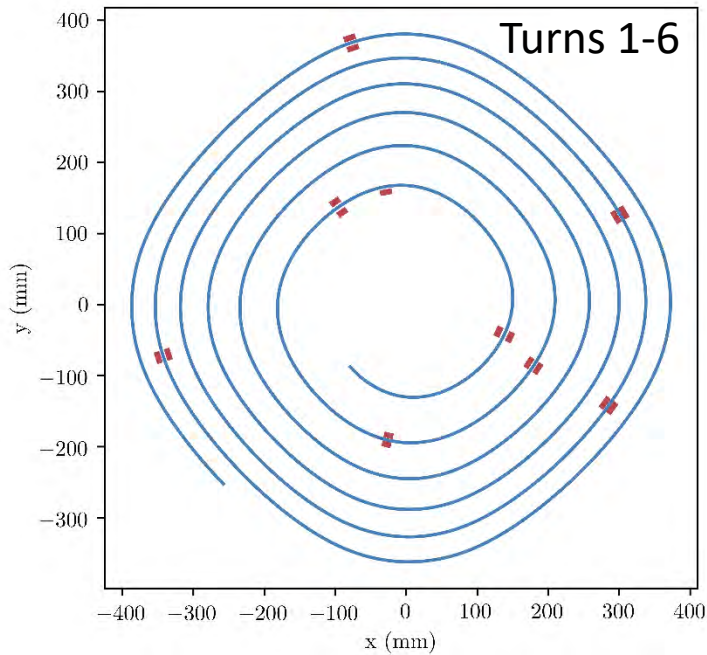
 E x B drift: $\mathbf{v}_E = \frac{\mathbf{E}_{\text{self}} \times \mathbf{B}_{\text{ext}}}{B_{\text{ext}}^2}$

Vortex Motion in the IsoDAR 60 MeV/amu cyclotron



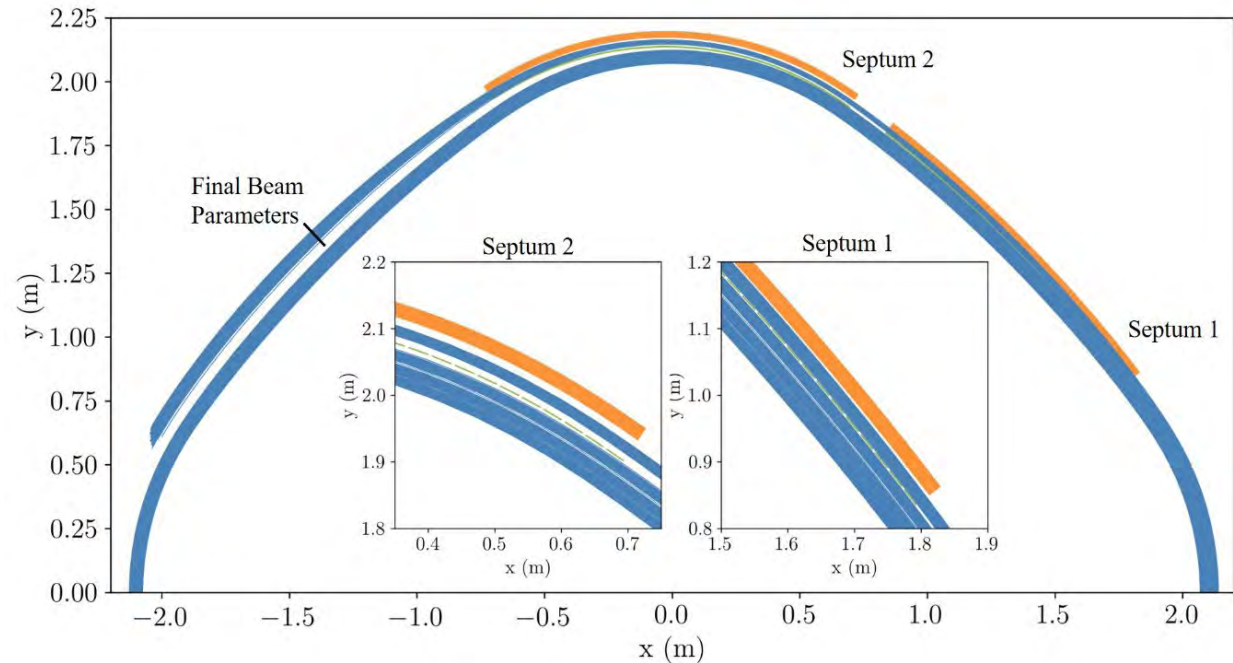
Optimize phase, RF voltage, cavity shape, collimator placement

- Phase: -5° , $V = 70\text{-}240\text{kV}$
- Collimate Halo \rightarrow $\sim 30\%$ loss
- 98 W on septum ($\sim 1e-4$ rel.)



Beam can be extracted with good quality

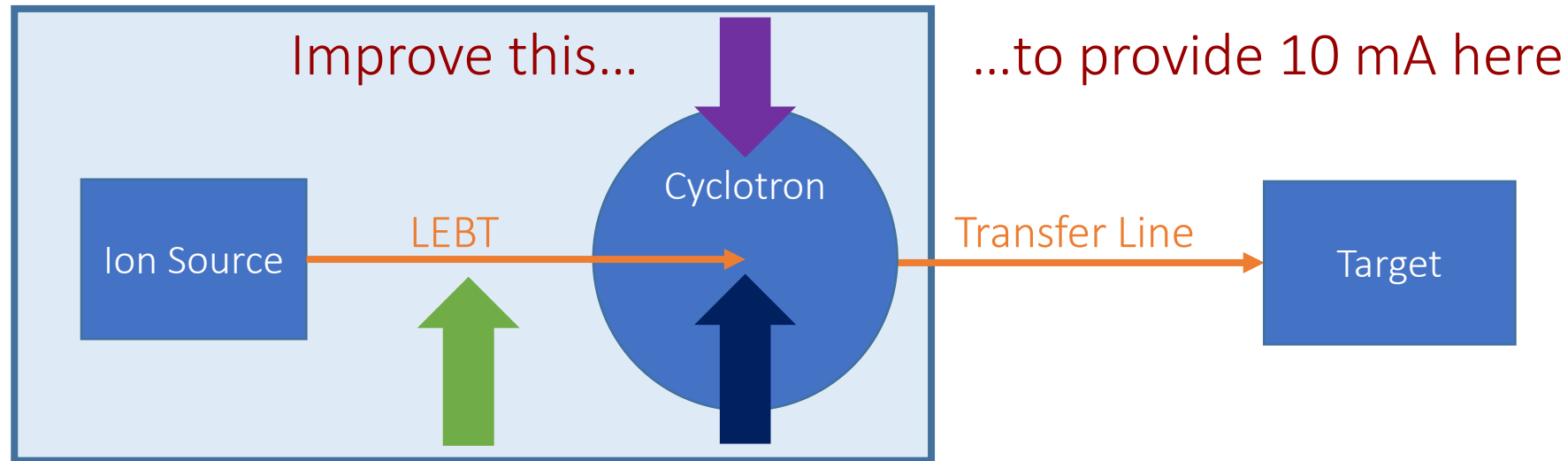
- Minimal losses at 60 MeV/amu: < 100 Watt!
- RMS Size:
 - Radial: 7.5 mm
 - Longitudinal: 11 mm
 - Vertical: 1.9 mm
- RMS, normalized emittance:
 - vertical: 0.44 mm-mrad
 - Radial: 3.8 mm-mrad
- Longitudinal emittance:
 - 0.1 MeV-deg



But do we trust the simulations?

- Three important benchmark studies:
 - LEBT
 - Spiral Inflector
 - Cyclotron

In order to have the highest realism, PIC codes are necessary!
 → OPAL and WARP

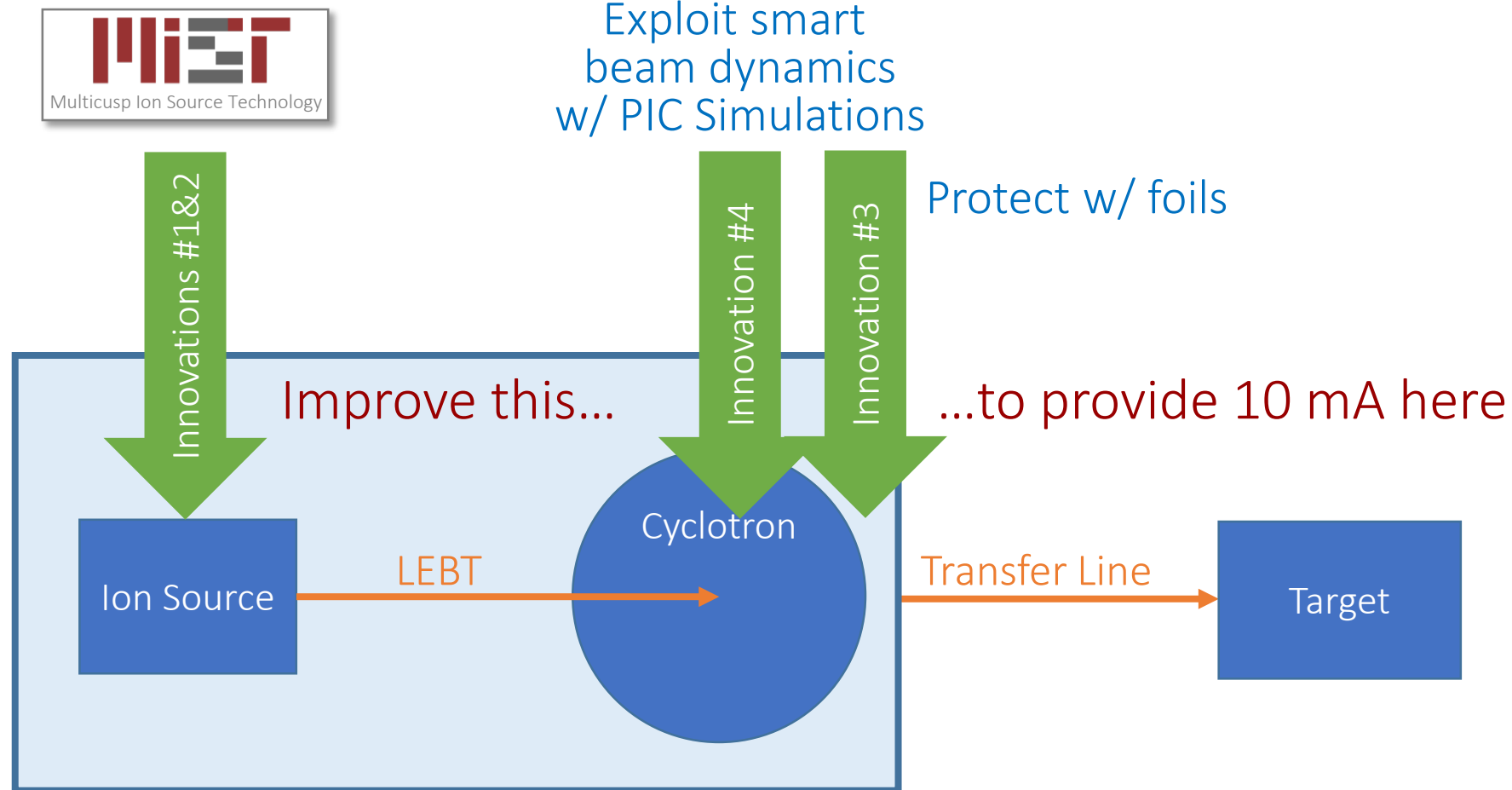


PIC
 "Particle-In-Cell"
 A method to solve the collisionless Vlasov Equation.

But do we trust the simulations? **Yes!**

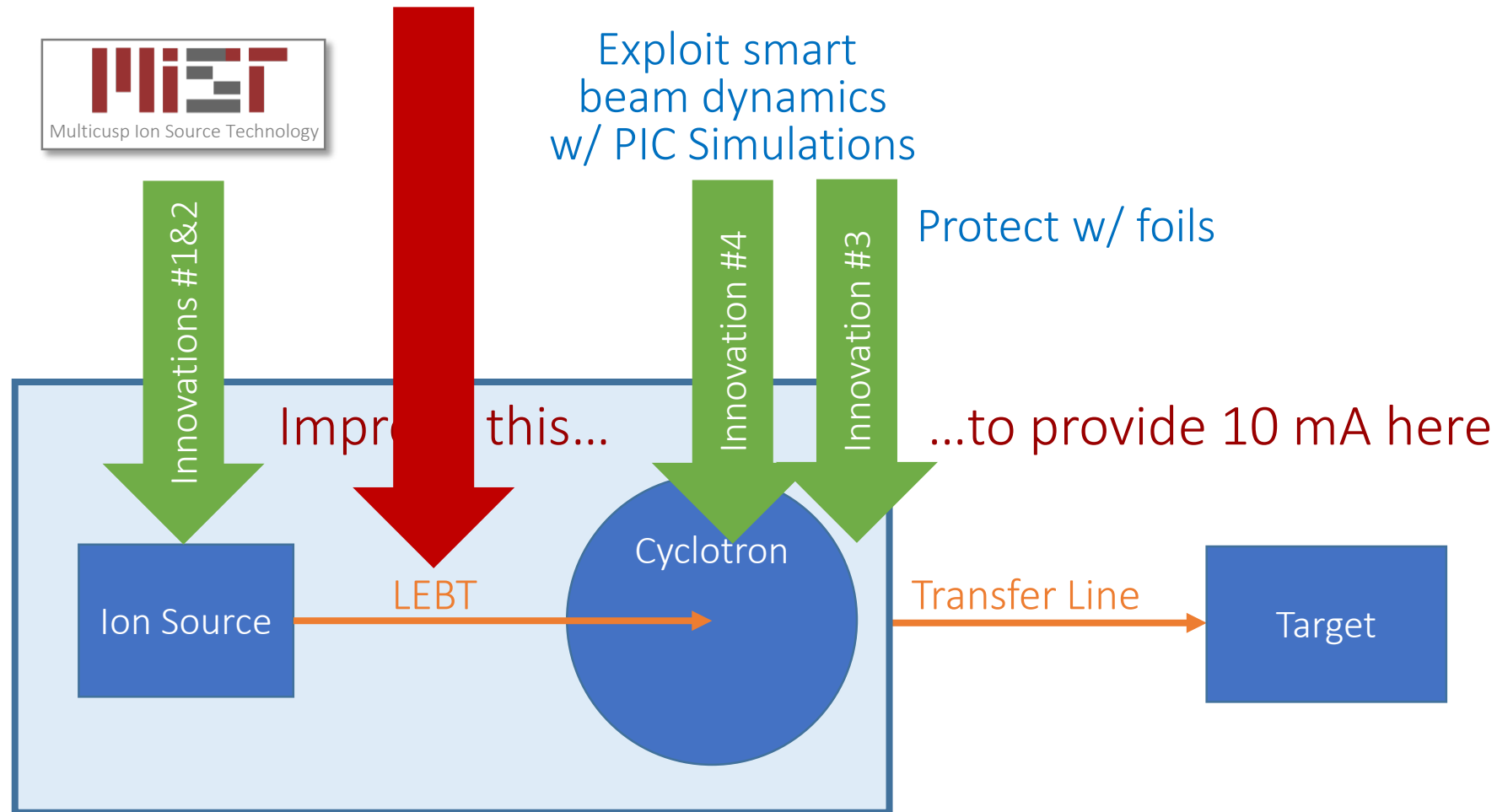
- Three important benchmark studies:
 - **LEBT - WARP excellent agreement with measurements ✓**
DW et al. *JINST* (2015) [arXiv:1508.03850](https://arxiv.org/abs/1508.03850)
 - **Spiral Inflector – New OPAL module, benchmarked against theory and experiment ✓**
DW et al. *Phys. Rev. AB* (2017) <https://arxiv.org/abs/1612.09018>
 - **Cyclotron – OPAL has been heavily benchmarked against PSI and other experiments ✓**
Yang et al. *PRSTAB* (2010) [PhysRevSTAB.13.064201](https://arxiv.org/abs/1306.4201)
Adelmann et al. *The OPAL Code* (2019) <https://arxiv.org/abs/1905.06654>

What building blocks can we improve?

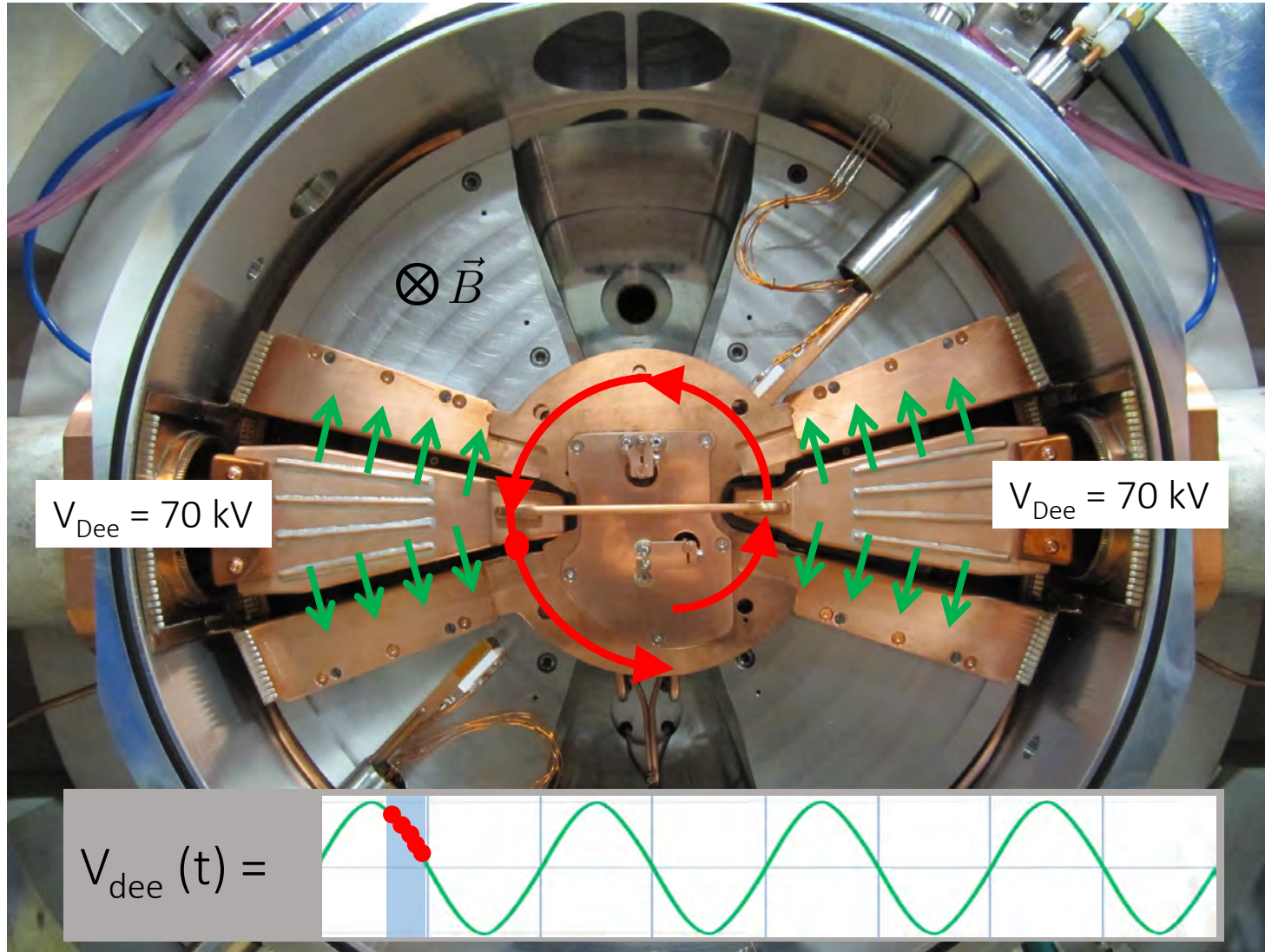


What building blocks can we improve?

Now let's jump to here:
Better Bunching

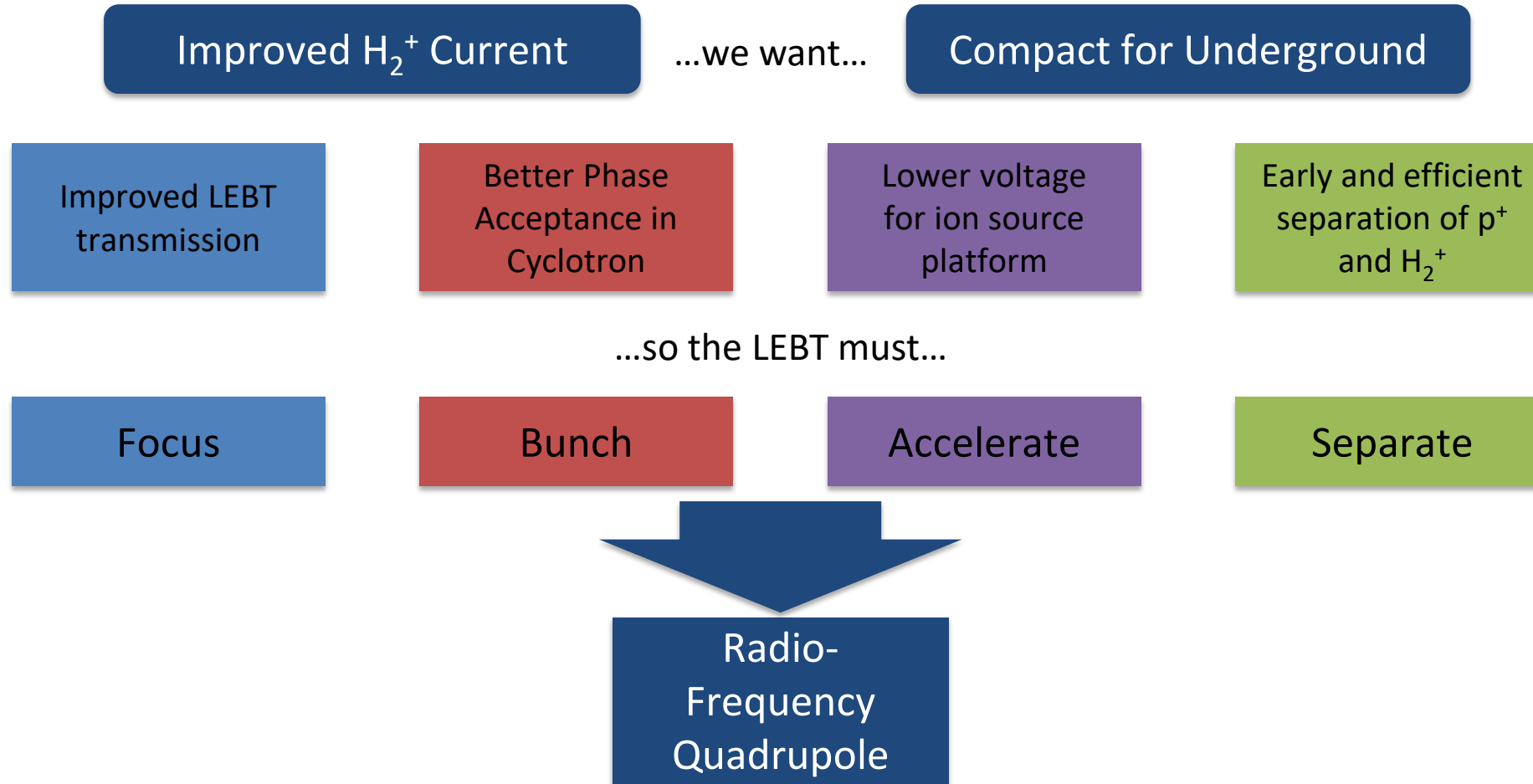


Only a narrow phase window can be populated



Phase Acceptance Window in RF wave space that can safely be populated

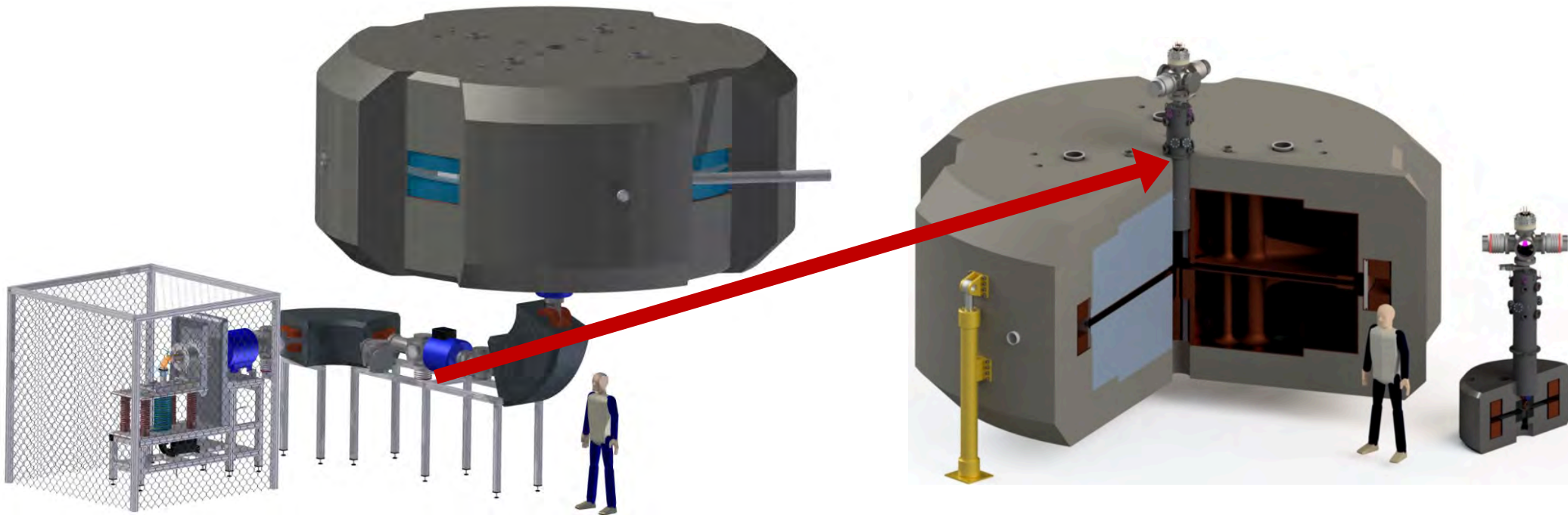
How can we improve phase acceptance and make our system more compact? → RFQ Bunching



Caveat: Because of the strong bunching and tight focusing, the bunches begin to spread quickly after the RFQ
→ Direct Injection

Innovation #5: RFQ-DIP

- Radio Frequency Quadrupole – Direct Injection Project



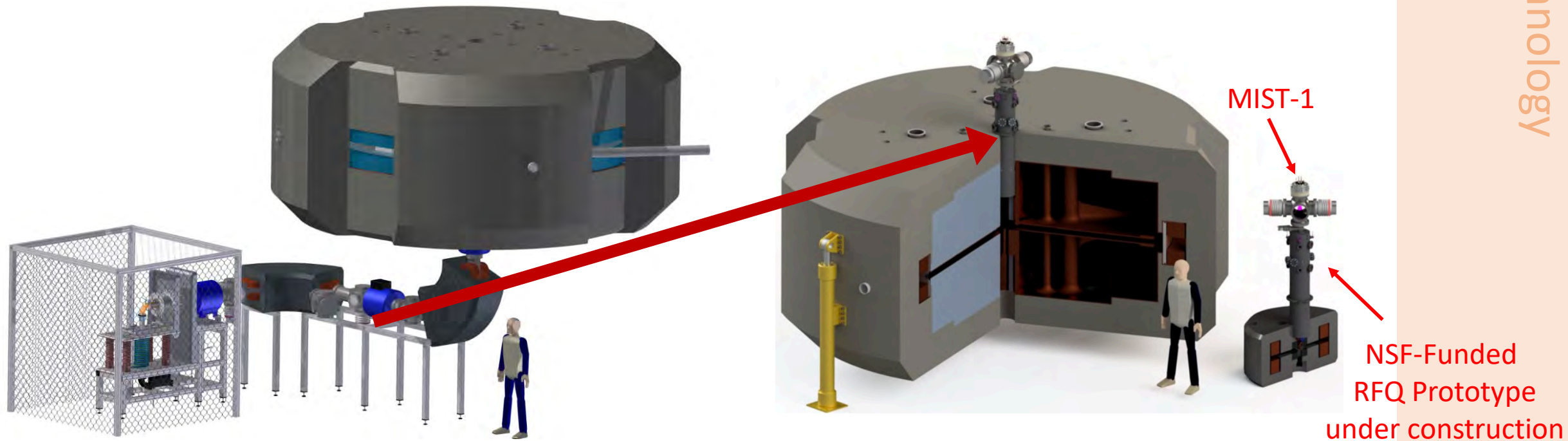
DW et al. RSI (2016) <https://aip.scitation.org/doi/abs/10.1063/1.4935753>

DW et al. NIMA (2018) <https://arxiv.org/abs/1807.03759>

DW et al. JACoW IPAC2021-TUXB07 (2021) <https://inspirehep.net/literature/1962316>

Innovation #5: RFQ-DIP

- Radio Frequency Quadrupole – Direct Injection Project

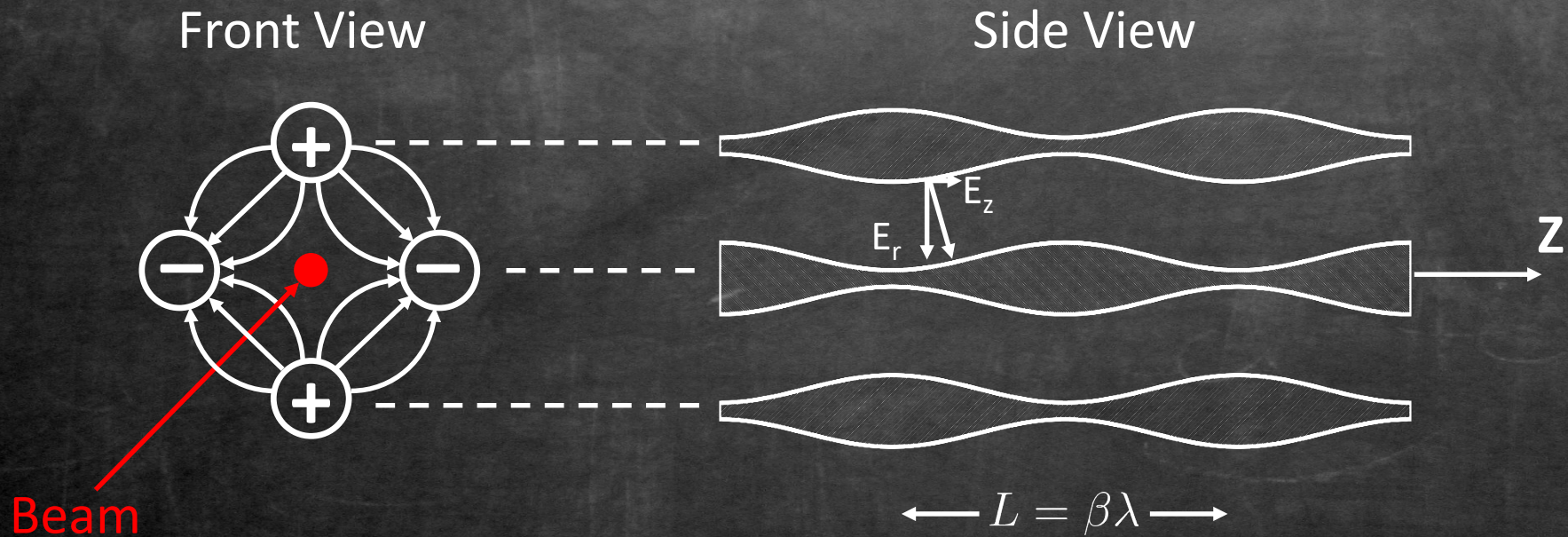


DW et al. RSI (2016) <https://aip.scitation.org/doi/abs/10.1063/1.4935753>

DW et al. NIMA (2018) <https://arxiv.org/abs/1807.03759>

DW et al. JACoW IPAC2021-TUXB07 (2021) <https://inspirehep.net/literature/1962316>

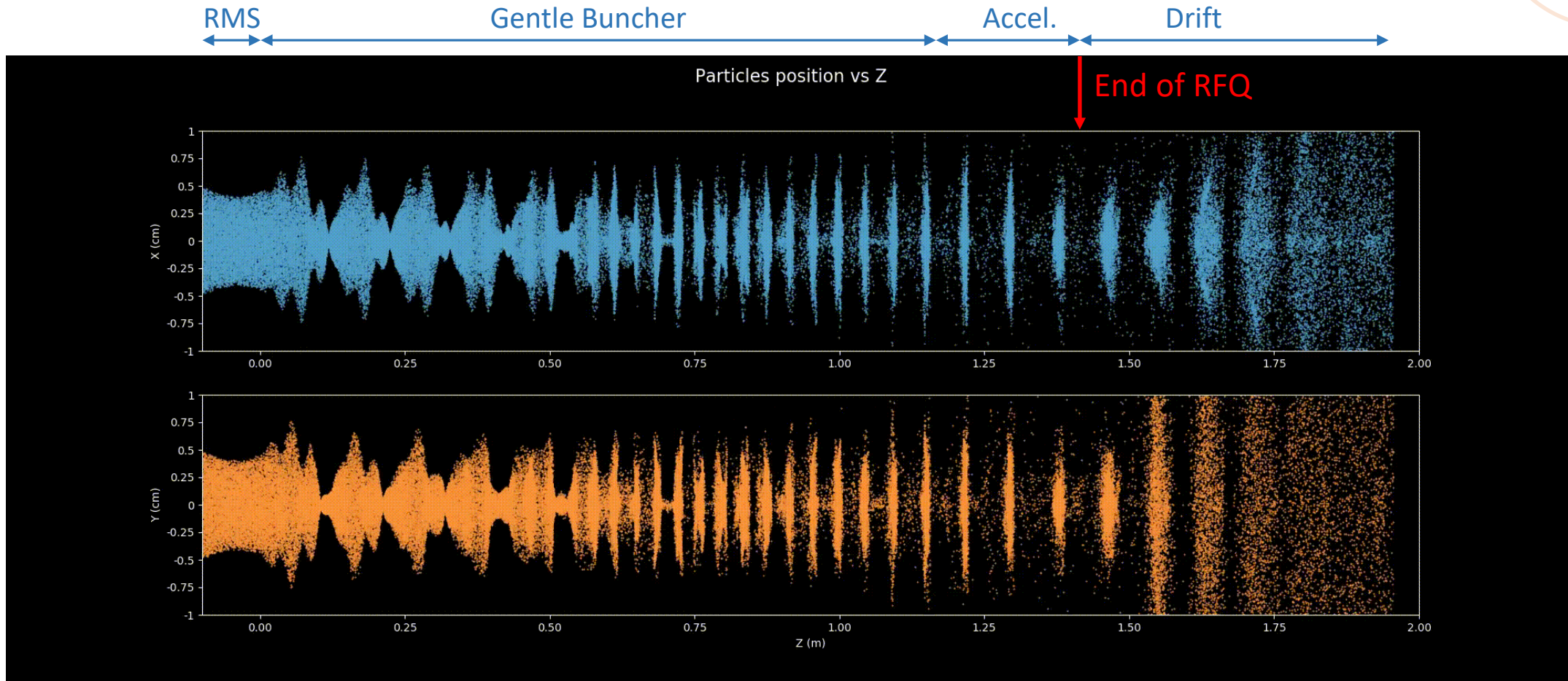
RFQ General Principle



$$V(t) = V_{\max} \cdot \cos(\omega_{\text{RF}} \cdot t - \Phi_S)$$

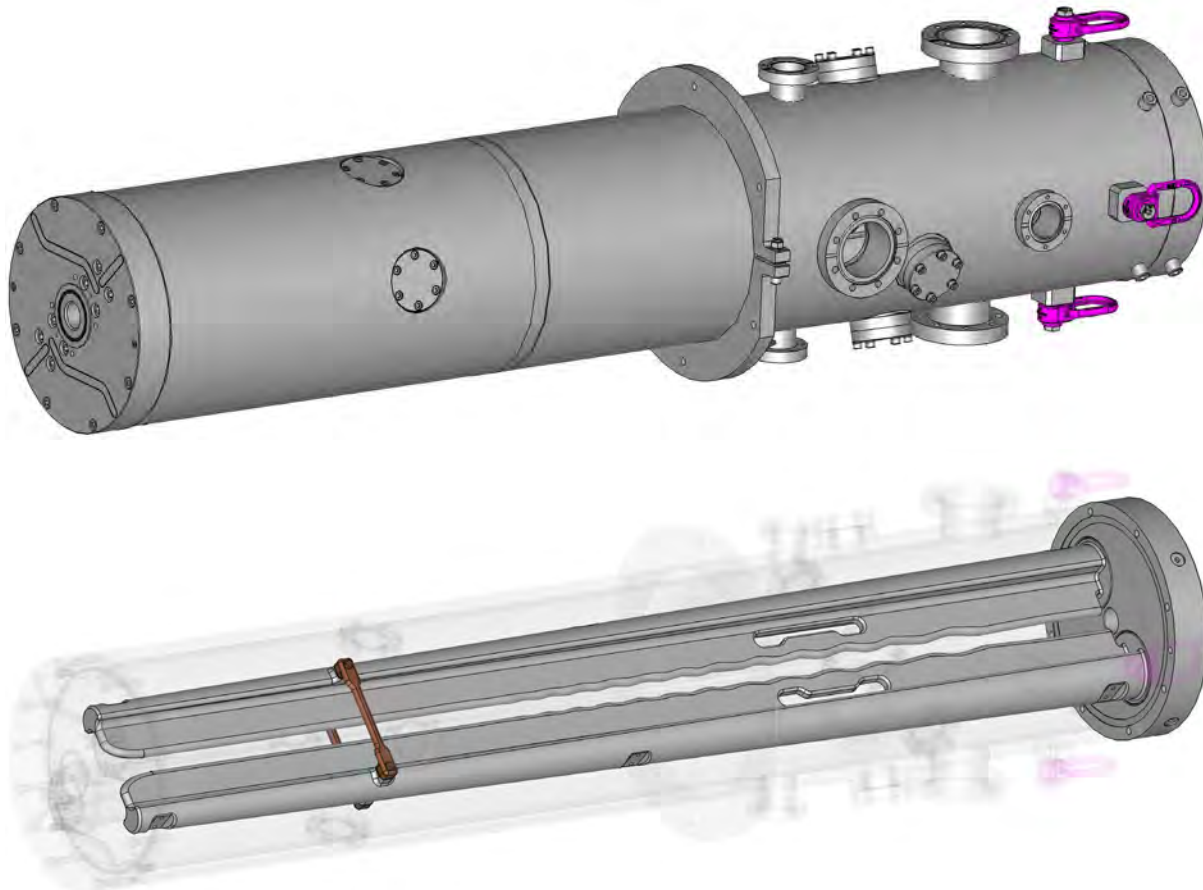
- Continuous focusing like in a series of alternating F/D Electrostatic quadrupoles
- Wiggles lead to acceleration and bunching (RF bunching similar to cyclotron)
- Same frequency as cyclotron (32.8 MHz)

Particles are continuously focused transversally, while being bunched longitudinally



Highly accurate particle in cell (PIC) simulations using well-established WARP code
Cave: Older simulation, not a well-matched beam!

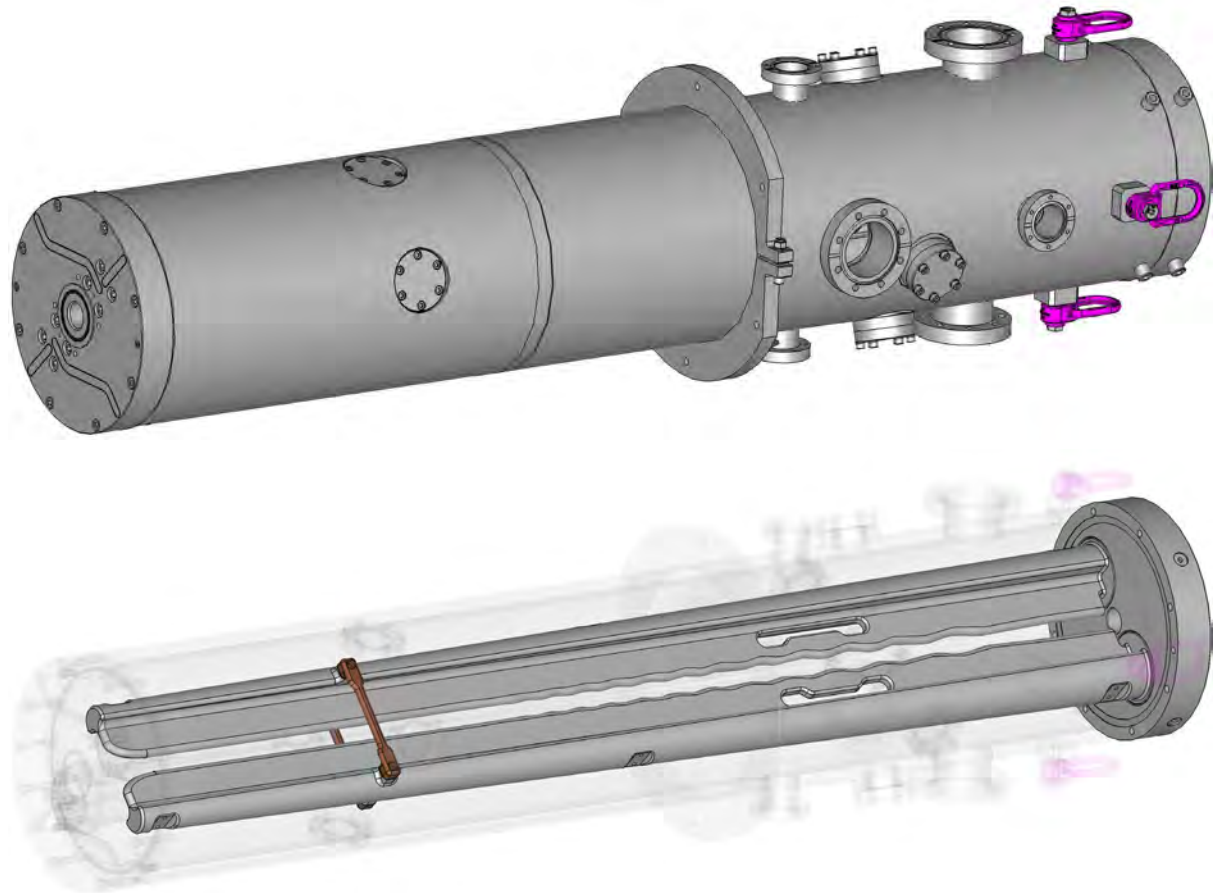
Split-coaxial RFQ bunches the beam at 32.8 MHz



Elements	Unit	Design parameters
Frequency	MHz	32.8
Particle	A/q	H ₂ ⁺ (2)
Length	mm	1378.69
No. of cells		58
Transmission rate	%	97.27
Beam energy	keV	15 → 70
Input Trans. emit (rms, norm)	mm-mrad	0.25
Trans. emittance (rms, norm)	mm-mrad	0.25
Long. emittance (rms)	keV-deg	30
Vane voltage	kV	20.14
min. vane-tip aperture	mm	6.83
vane-tip curvature	mm	9.30
r ₀ , mid-cell aperture	mm	9.30
Octupole term		0.070
Power:	kW	< 6

Split-Coaxial RFQ
Eigenmode of tank
allows low frequency
with small diameter

Split-coaxial RFQ bunches the beam at 32.8 MHz



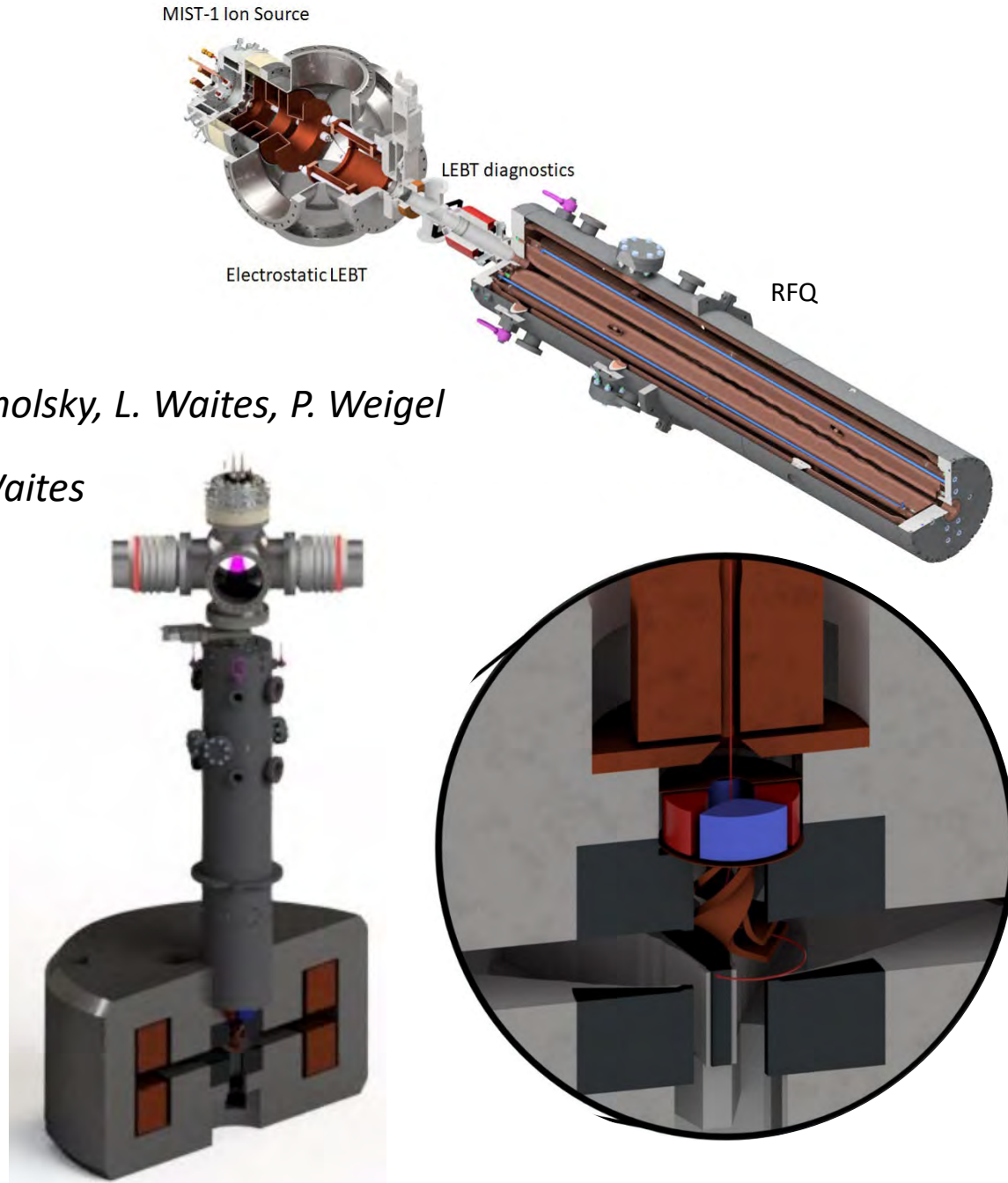
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Split-Coaxial RFQ
Eigenmode of tank
allows low frequency
with small diameter

RFQ-DIP Prototype

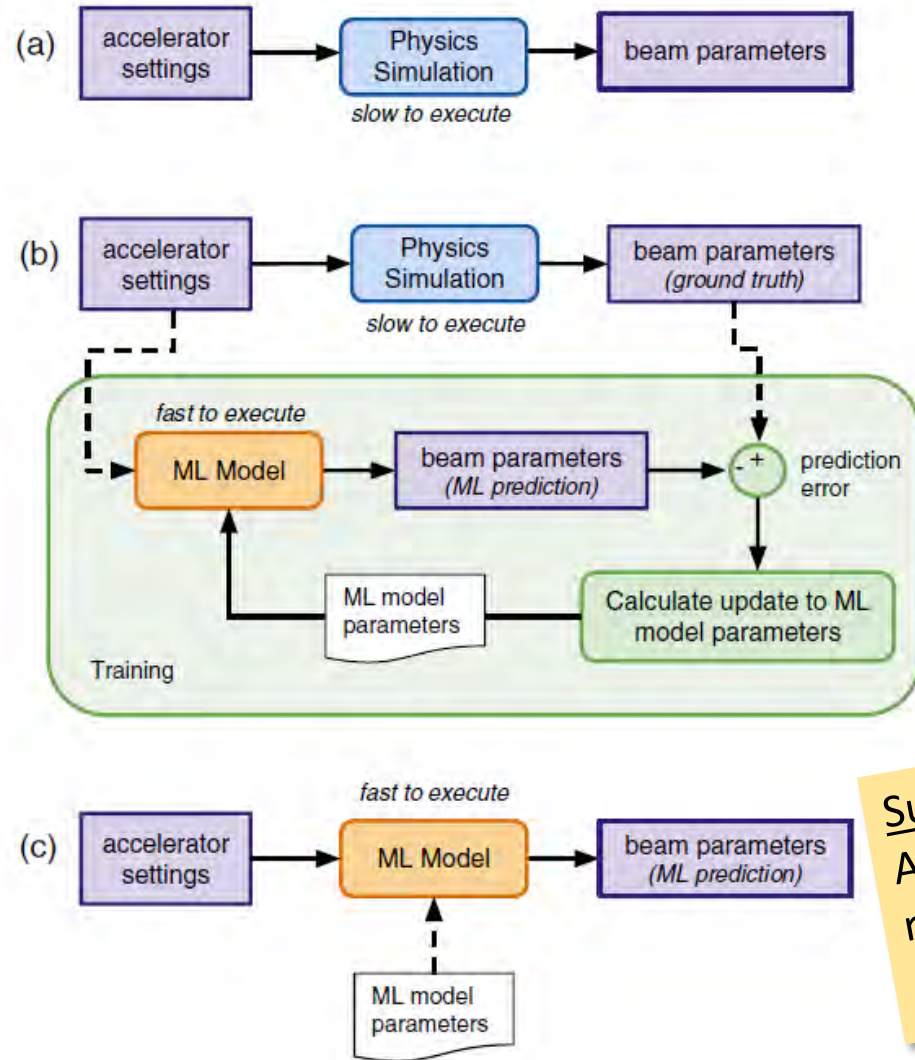
Radiofrequency Quadrupole – Direct Injection Project

- Ion Source (MIST-1) *s. Axani, J. Smolsky, L. Waites, P. Weigel*
- Mini-ES-LEBT (Chop/Steer) *L. Waites*
- RFQ *JB. Bahng, D. Koser, M. Sangroula*
- Injection (re-focusing) *P. Weigel*
- 1 MeV/amu test cyclotron
- Diagnostics
- This is the needed experimental verification of RFQ-DIP & vortex motion



MachineLearning() – Why “Surrogate Models”

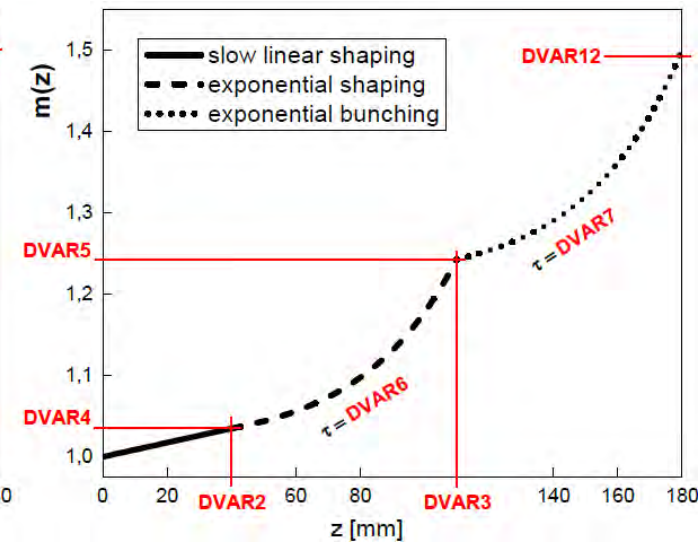
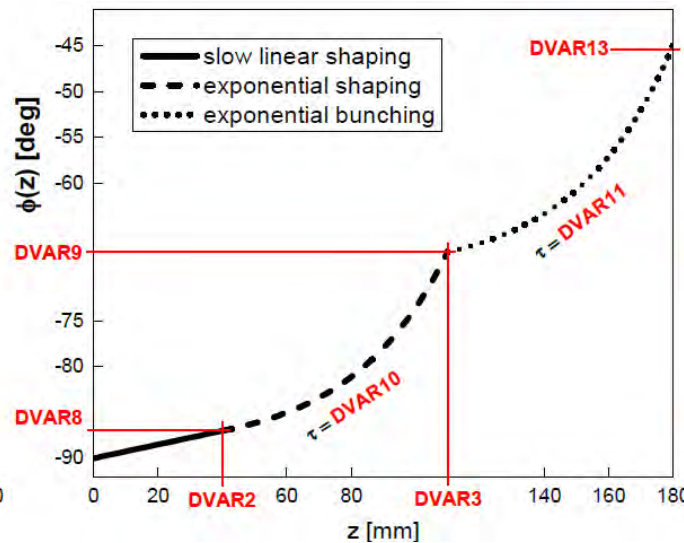
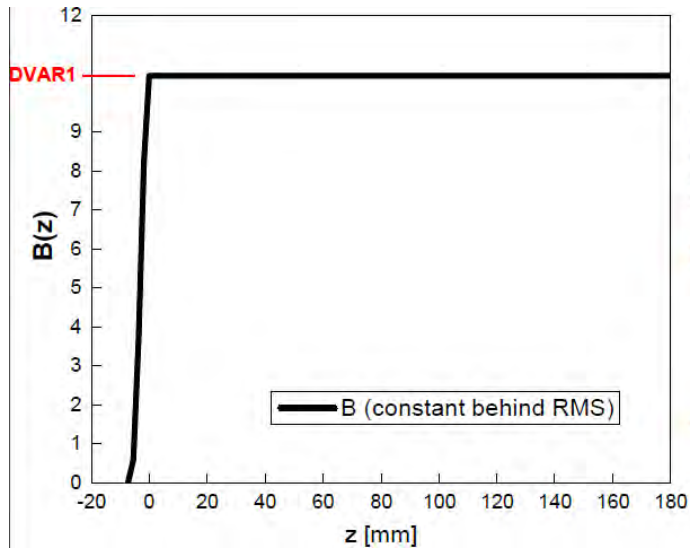
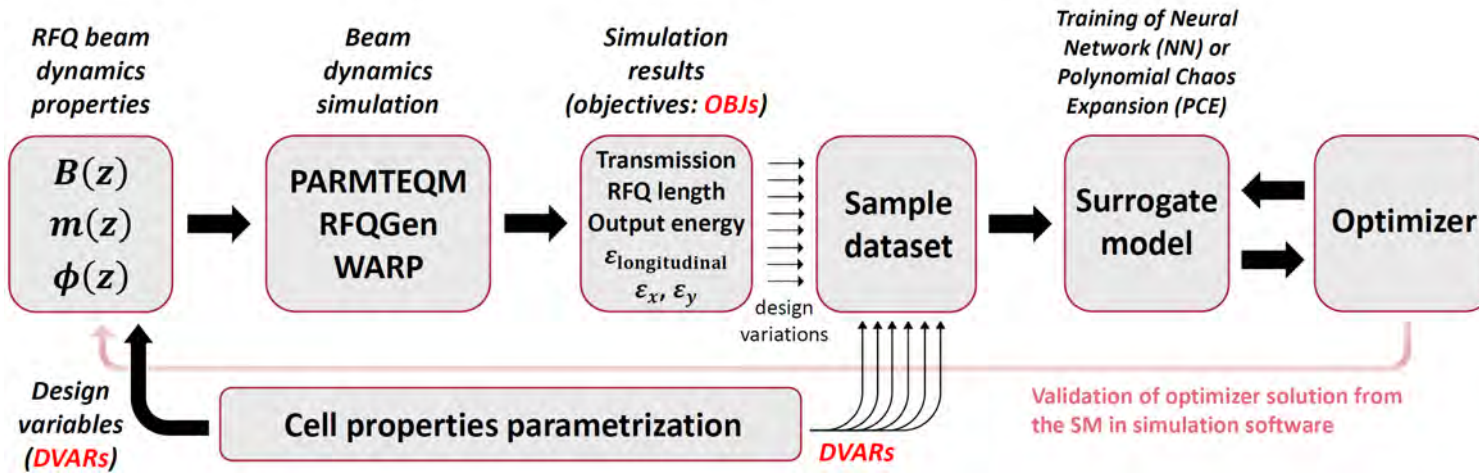
- Particle accelerator simulations can be complex with large sets of input parameters
- Optimization requires repeated evaluation of points in parameter-hyperspace.
- Surrogate model: train neural net on sparse set of points in this hyperspace
- Evaluation of surrogate model is orders of magnitude faster than original simulation
 - Optimization
 - Real-Time Feedback



Surrogate Model
 A ML-trained NN to replace costly PIC simulations.

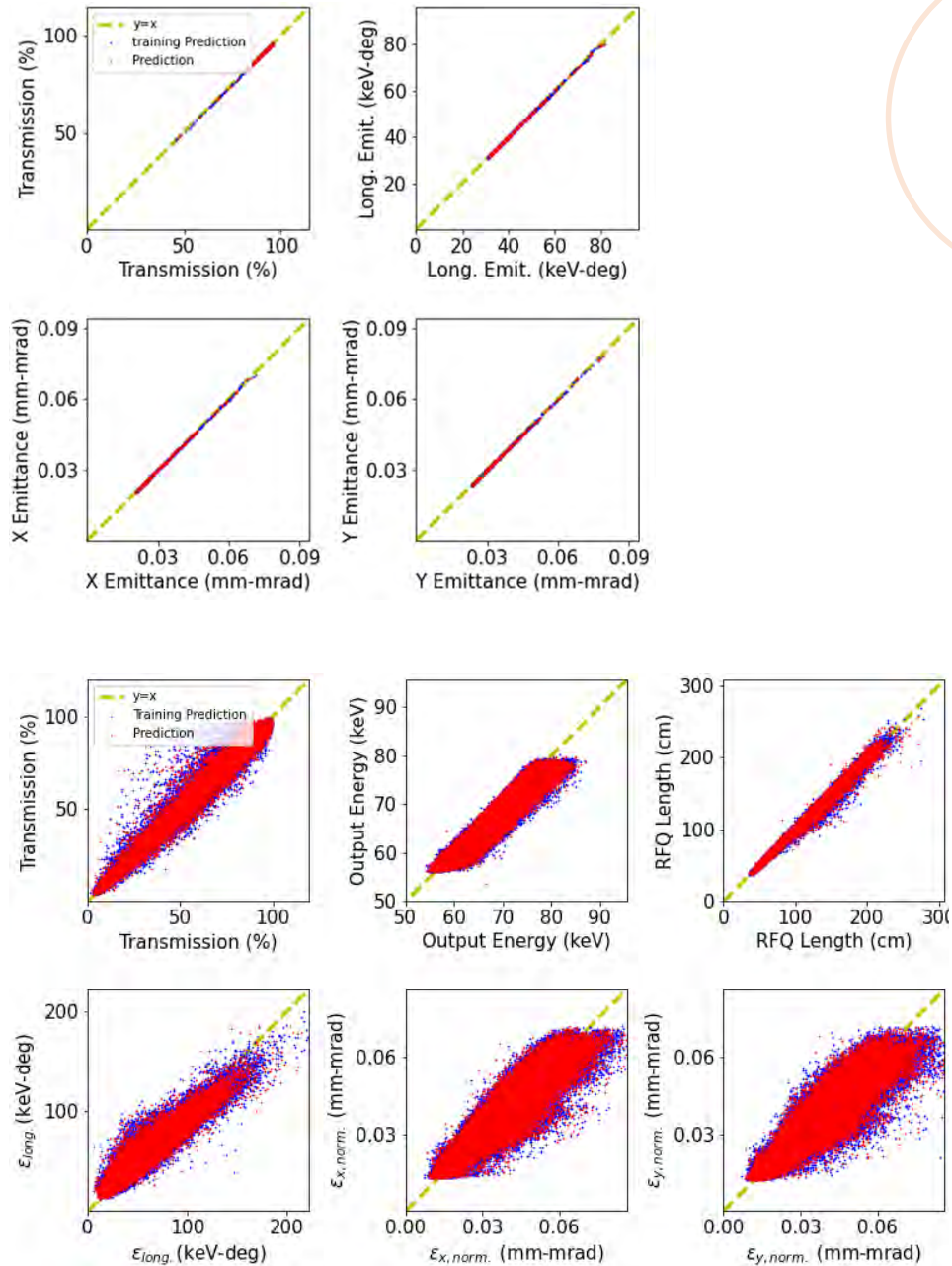
Image: A. Edelen et al. PRAB 23, 044601 (2020)

MachineLearning() - RFQ



MachineLearning() - RFQ

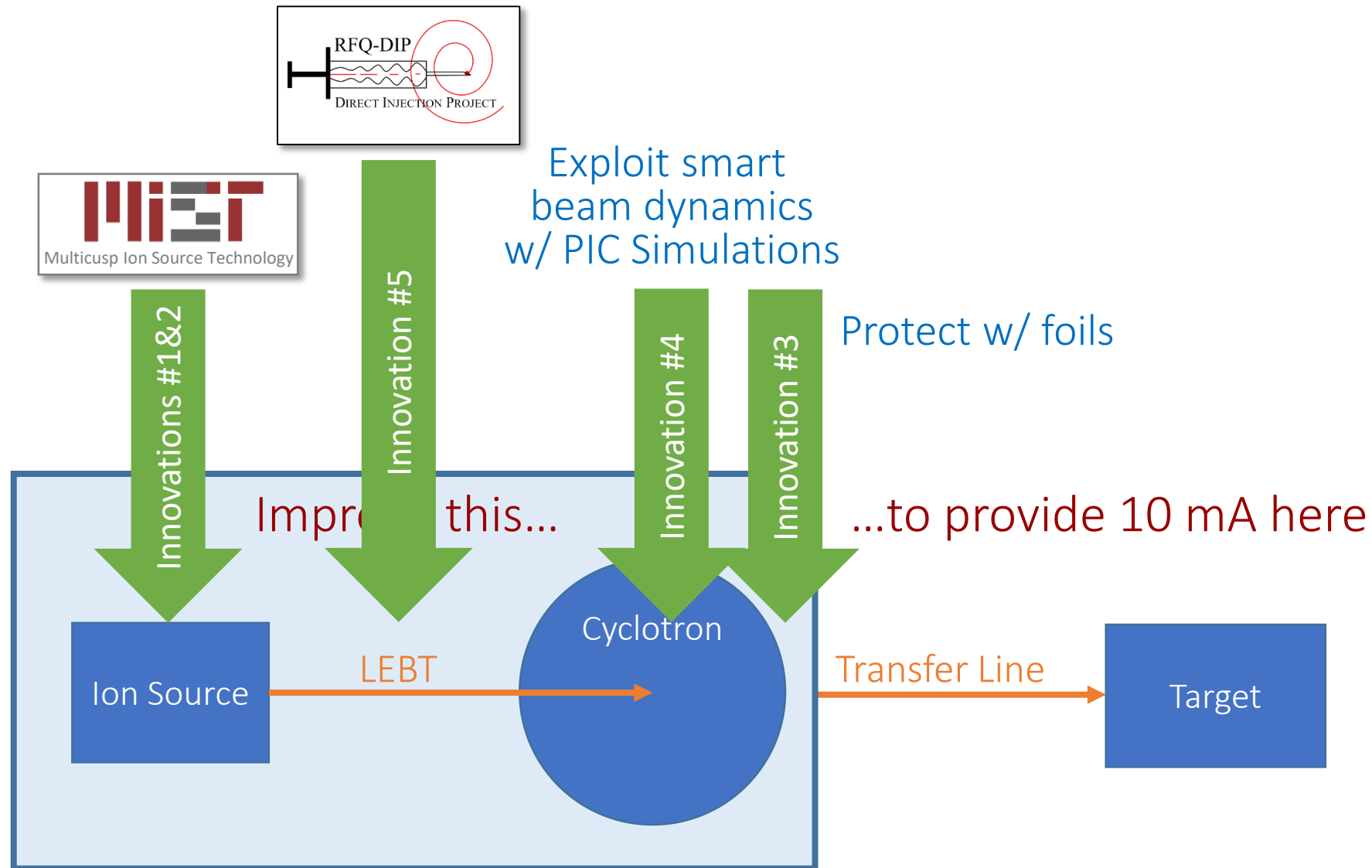
- Excellent results for Twiss parameters
- Bodes well for tuning assistant
- Challenges with RFQ mechanical design prediction
- Interesting avenue of research!
- Can already be used to restrict parameter space for optimization



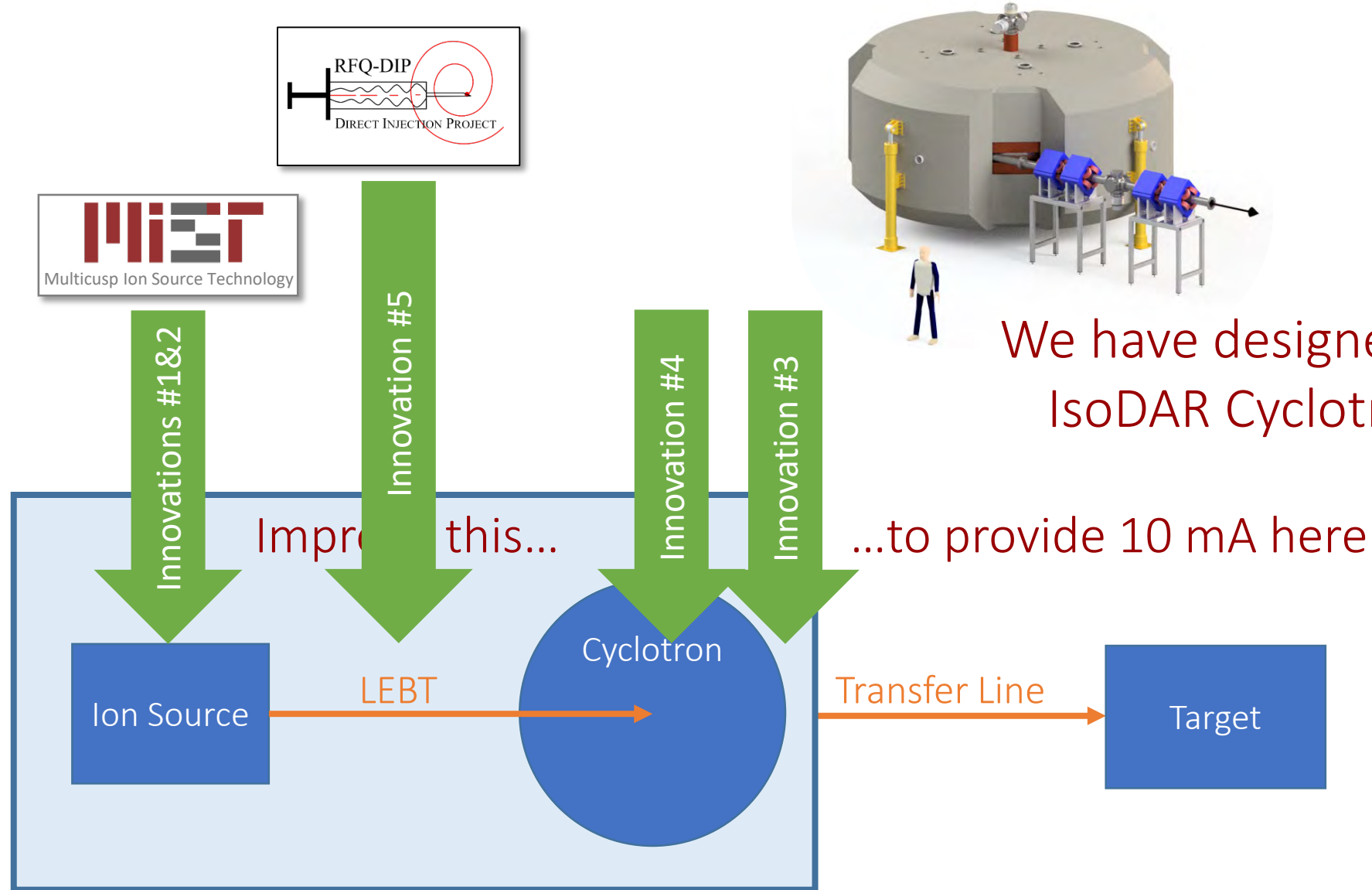
Wishlist for IsoDAR – Use Surrogate Models for

- Optimizing the LEBT and matching of the beam to the RFQ
 - Test-problem
 - Have decent solution for comparison, few parameters clear goal.
- RFQ Optimization and beam prediction ✓ <https://arxiv.org/abs/2112.02579>
- Optimizing spiral inflector and central region
 - Larger set of parameters (SI voltage, tilt, gap, focusing, RF phases, angles...)
 - Somewhat involved process (generate CAD model, FEM for fields, run in OPAL...)
- Full cyclotron optimization and uncertainty quantification ✓
<https://arxiv.org/abs/2103.09352>
- Add together into start-to-end model for “Virtual Accelerator” for assistance during commissioning and tuning at run-time.

What building blocks can we improve?



What building blocks can we improve?



Coming soon to a cavern ~~near you!~~
In South Korea

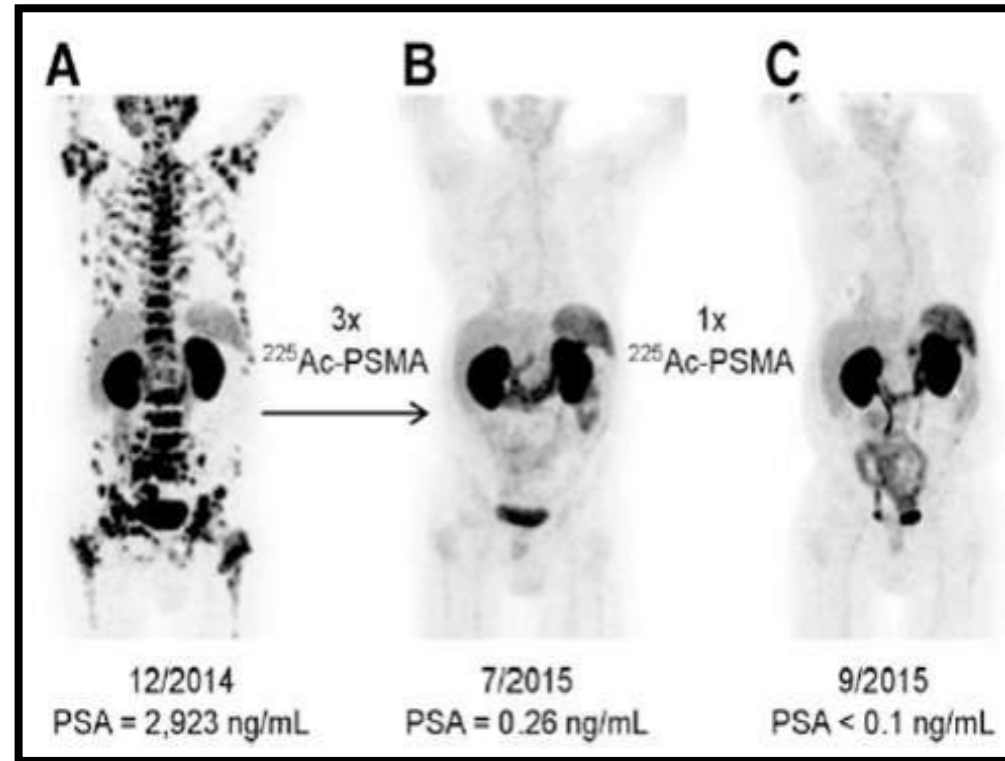


Outline

- Original Motivation: IsoDAR neutrino physics
 - In a few years this will yield very exciting particle physics
- Cyclotrons “101”
- The physics challenges of high intensity beams
 - How we are changing the game
- More Applications:
 - Medical Isotopes, Materials, ... I will cover this now
 - Multi-Megawatt beams for Particle Physics and ADS ... ask me later

IsoDAR can produce relatively rare medical isotopes

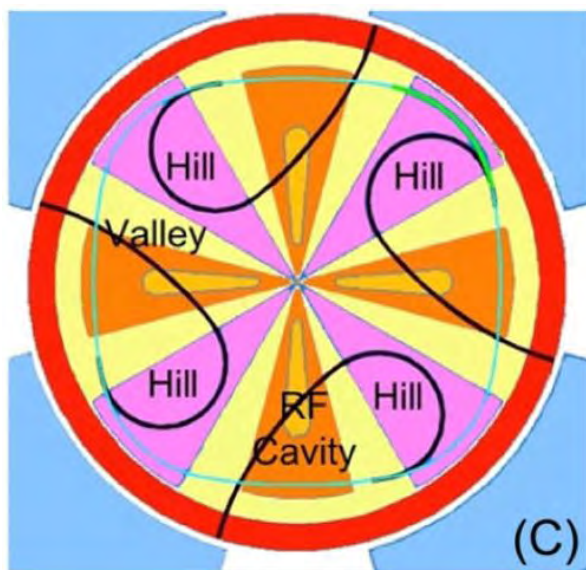
- Few 60 MeV/amu accelerators,
 - On market machines < 1 mA
 - Lab-based accelerators are not at dedicated facilities
 - Our cyclotons can be built by consortia of hospitals
- There is real need for...
 - $^{68}\text{Ge}/^{68}\text{Ga}$: PET isotope
 - ^{225}Ac : Alpha emitter



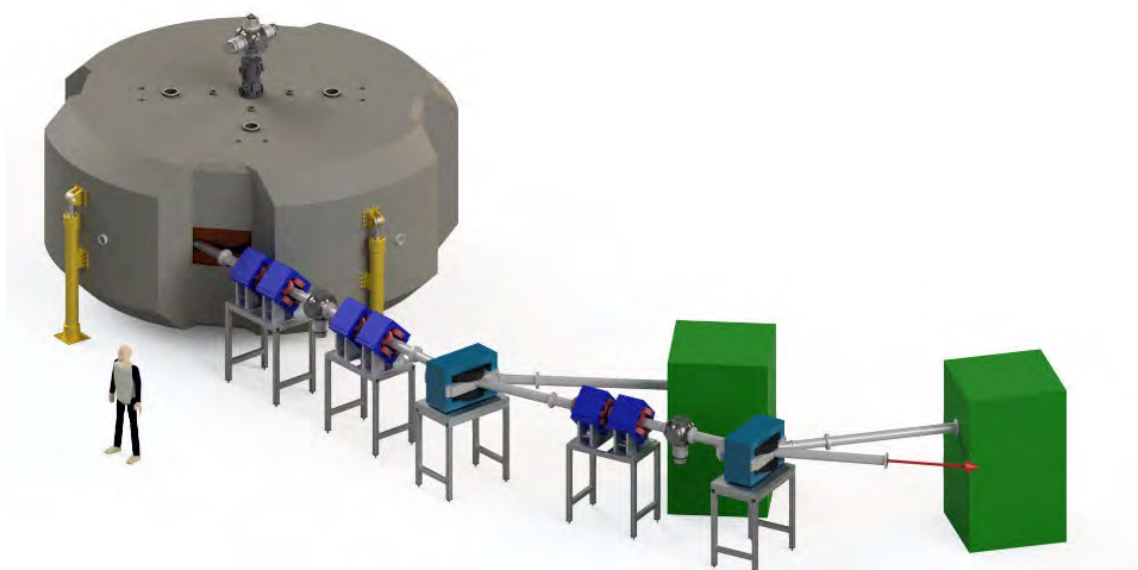
IsoDAR will produce 10 mA @ 60 MeV... Can isotope targets handle that?

- No, at least not at the moment
- But H_2^+ gives another option... Split the beam between many targets

split internally...

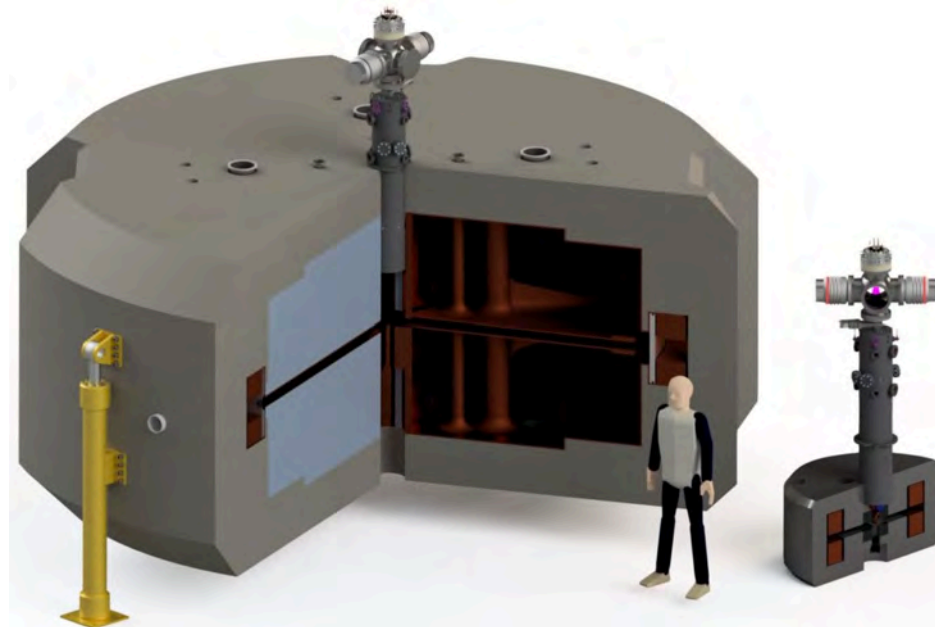


Or split externally



But wait, there's more!

- Exploring medical isotope production with other ions with $m/q = 2$
- Innovations are upstream of ~ 1.5 MeV/amu
- Same design works from 1 to 60 MeV/amu ... A family of cyclotrons!
→ A wide range of isotopes...



Also → Local facilities for particle physics!

Intensity frontier physics located at universities can be a game-changer for the field.

Ongoing project: A design "kit" for facilities, e.g., something like...



Test stand for
Detectors in high
Neutron environments

Specialized Z'
and ALP searches

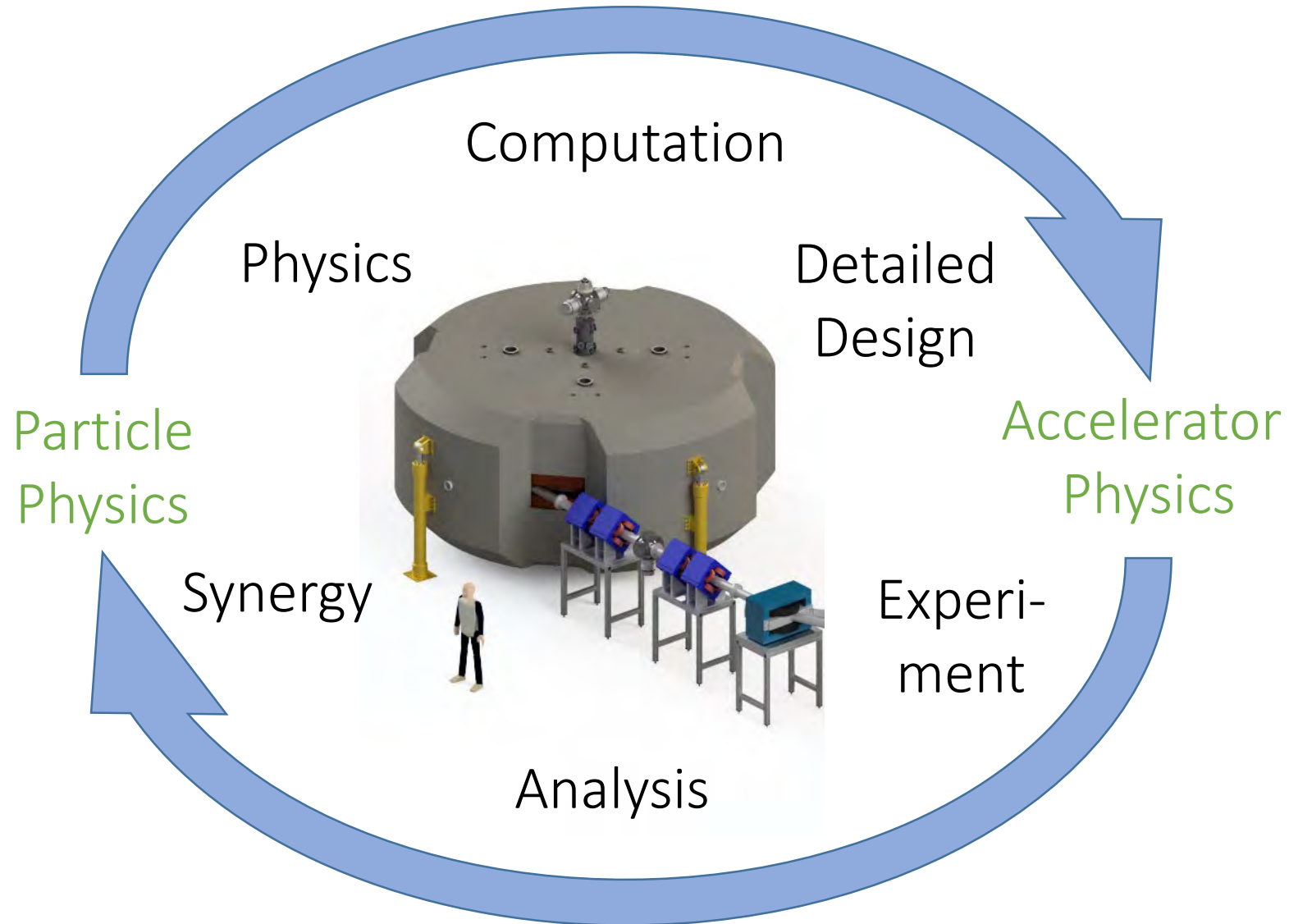
Particle physics needs/concepts
already appearing on arXiv,
But lacking a source to run!

DAR flux for
Coherent
Scattering...

...Other examples

Snowmass'21 - AF02 High Power Cyclotron Working Group Report:
<https://arxiv.org/abs/2203.07919> (lots of PSI input!)

In Summary...



Planned milestones in next 10 years

- Machine Learning:
 - Surrogate Model for ion source/LEBT tuning - 2022
 - First demonstration of ML-assisted RFQ design – 2023
 - Followed by new ML developments and proofs of principle.
- Machines:
 - 3.5 MeV machine – first-of-its-kind complete prototype – 2025 (Above-ground test machine for IsoDAR running, isotopes)
 - "Kit" for design for any energy from 1 to 60 MeV – 2025
 - IsoDAR 60 MeV Cyclotron – completed by 2027
- Particle Physics:
 - IsoDAR, definitive experiment in exotic neutrino sector - 2032
- Many more applications to follow!
 - CP-violation, ADS, materials, isotopes...

References

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- IsoDAR@Yemilab – Physics: J. Spitz et al. **PRD** (2022) [arxiv:2111.09480](https://arxiv.org/abs/2111.09480)
- Ion Source: Winklehner et al. **RSI** (2021) <https://arxiv.org/abs/2008.12292>
- RFQ-DIP: D. Winklehner et al. **RSI** (2016) <https://aip.scitation.org/doi/abs/10.1063/1.4935753>
- RFQ-DIP: D. Winklehner et al. **NIMA** (2018) <https://arxiv.org/abs/1807.03759>
- ML for RFQ: D. Koser et al. (submitted to Frontiers, 2022) <https://arxiv.org/abs/2112.02579>
- Spiral Inflector: D. Winklehner et al. **PRAB** (2017) <https://arxiv.org/abs/1612.09018>
- Cyclotron: Winklehner et al. **New Journ. Phys.** (2022) <https://doi.org/10.1088/1367-2630/ac5001>
- Isotopes: J. Alonso et al. **Nature** (2019) <https://www.nature.com/articles/s42254-019-0095-6>
- Isotopes: L. Waites et al. **EJNMMI** (2020) <https://doi.org/10.1186/s41181-020-0090-3>
- Target, ^8Li yield: A. Bungau et al. **arXiv** (2018) <https://arxiv.org/abs/1805.00410>
- Target, shielding: A. Bungau et al. **arXiv** (2019) <https://arxiv.org/abs/1909.08009>
- First experimental tests: Winklehner et al. **JINST** (2015) [arXiv:1508.03850](https://arxiv.org/abs/1508.03850)
- Yang et al. **PRSTAB** (2010) [PhysRevSTAB.13.064201](https://arxiv.org/abs/1306.4201)
- The OPAL Code: Adelman et al. **arXiv** (2019) <https://arxiv.org/abs/1905.06654>
- High-Power Cyclotron Report: Winklehner et al. **arXiv** (2022) <https://arxiv.org/abs/2203.07919>